

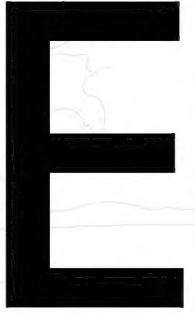




When I was a kid I raised a rhinoceros beetle. But I fiddled with the beetle's horn too much while it was growing, and it ended up twisted at a strange angle. They say to strike while the iron is hot, but I feel like I did a bad thing there. I wonder if the rhinoceros beetle would have grown into a bazooka beetle if I'd attached a bazooka to its back while it was a pupa. Maybe if I had equipped it with armor and a katana, I could have gotten a fully armed rhinoceros beetle. Except that's sort of unethical—I guess the rhinoceros beetle is best the way it is! Now let's get started on volume 63!

-Eiichiro Oda, 2011





iichiro Oda began his manga career at the age of 17, when his one-shot cowboy manga **Wanted!** won second place in the coveted Tezuka manga awards. Oda went on to work as an assistant to some of the biggest manga artists in the industry, including Nobuhiro Watsuki, before winning the Hop Step Award for new artists. His pirate adventure **One Piece**, which debuted in **Weekly Shonen Jump** in 1997, quickly became one of the most popular manga in Japan.



#### Straw Hat Crew · 麦わらの一味 ·

#### Monkey.D.Luffy モンキー・D・ルフィ

海賊王を夢見る青年。2年の修業を経て、 仲間と合流し、新世界を目指す!

【船長 懸賞金4億勝】



#### Roronoa Zoro

ロロノア・ゾロ

クライガナ島にて、己のブライドを捨てミ ホークに剣の教えを乞い、合流を果たす。



### Tony Tony. Chopper

ニー・チョッパ

「トリノ王国」で、〝強い薬〟の研究に励み、 再合流を果たす。

【船医 懸賞金508】





大候を科学する国・小さな空島 「ウェザリ ア」にて、新世界の天候を学び、合流。

【航海士 懸賞金1600万萬】



### Nico Robin

ニコ・ロビン

がくかいぐん 革命軍のリーダーで、ルフィの父・ドラゴン が居るバルティゴを経て、合流。

【考古学者 懸賞金8000万度】



## Usopp

ボーイン列島にて、〝狙撃の王様〟になる 為、ヘラクレスンの教えを受け合流。

【狙擊手 懸賞金3000万度】



## Franky

「未来国バルジモア」で、自身に改造を加 え、、アーマードフランキー、となり合流。

【船大工 懸賞金4400万度】



## Sanji

「カマバッカ王国」にて、新人類拳法の使 v手達と戦い、更なる成長を遂げ合流。

【コック 懸賞金7700万事】



#### Brook

ブルック

手長族に捕まり見世物となるも、大スター 〝ソウルキング〟ブルックとして合流。

懸賞金3300万形





温れ髪のカリブ 【カリブー海賊団船長】



マーメイドカフェ店長



【クリミナルブランド社 社長菓デザイナー】



マーメイトカフェ店員

## The story of ONE PIECE 1»63

#### Shanks

#### シャンクス

※四皇、の一人。※偉大なる航路、後半 ※新世界。にて、ルフィを待つ。

ルカジみかいぞくだん ぜんしき 【赤髪海賊団 船長】



#### Jinbe

#### ジンベエ

七武海をやめた後、魚人島には居られなくなり、島を出て行ってしまった。

(元王下七武海





右天位 【リュウグウ王国】



走笑管

【リュウグウ王国】



海神ネプチューン カラスマスカラ 【リュウグウ王国国王】



ホーディ・ジョーンズ しんがよじんかいそくだんでんきょう 【新魚人海賊団船長】



しらほし姫

【リュウグウ王国王女】

#### 深漏

問盟



バンダー・デッケン九世 【フライング海賊団船長】



長<u>リ フカボシ</u> [ネブチューン家三兄弟]



次<u>別 リュウボシ</u> [ネブチューン家三兄弟]



<u>学別マンボシ</u> 【ネブチューン家三兄弟】



大人道ワダツミ

- フライング海賊団

# •新魚人海賊団 •



ハモンド たようなないまできるととうの次 【新魚人海賊団販開員】



イカロス・ムッヒ 【新魚人海賊回幹部】



ドスン 【新魚人海賊団幹部】



【新魚人海賊団幹部】



ダルマ 【新魚人海賊団幹部】



ヒョウゾウ

| |新魚人海域回、殺し屋。|

#### Story . あらすじ・

2年の修業を経て、シャボンディ諸島に再集結を果たした麦わらの一味。彼らは次なる舞台、新世界、へ向けて決意新たに航海に出る!!

船は、海底1万mにあると言われる「魚人島」に、からくも辿り着いた。だが、新魚人海 賊団の襲撃に遭い、波乱の予感…。島を探索中、ネプチューンが現れ、サメを救出したお 礼に、竜宮城へ招待される。その城内でルフィは、しらほし姫と出会う。彼女はデッケン の能力のせいで、軟禁状態にあった。外に出てみたいと願うしらほし姫の希望を叶えよ うと、ルフィは彼女を連れ、城を飛び出すが…!?

## ーワンピースー ONE PIECE

**vol.63** 

## **ベオトヒメとタイガー**。

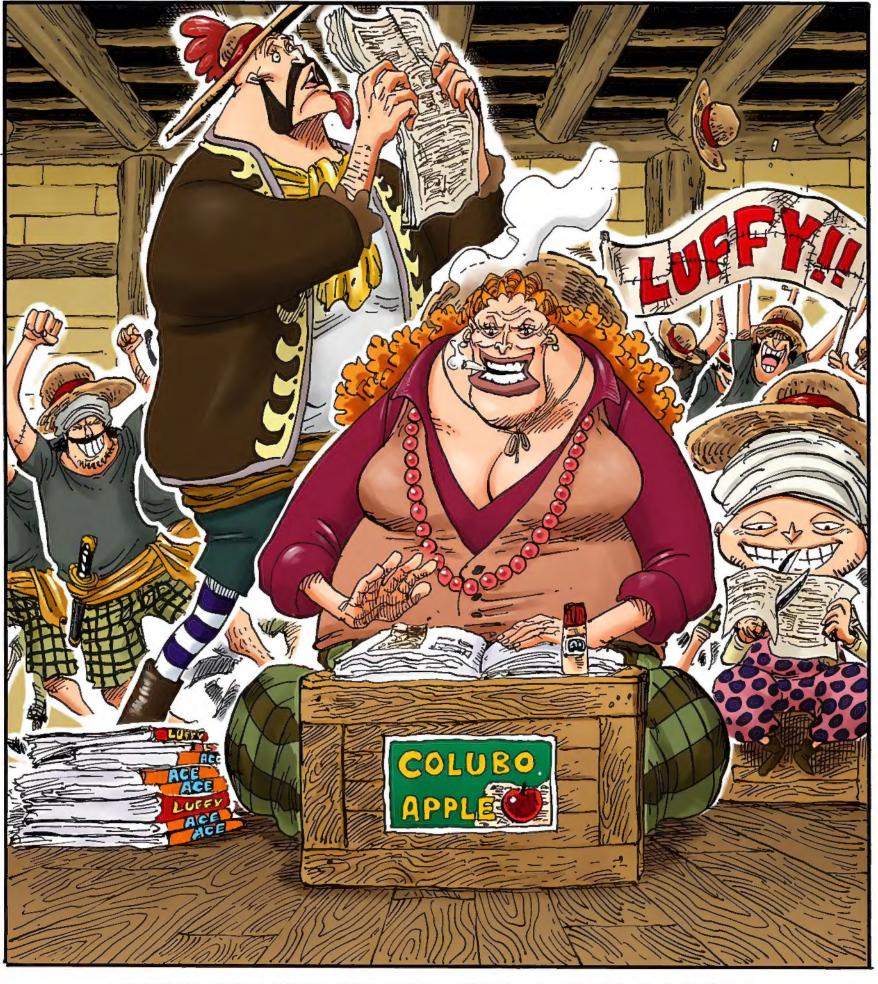
## CONTENTS

431. h	1 = 0
第615話、マトマトの呪い、	007
第616話、復讐の記念日、一	025
第617話、サンゴが丘で大事	件。—— 043
第618話 *プロポーズ、 ——	
第619話、海の森にて、——	081
第620話 (憧れの遊園地。—	099
第621話 *オトヒメとタイガ	
第622話 タイヨウの海賊団	» ——— 134
第623話、海賊フィッシャー・	
第624話 *オトヒメ 差が の ―	175
第625話 *受け継がない意志	» ——— 193
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※今巻はストーリーの構成上、 12話収録されています。

# Chapter 615: MARK-MARK CURSE

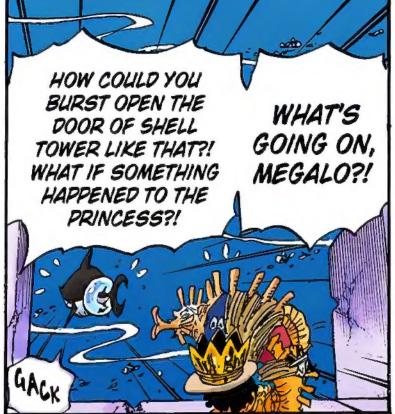


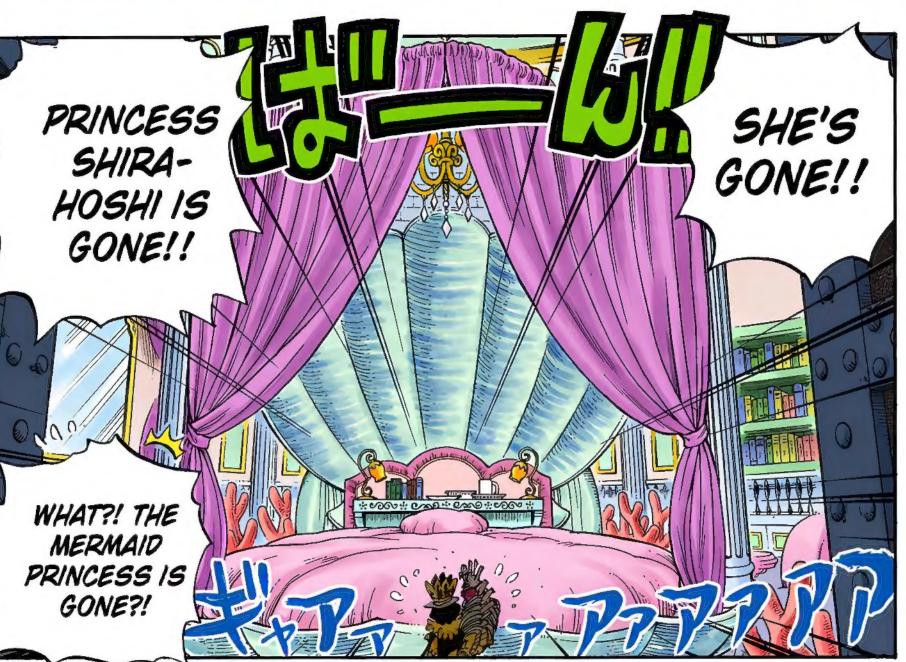
DECKS OF THE WORLD, VOL. 3: "MT. CORVO"



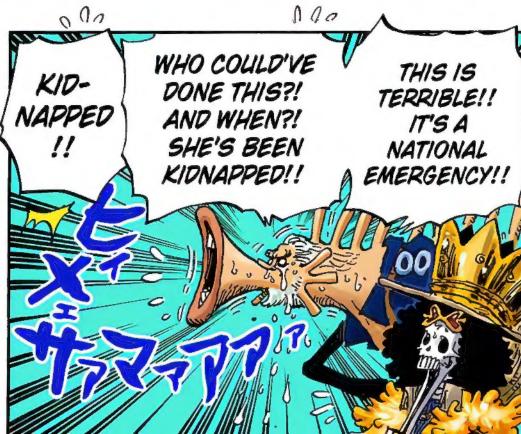


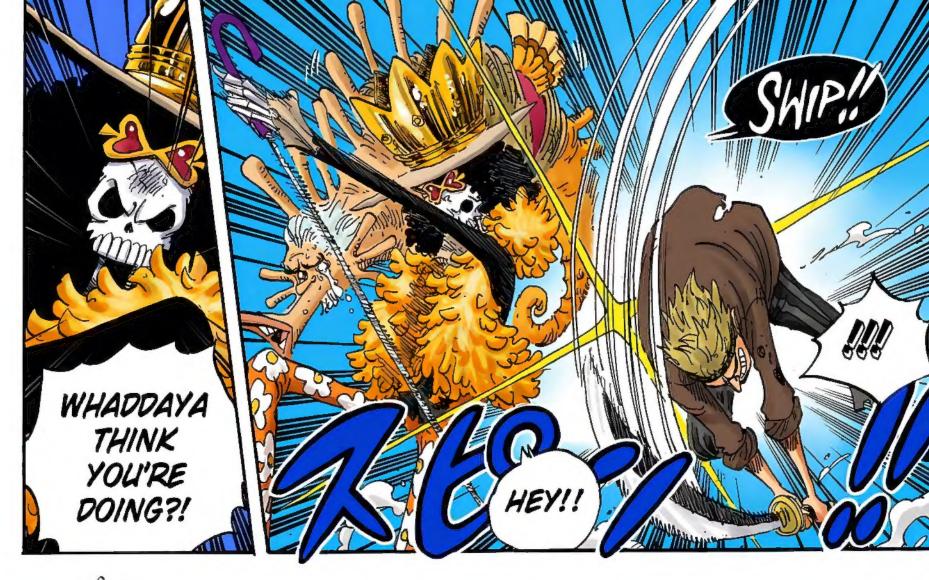








































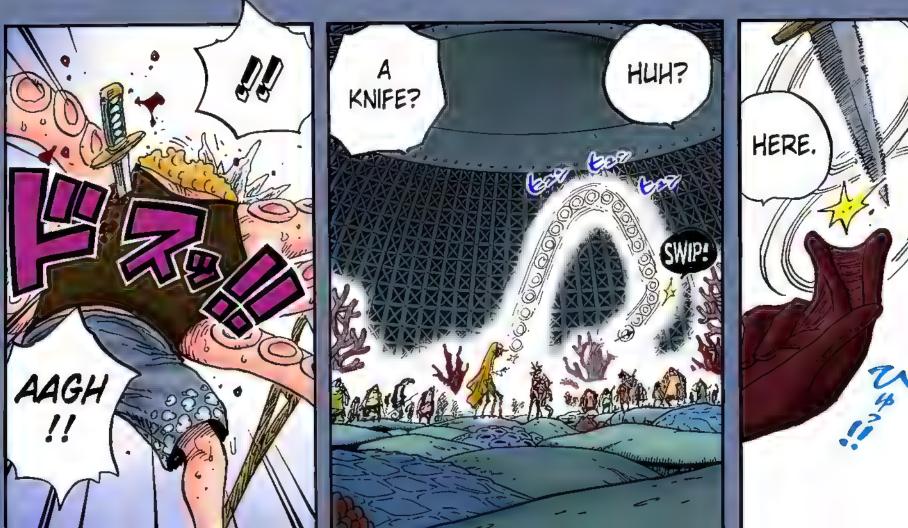




























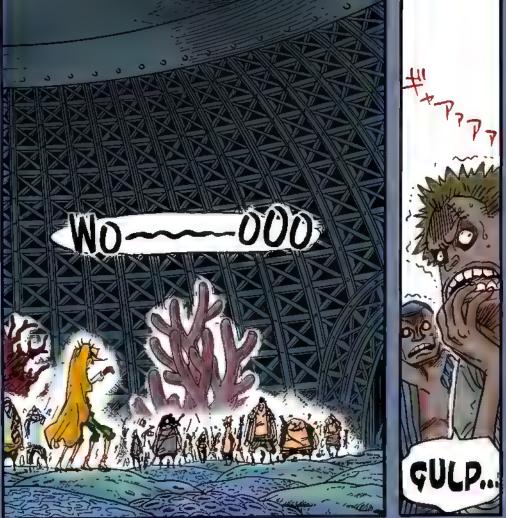


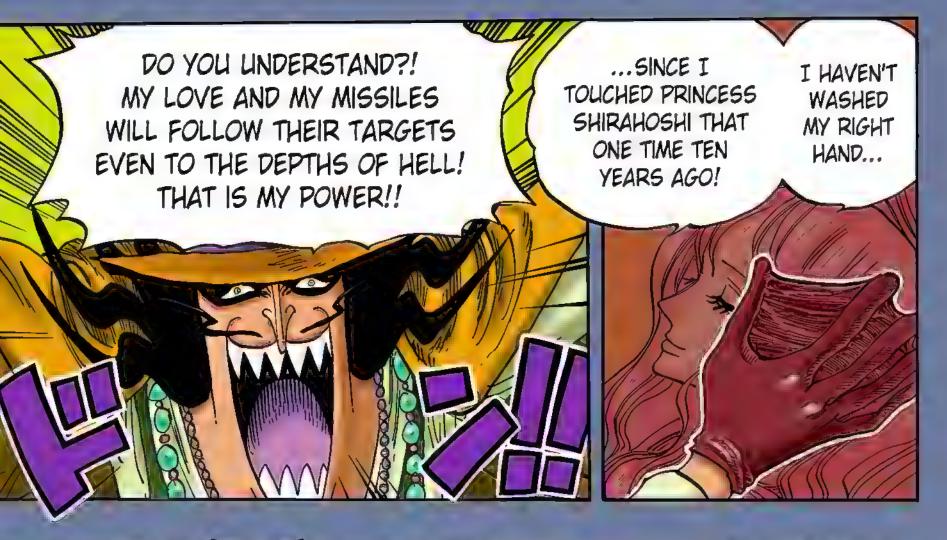






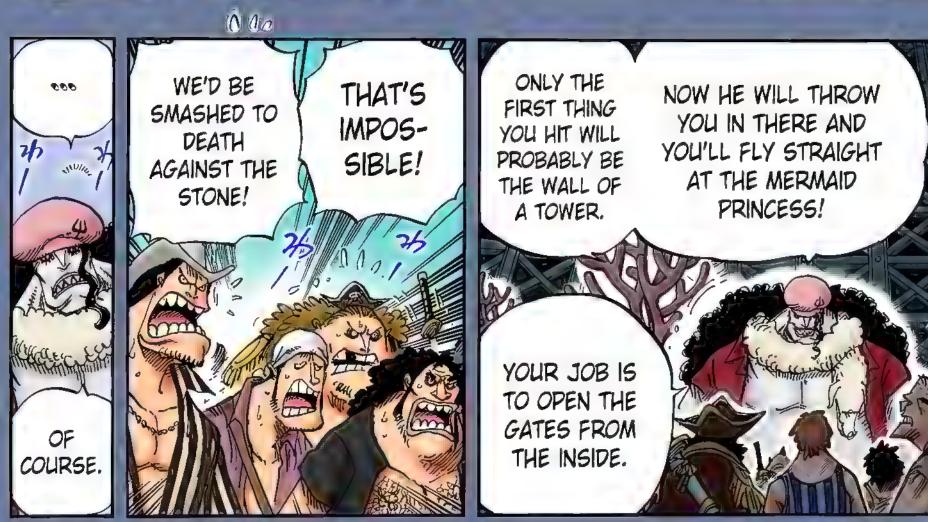




















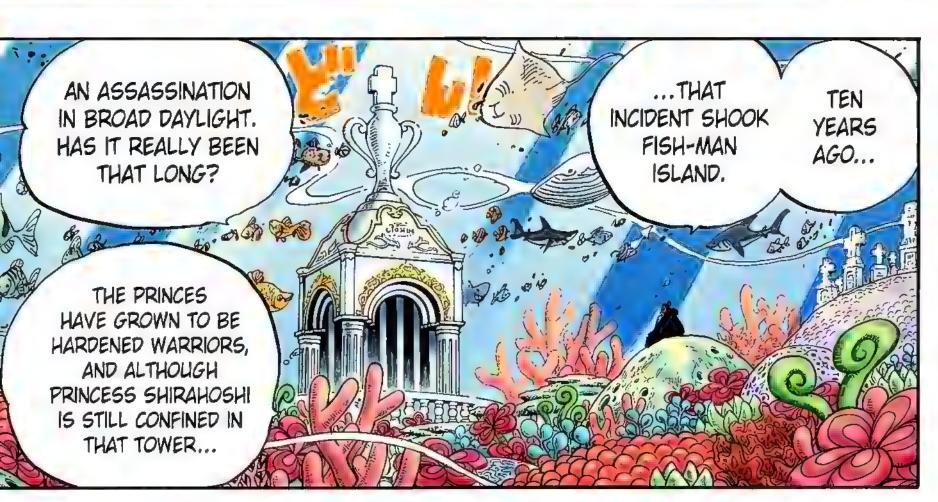




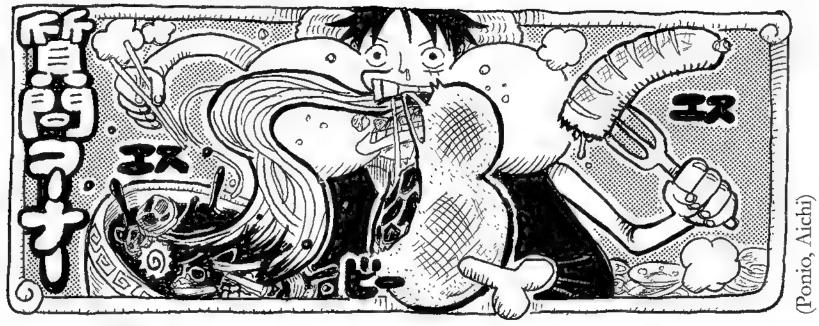












Reader (Q): We recently learned how to use the Color of Observation

Haki.☆ So I'm going to try and guess what you're about to do, Odacchi.

You're...Starting SBS!

--Yoyogi Parks

Oda (A): Ahh! & You read my mind!

Darn you, you Haki user! So I guess we just got started, But first I've got three things I need to say to you

all. Once again, due to the selfishness of yours truly, volume 63 is a special volume containing 12 chapters. But the price is the same as always! That means that I couldn't take a single page for the end of volume

extras! I'm really sorry.

Number two, because there aren't as many extras, the Voice Actor SBS will carry over to next volume! Oh man, I'm so sorry for keeping Brook's voice actor Cho waiting! Next volume, I swear!

And number three! Okay. Recently I love canned food! Ouch! Hey, could you stop throwing things?! 3 What the heck?! Do you not want to hear what I've Been up to recently? But canned mackerel is so good!

Q: I have a question about the cover of chapter 614. You know, the one with Makino holding a baby? What I want to know is...is that Makino's baby?! And am I the father?!

--Tanpopo

A: OF COURSE YOU'RE NOT!! 33

Sorry, I got a little worked up there. But well, it does mean that Makino has become a mother. She looks very happy. I bet that guy's the father. Yeah, it's gotta be that guy...





# Chapter 616: ANIVERSARY FOR REVENGE

RIKA'S RICEBALL



DECKS OF THE WORLD, VOL. 4: "SHELLS TOWN'S SERVER IN TRAINING, RIKA"



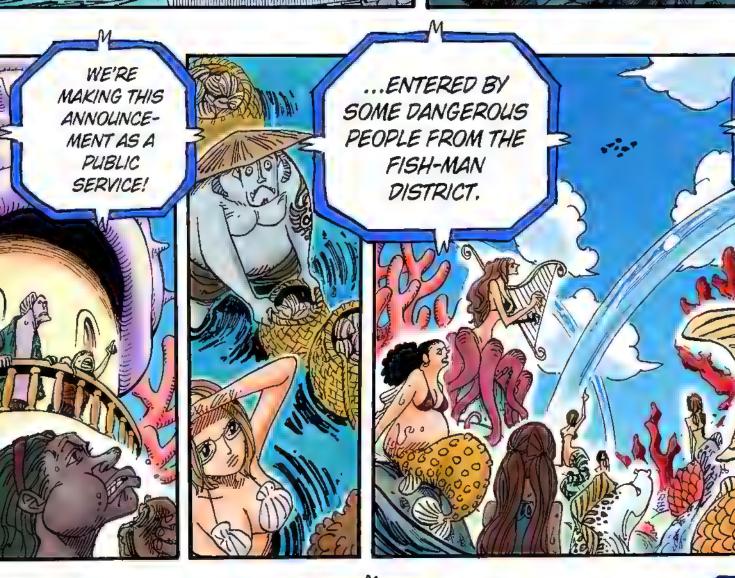






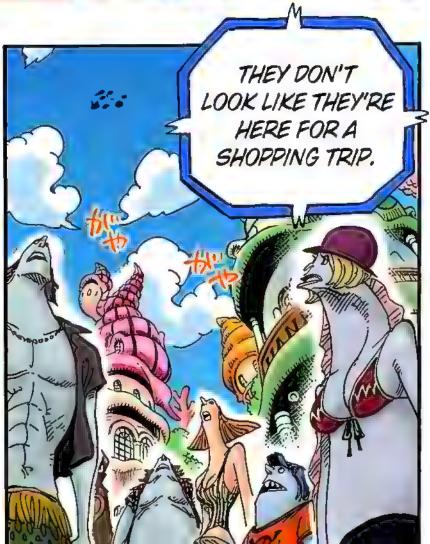












FISH-MAN

ISLAND HAS

BEEN ...













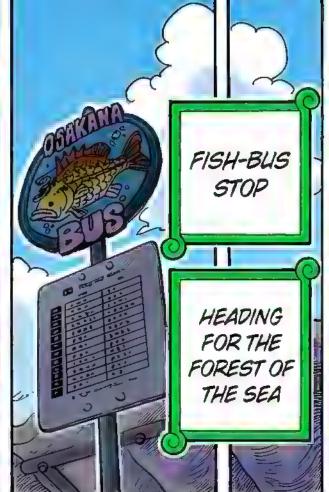














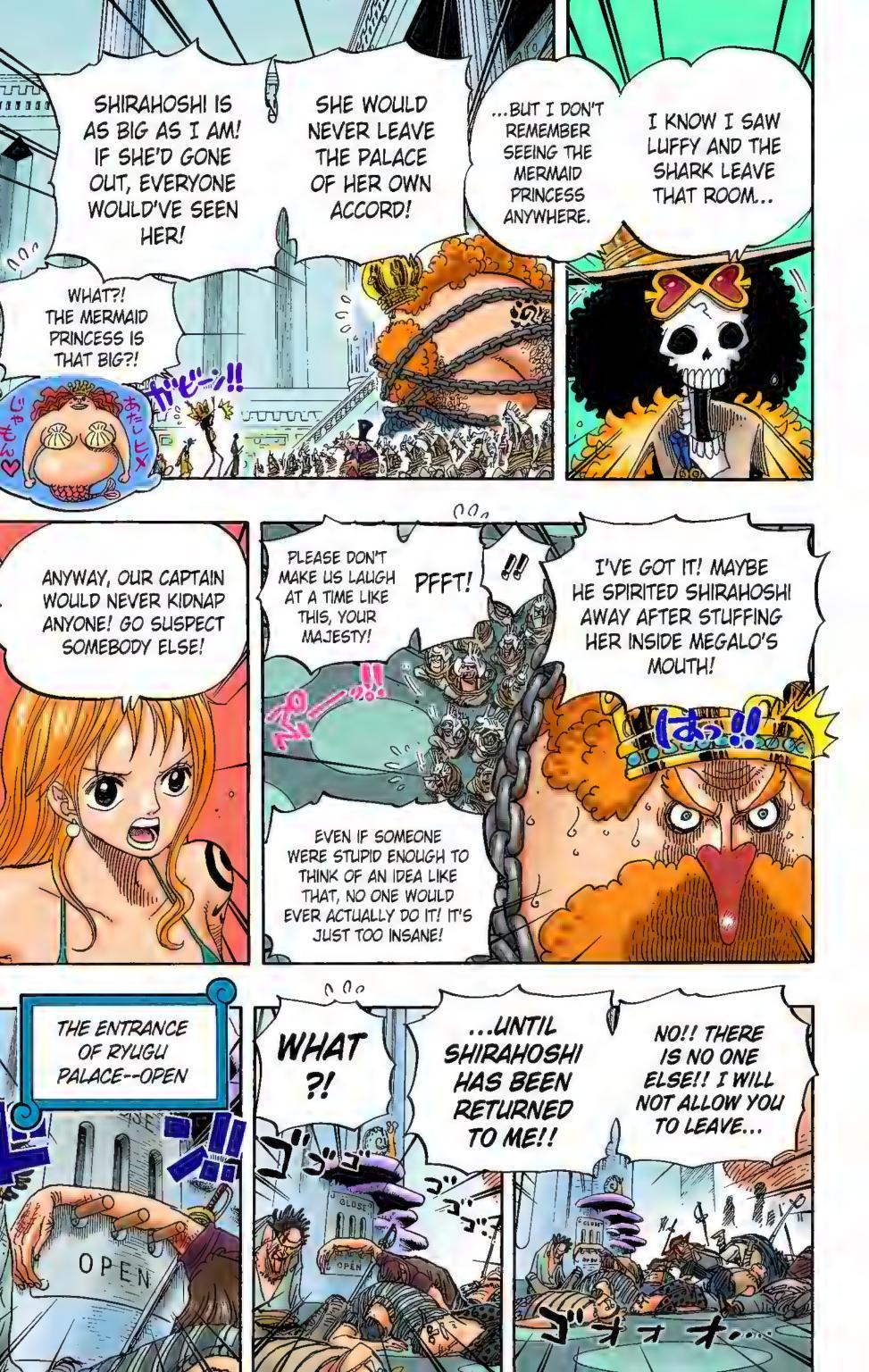














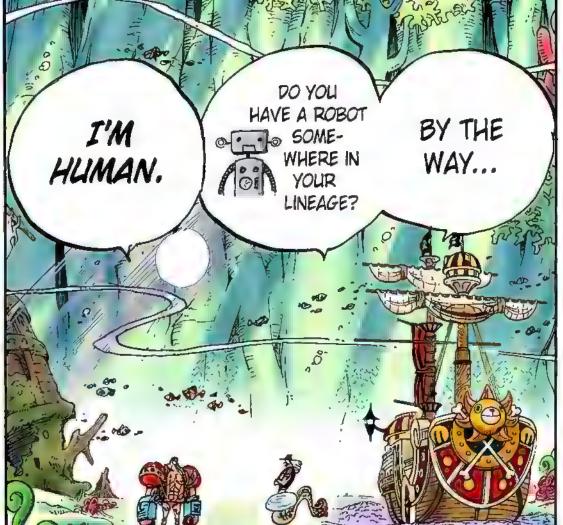


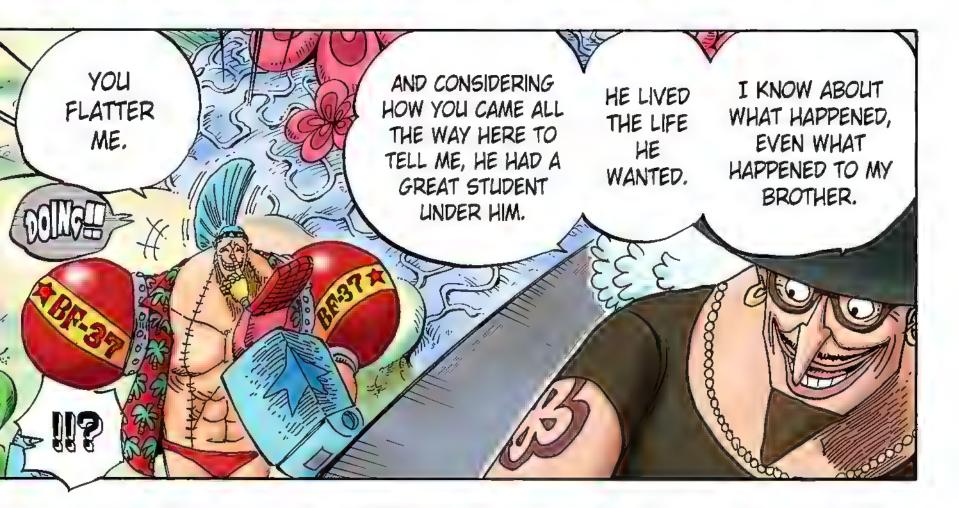






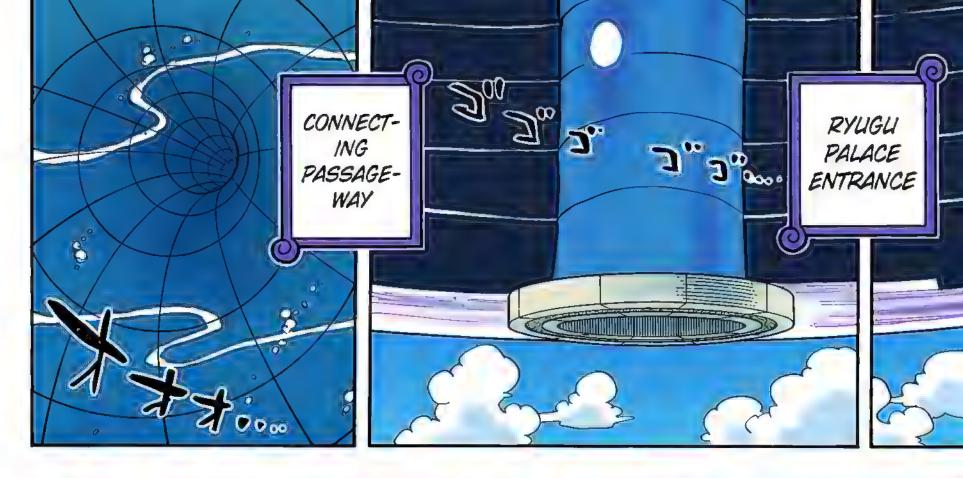




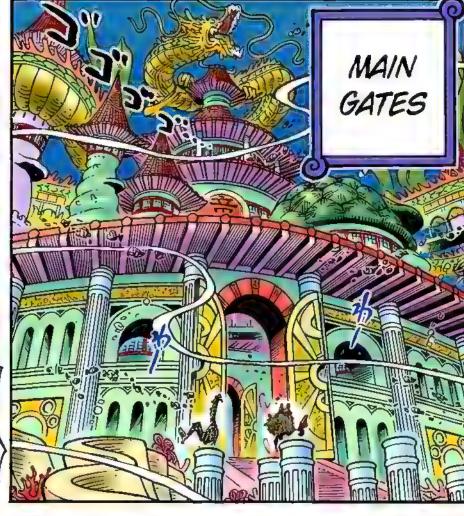






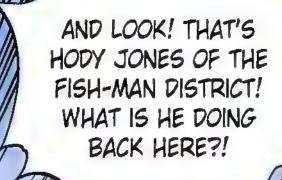












THAT FACE...
YOU'RE THAT
ACCURSED VANDER
DECKEN! YOU'VE
FINALLY SHOWN
YOURSELF?!







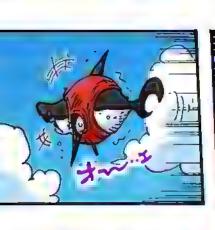






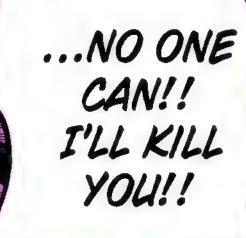


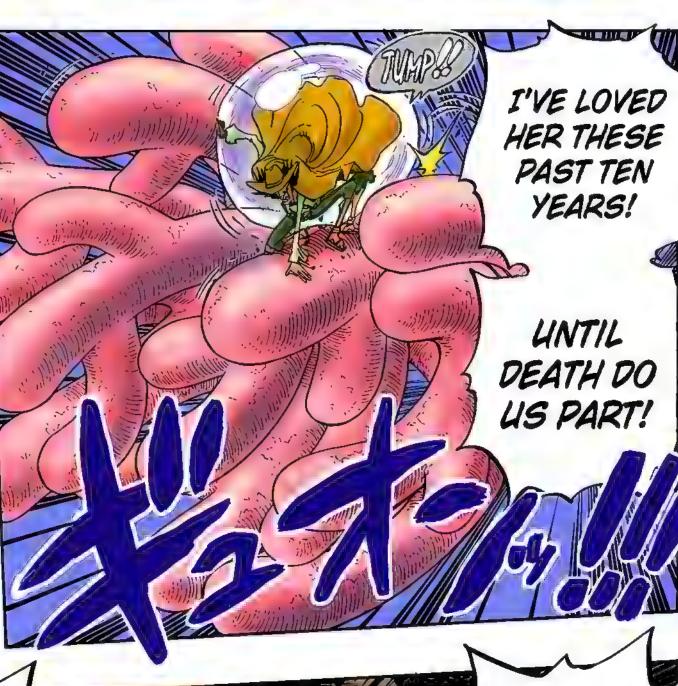




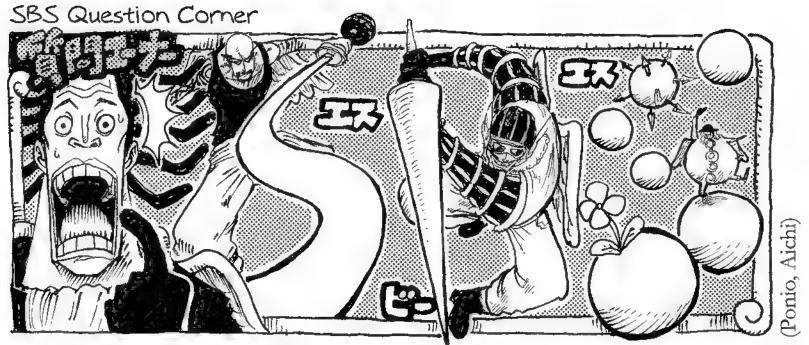








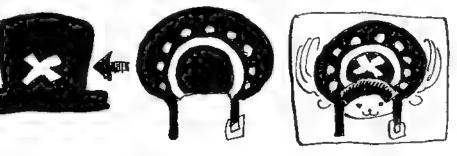
BA HO HO HO!! IF I CAN'T HAVE YOU...



Q: Is Chopper wearing a bonnet over the hat he wore two years ago? If it's not, could you please explain it thoroughly?

--Oonuki=πge

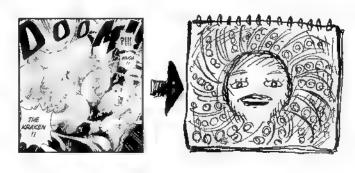
A: You're not wrong. He just put something on top of it. The pink hat is really special to Chopper, so he wouldn't change it.



Q: I'd like to see the Kraken picture that Robin drew.

--Ruki

A: Good question. Let's take a look ... 13 1 1



Q: In chapter 612, there was someone (a fish) who looked like Octopako at Fishverly Hills. Why was she so angry?

-- Princes Shirasuboshi

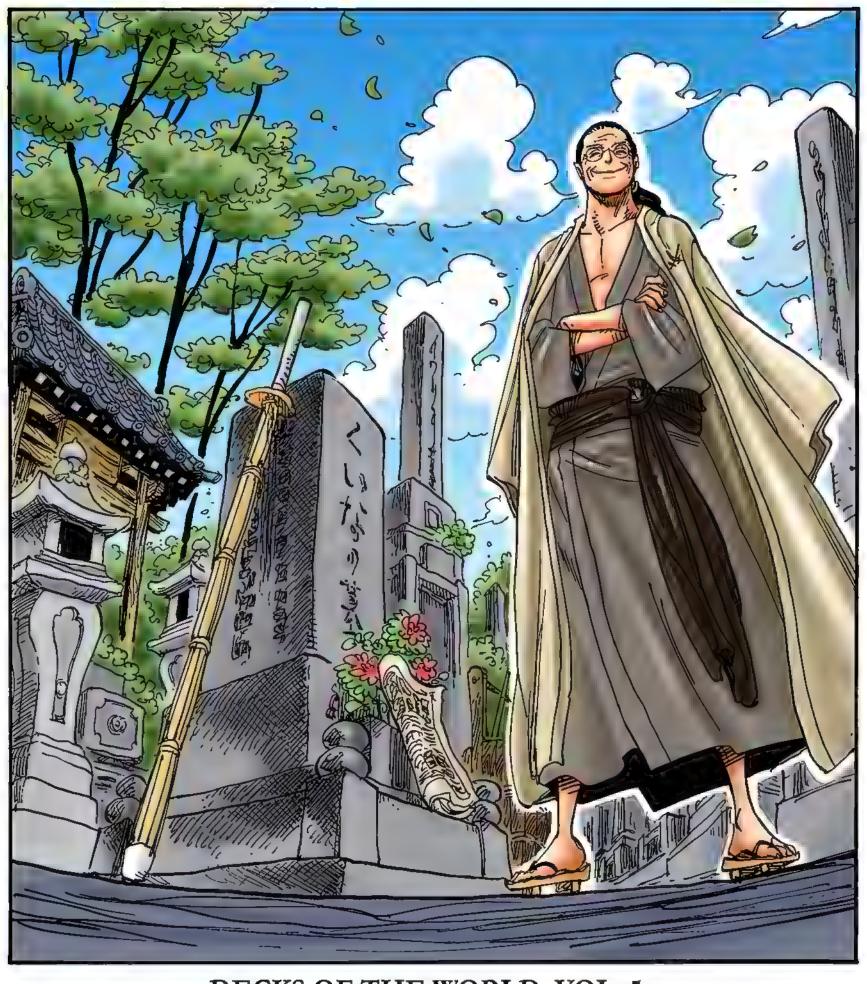
A: There is, isn't there?! Octopako is the woman who dumped Hachi, and she appeared on the chapter cover of chapter 203 in volume 22 You've got good eyes! She's actually a socialite who grew up in Fishverly Hills. She dreams of marrying the prince, But of course she's never even been to Ryugu Palace. So she's angry that Camie, who used to work at Hachi's store, and a Bunch of pirates from who knows where were invited to Ryugyu Palace. She's like, "I've never even Been!!" )







## Chapter 617: INCIDENT AT CORAL HILL

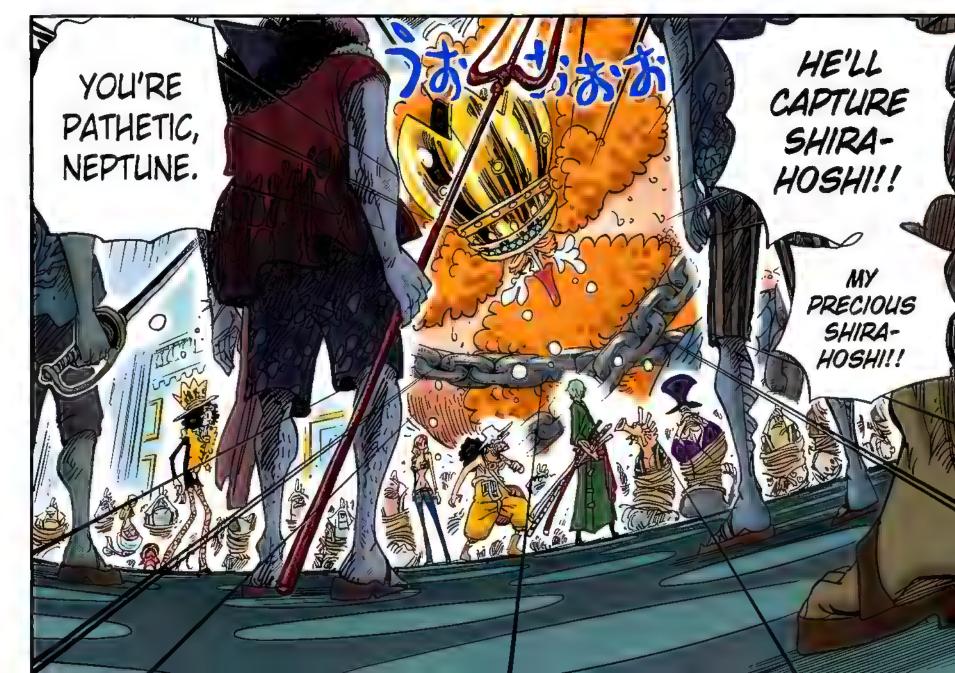


DECKS OF THE WORLD, VOL. 5: FROST MOON VILLAGE-REPORTING TO KUINA



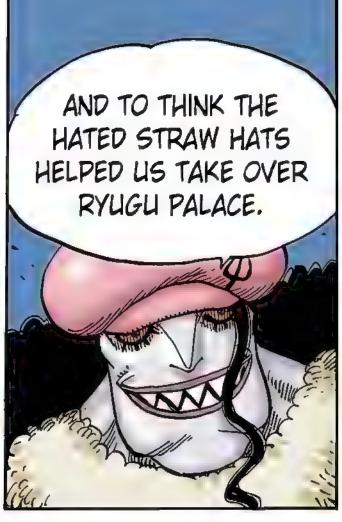












ARE YOU THE
MASTERMIND BEHIND
THIS, HODY?! BUT YOU
WERE A SOLIDER IN
NEPTUNE'S ARMY! HAVE
YOU NO SHAME?!

NNG... JIMBEI TOLD US SOMETHING SUSPICIOUS WAS GOING ON IN THE FISH-MAN DISTRICT.





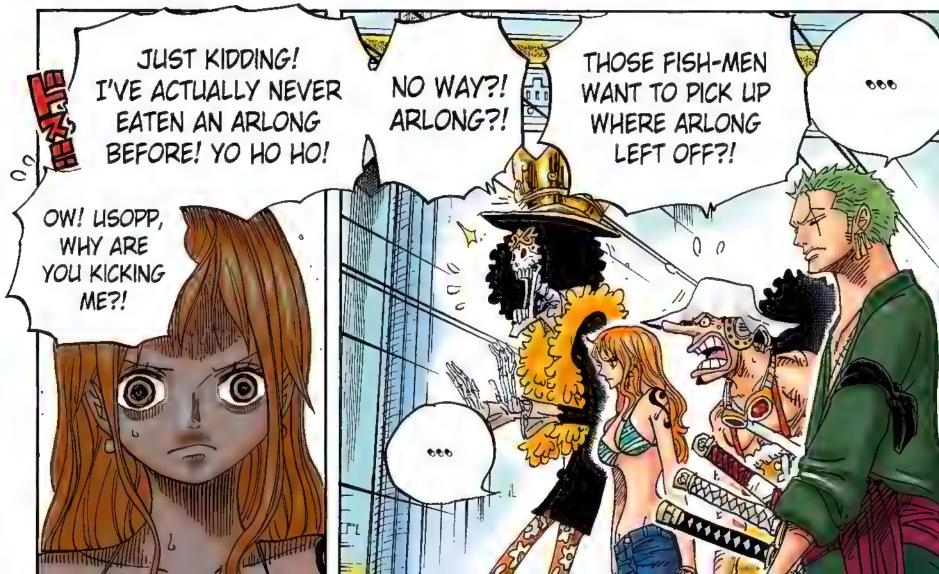


...TO LEARN HOW TO FIGHT. IT'S AS SIMPLE

I ONLY JOINED HIS ARMY... I TAKE NO
PRIDE IN HAVING
SERVED
NEPTUNE!









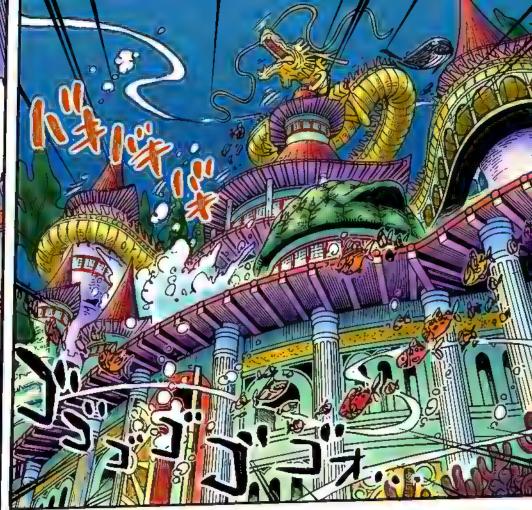






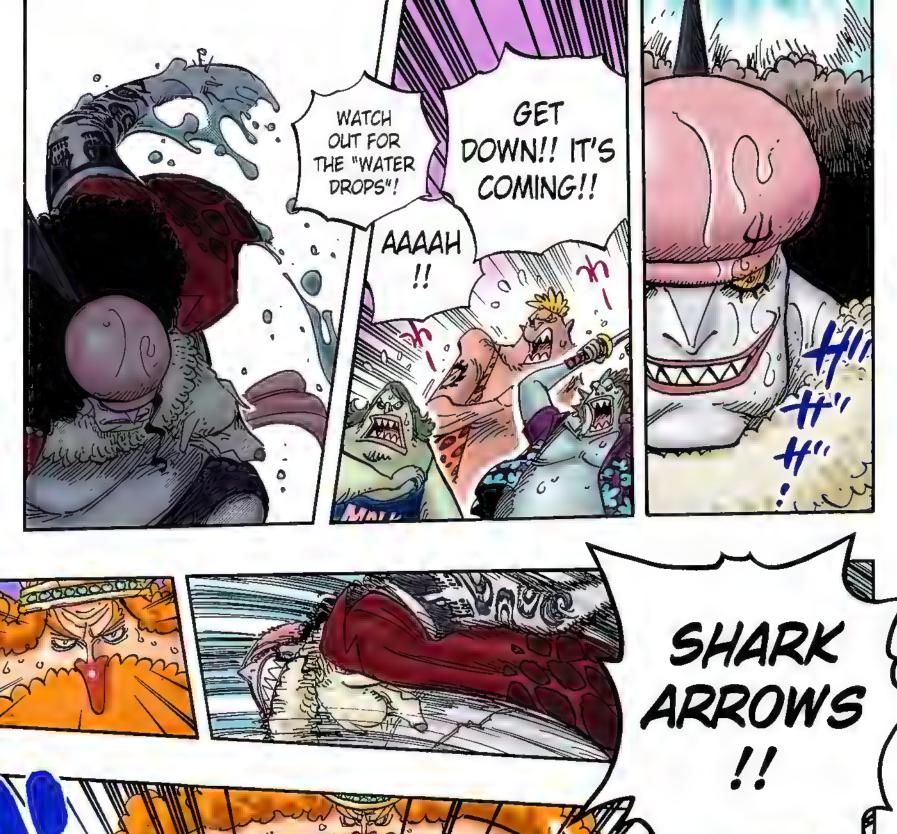








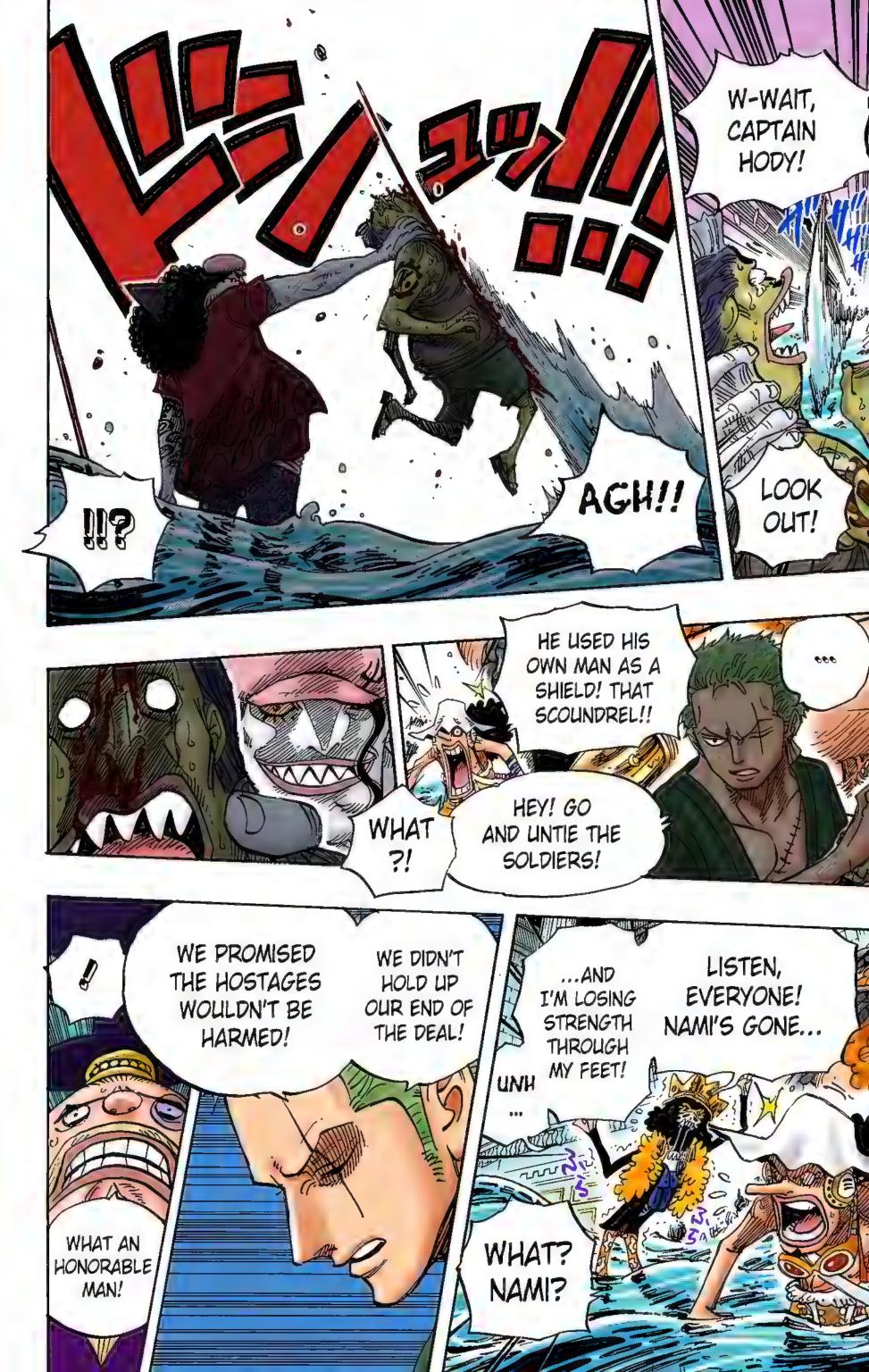


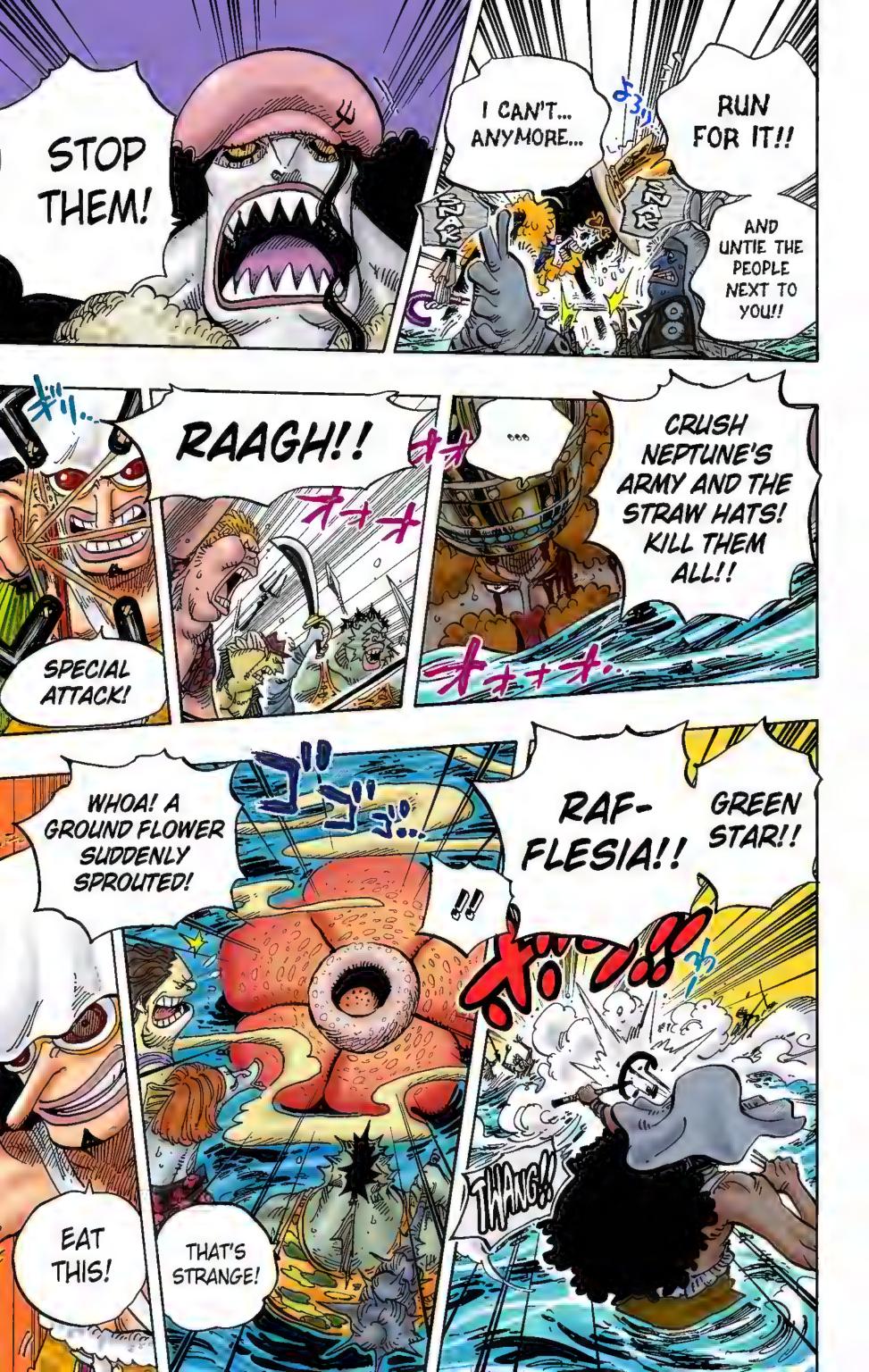






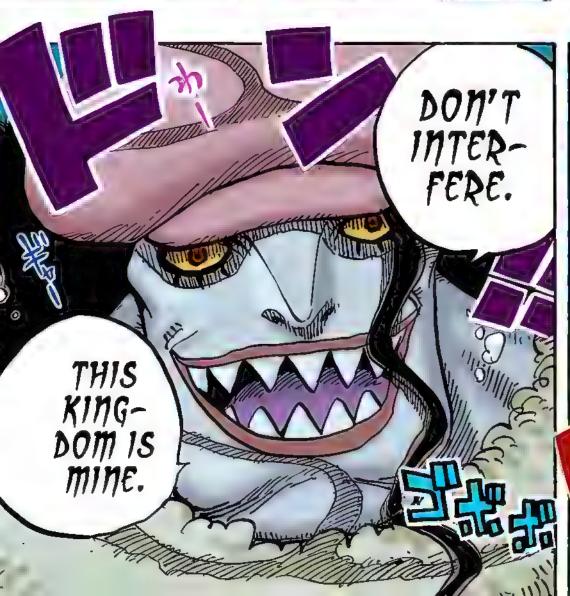






































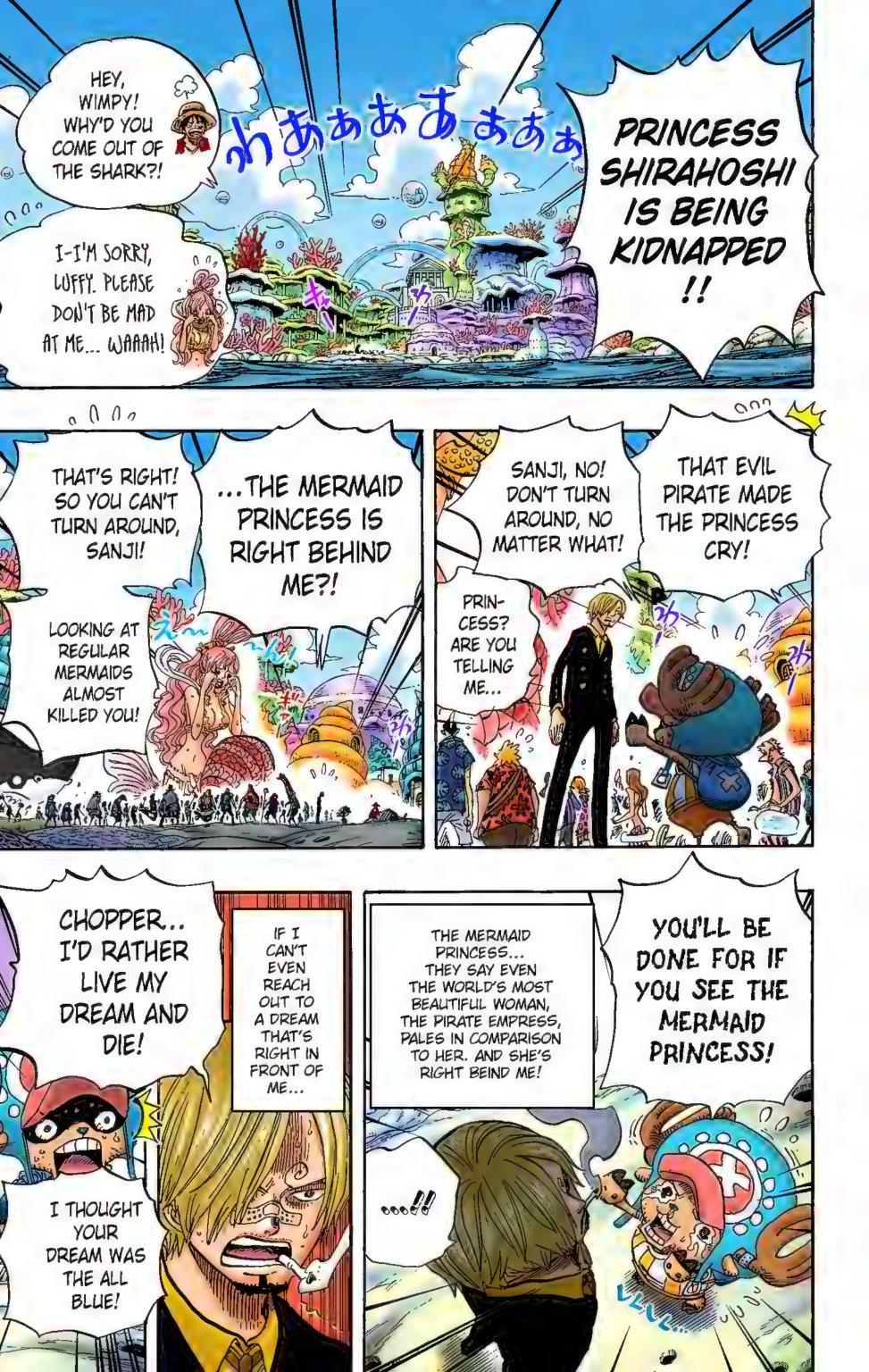


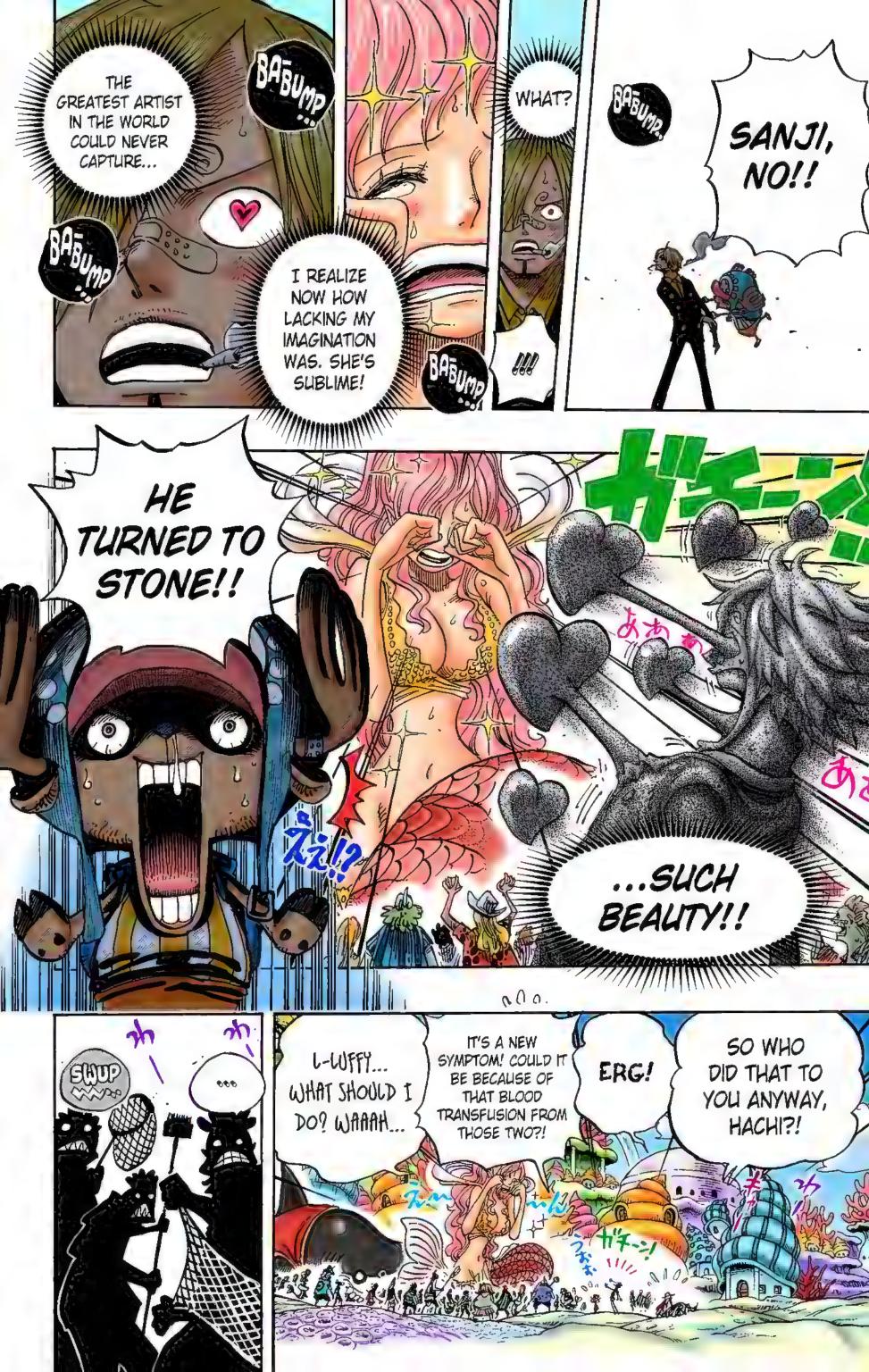




## Chapter 618: PROPOSAL

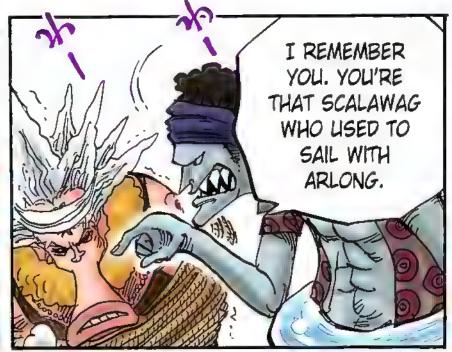


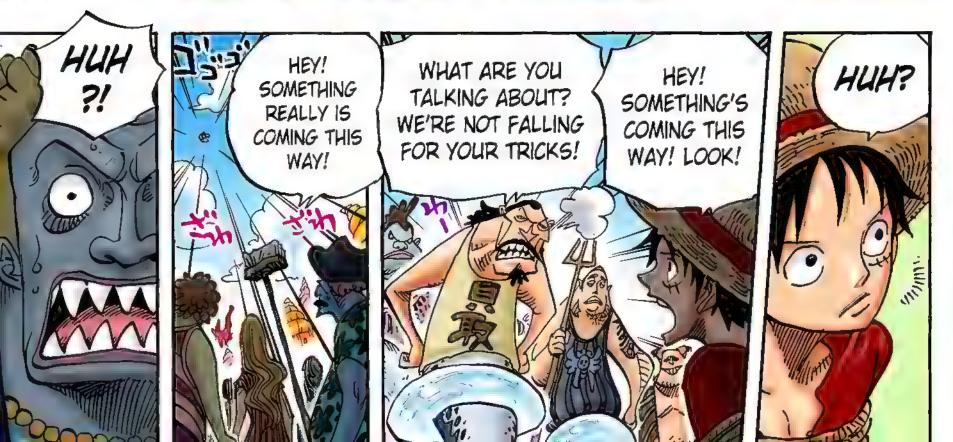
























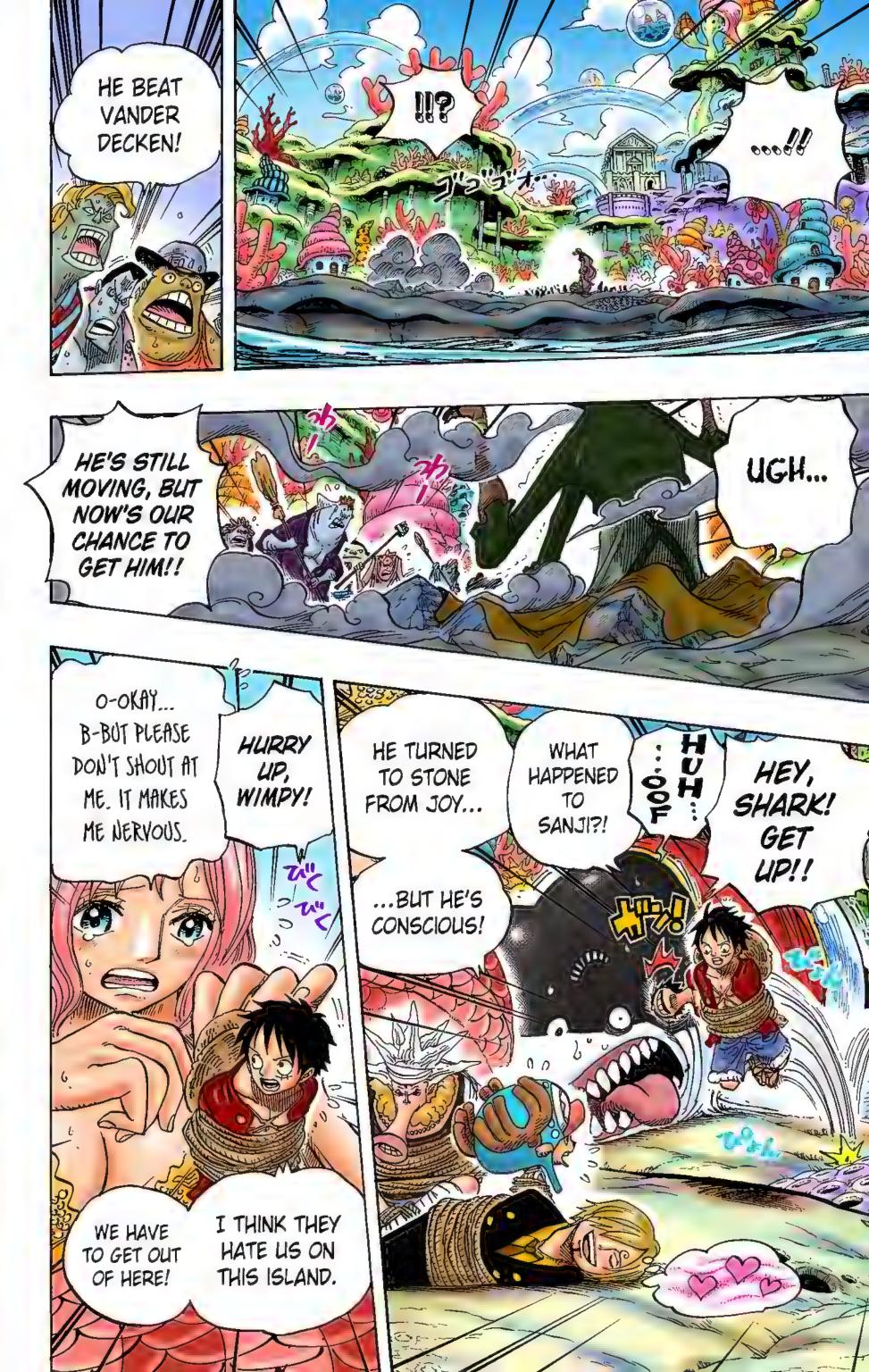


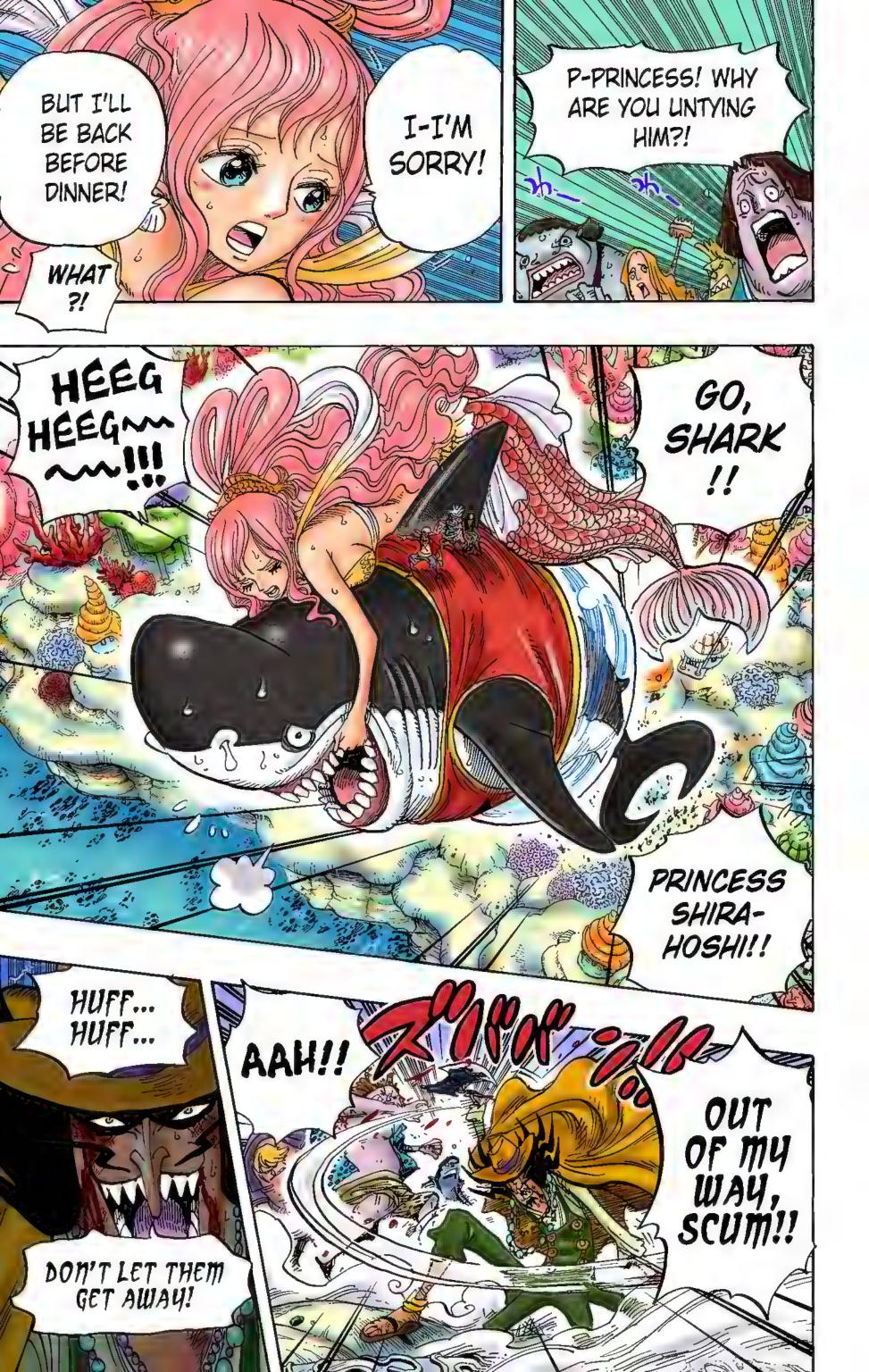








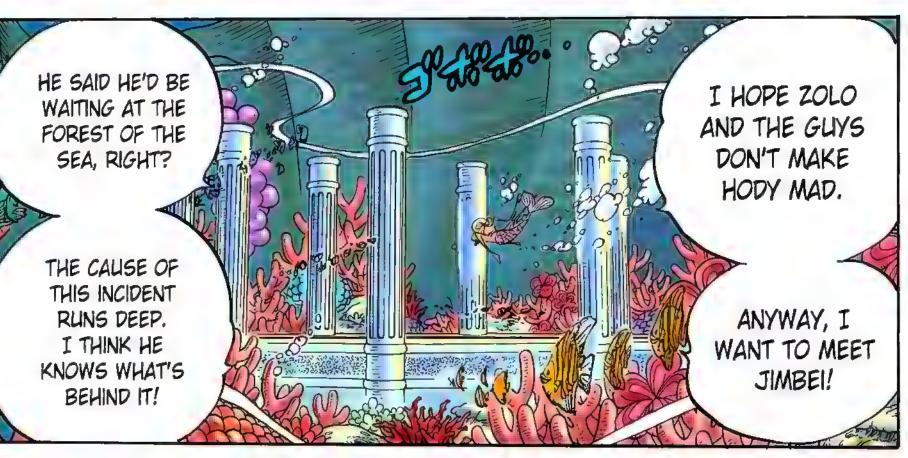


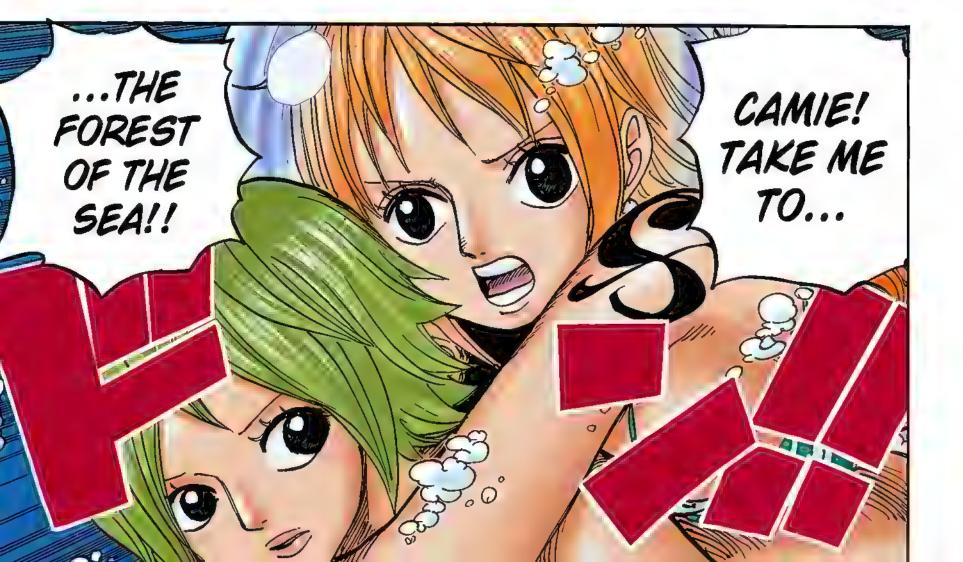




















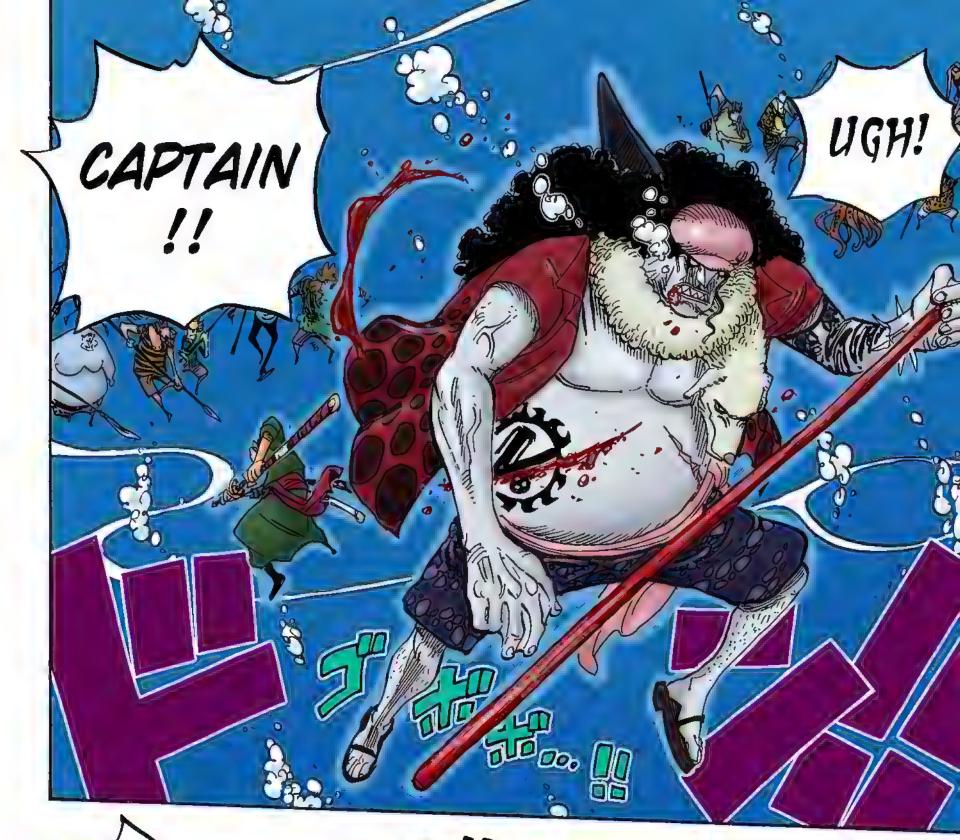




## Chapter 619: AT THE FOREST OF THE SEA



DECKS OF THE WORLD, VOL. 6: "GRAND OPENING IN ORANGE TOWN OF THE GIANT PET FOOD SHOP CHOUCHOU"



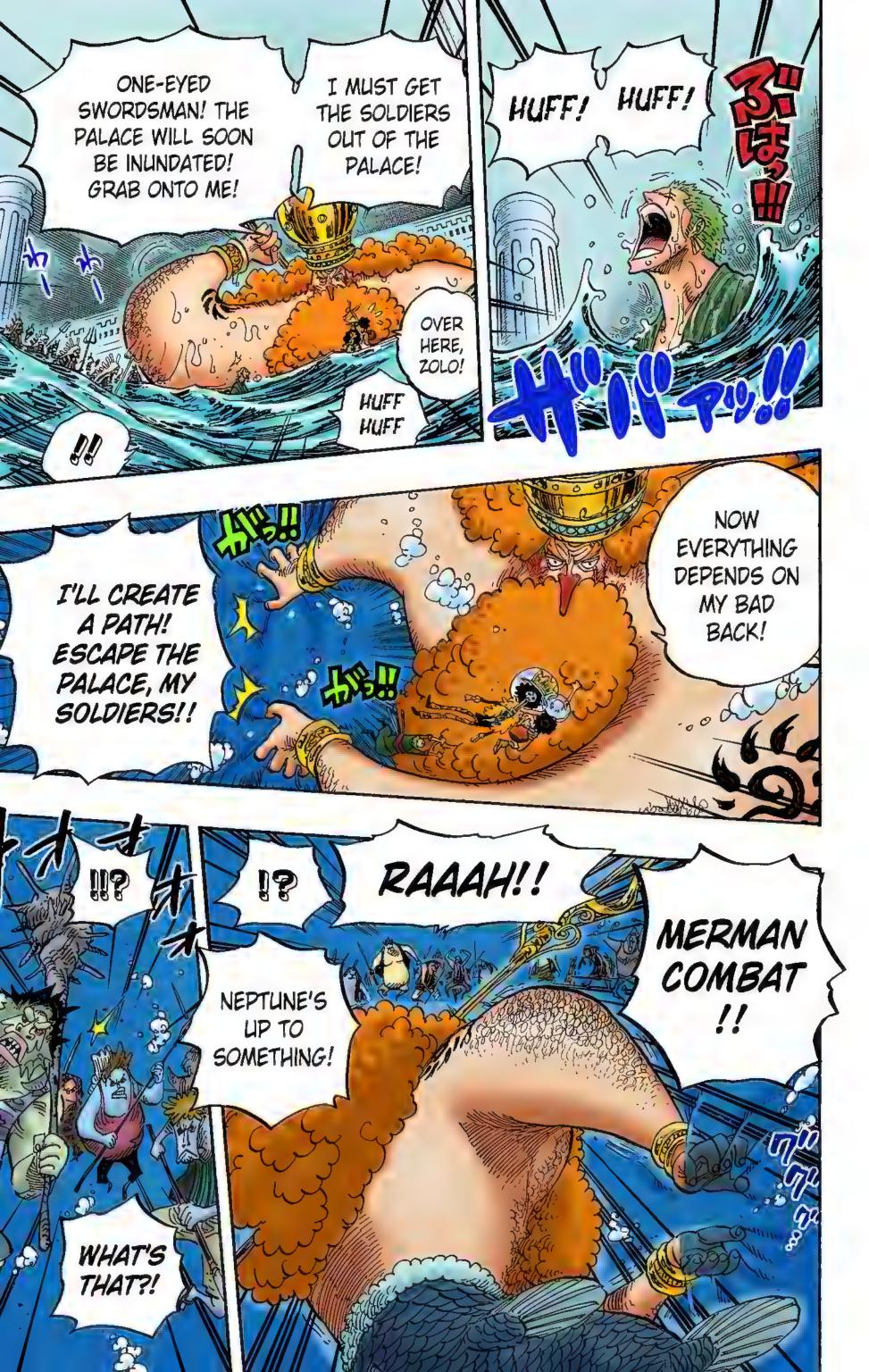


WHAT IS THIS RAGE I SENSE?!



HOW CAN A
HUMAN MOVE
FASTER THAN
A FISH-MAN
UNDERWATER?!

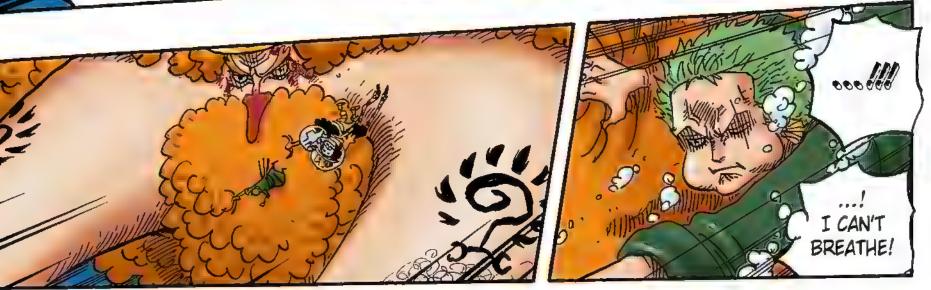
WHO IS HE?!





























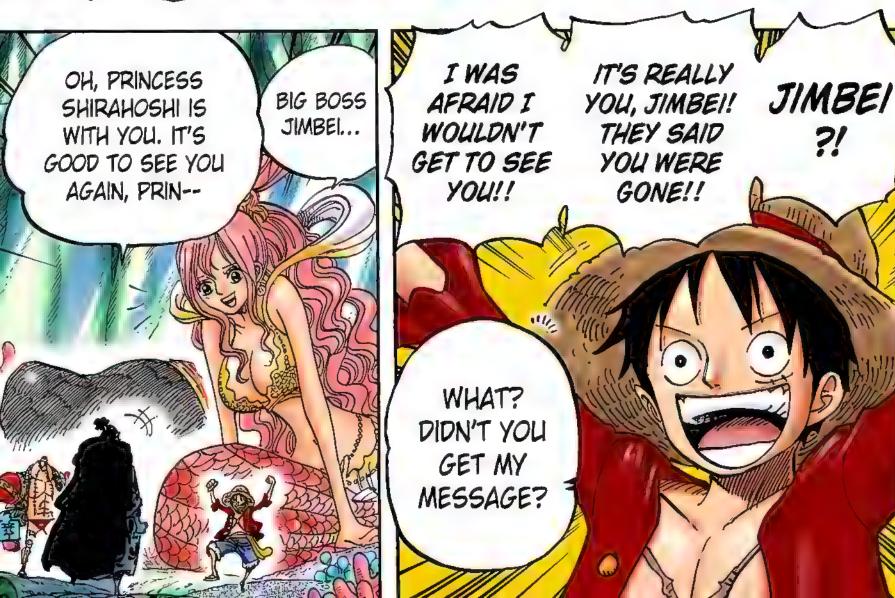








?!











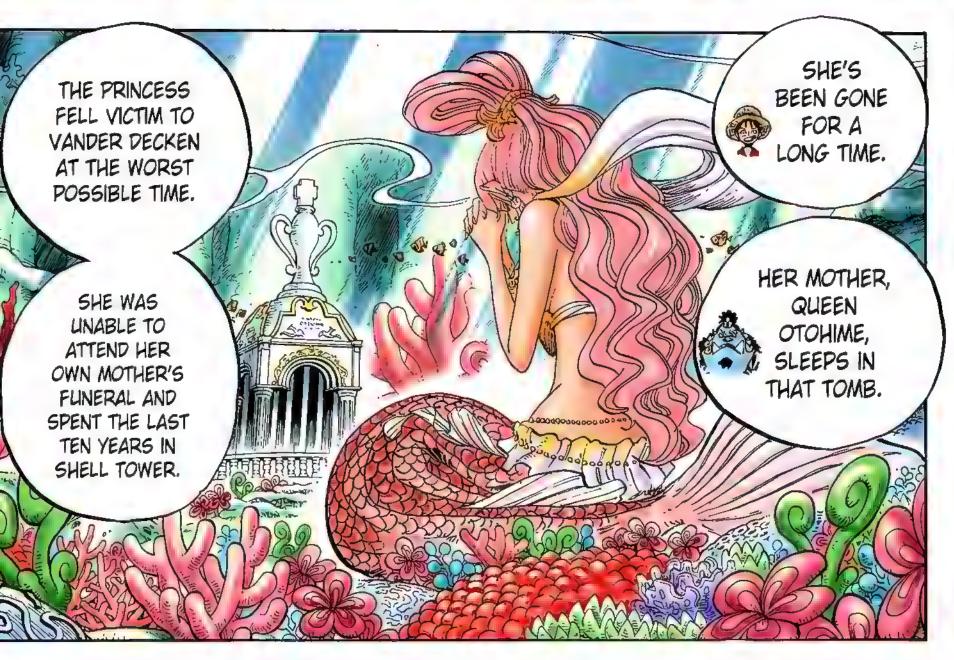










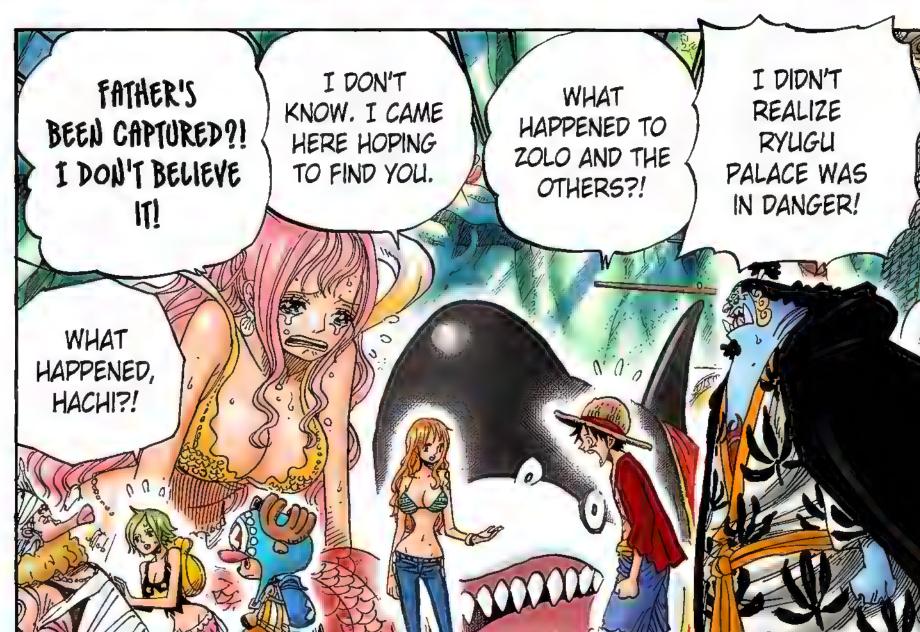










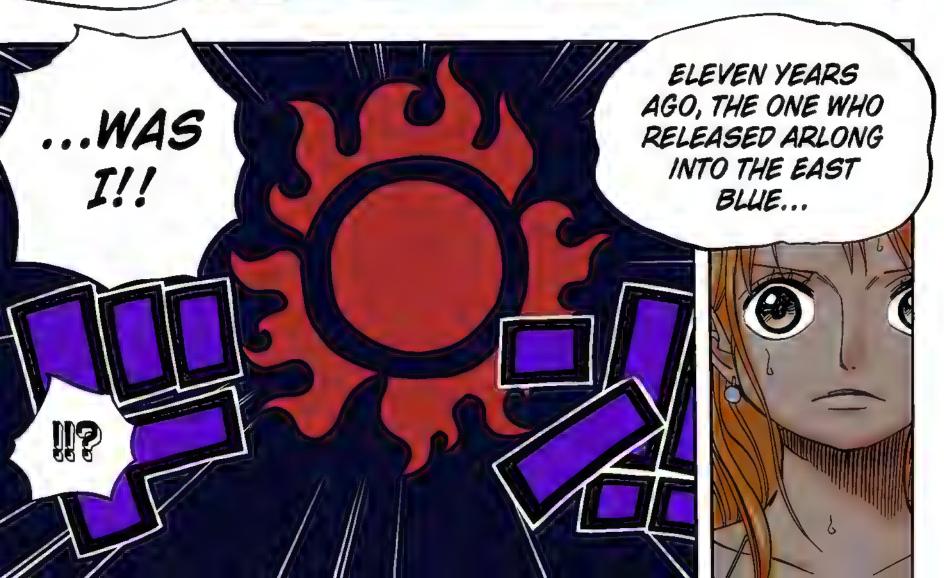


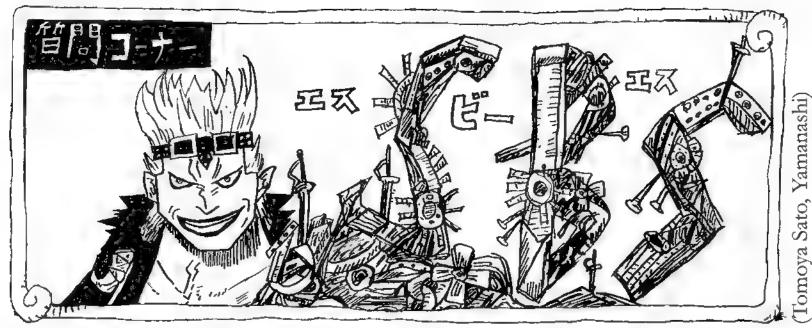












Q: I just realized something huge! If a fish-man's fin splits in two after 30

years old...that means that King Neptune, that "hairy guy," that "Sea Knight," who has only one fin, is in his twenties!! So, if you have any excuses, I'd like to hear them, Odacchi!

-- Captain of the Tsuchinoko Gathering Crew

A: Well, this isn't an excuse, I just haven't explained it. Neptune is supposed to be like that. I guess the explanation in the story wasn't very good. It's only the female merfolk whose fins

split to allow them to walk on land. If you take a look around Fish-Man Island, you'll see that none of the mermen have fins split in two, even those who are obviously over thirty. The important thing is most mermaids who are in their forties and fifties are living on land!

Because I only wanted to draw young and Beautiful mermaids

in Mermaid Cove! I have my own dream too Because I'm a mangaka! This is the kind of thing a man dreams of!

Q: Hey, nice to meet you, Odacchi! I'm 12 years old, and I love Mr. 2 Bon Clay! The mermaids in volume 62 were really cute! Speaking of which, do mermaids poop?

-- I Love Bakuman

A: You just shut up!! I just think about the way this is going to flow, okay? I just got finished saying that mermaids are what men dream of. I mean, they're living beings, so I guess they do poop. I'd guess that some of their scales flip up, maybe in the Back or maybe in the front.

And then Ahhhhhhll po Stall (Huh? Sanji?!

And then Ahhhhh!!! Pg Stop!!! (Huh? Sanji?!
Sanji: Another word and I'll filet you!!! Mermaids don't

crap! You got that?! >>

A: Okay... They don't. 6 6

## Chapter 620: THE WONDERFUL AMUSEMENT PARK



DECKS OF THE WORLD, VOL. 7:
"A NEWCOMER TO THE ISLAND OF RARE ANIMALS—BARREL WOMAN SARFUNKEL"



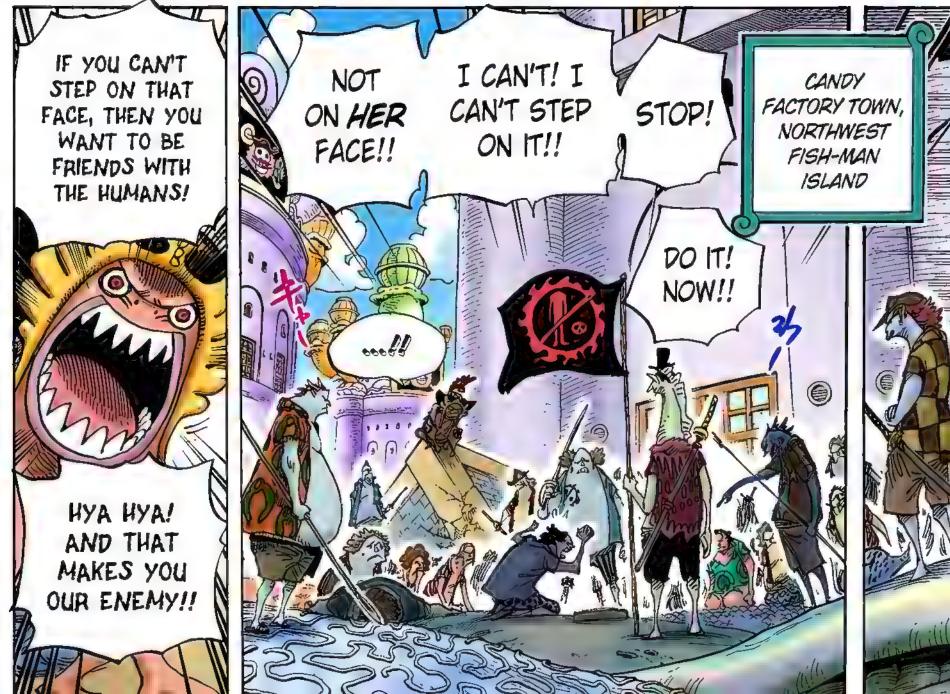




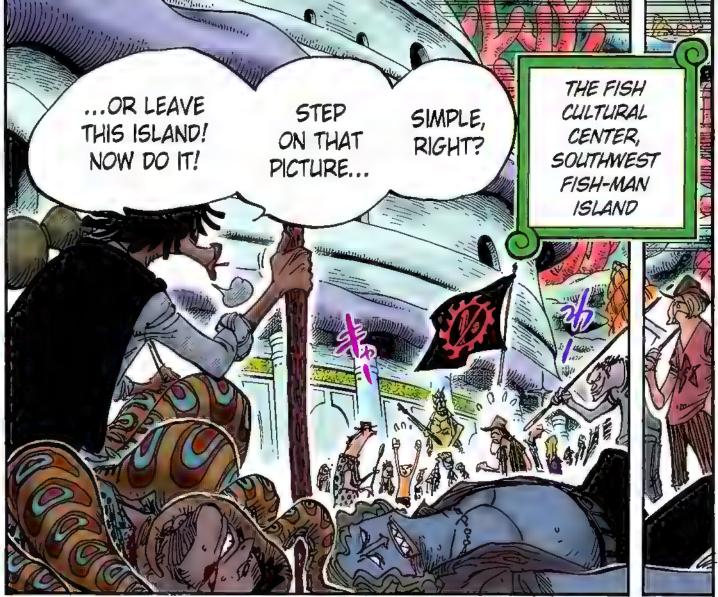
















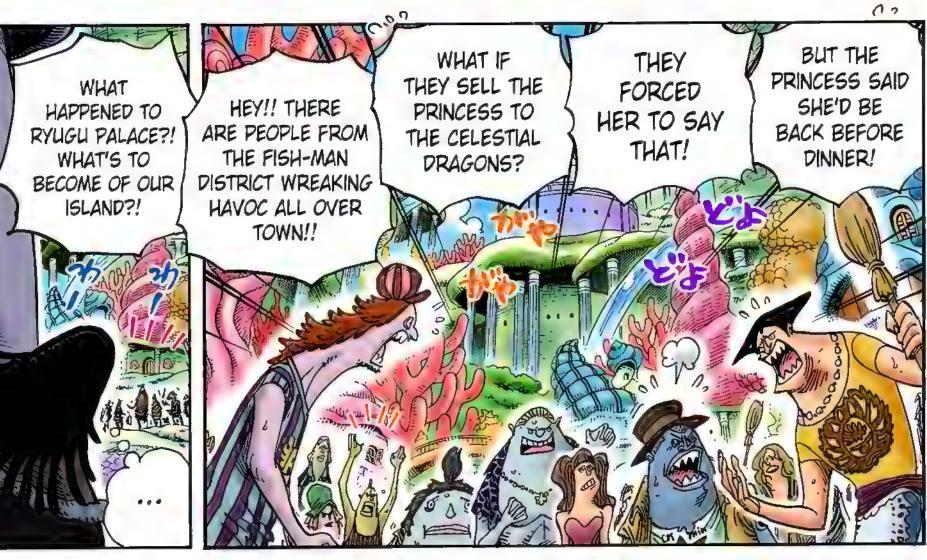




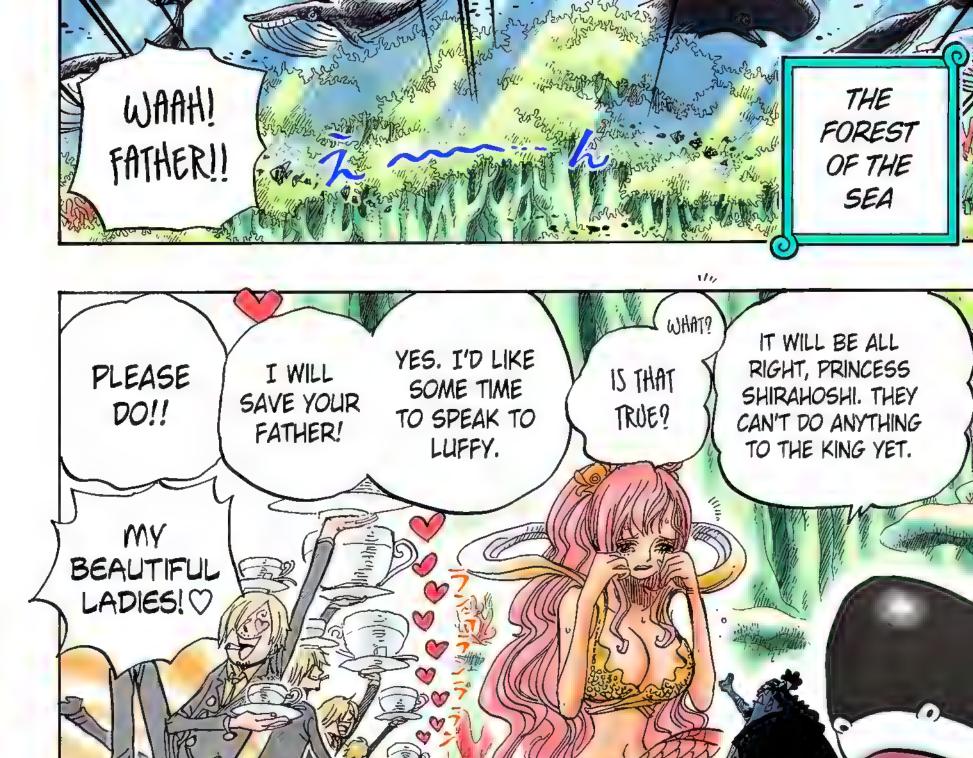


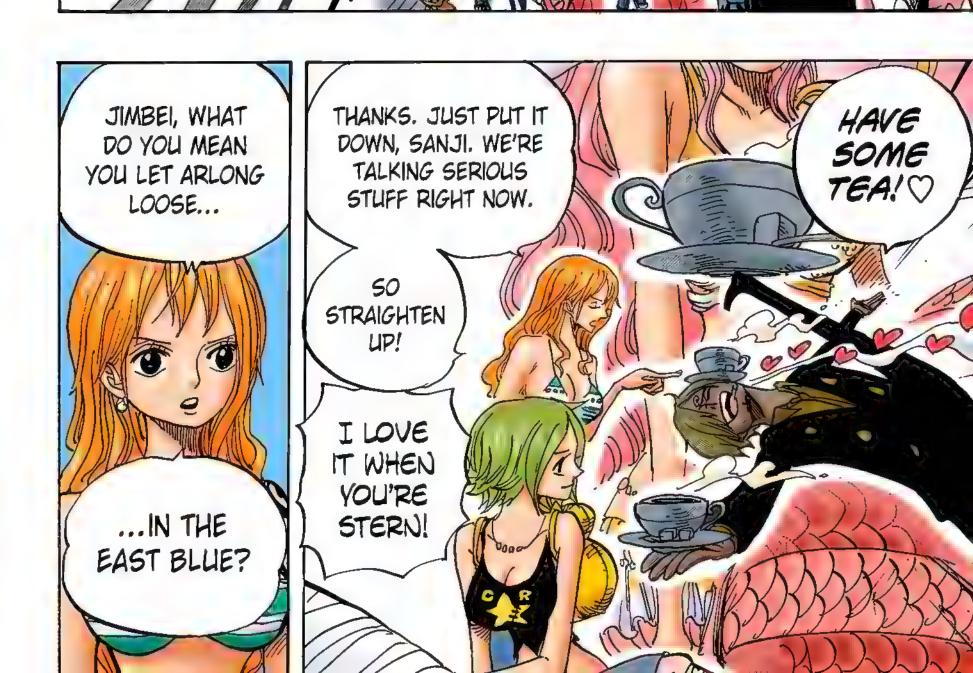






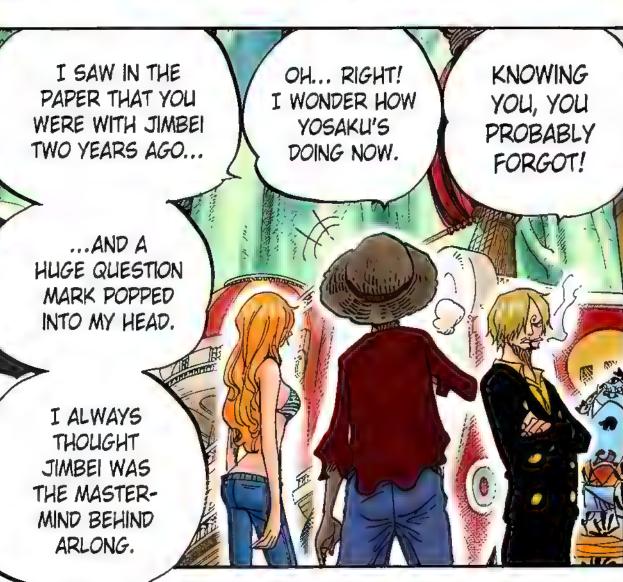
















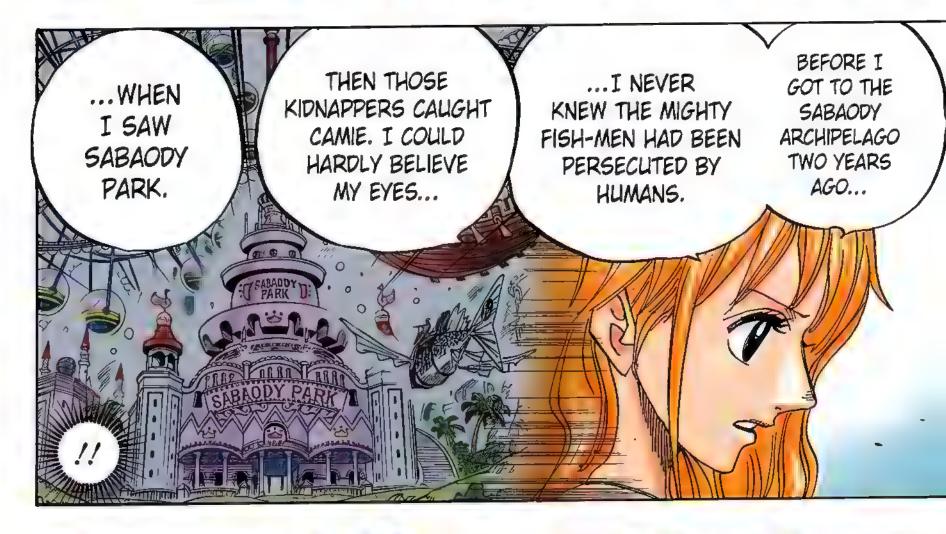


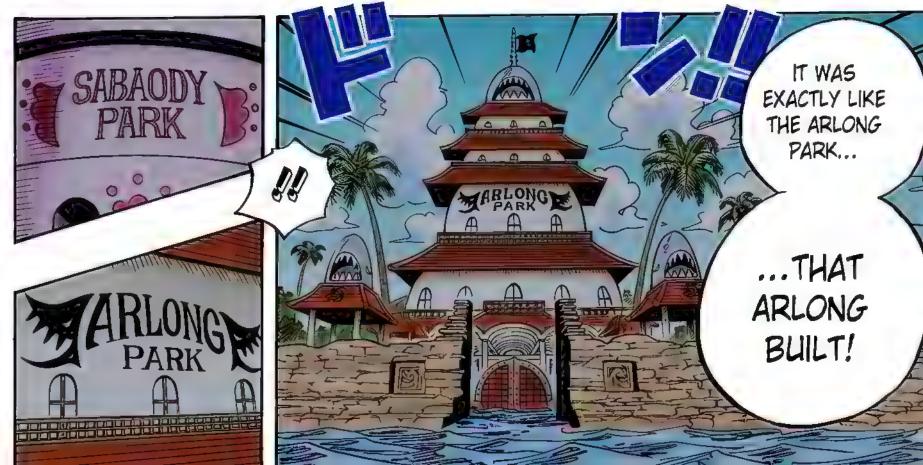


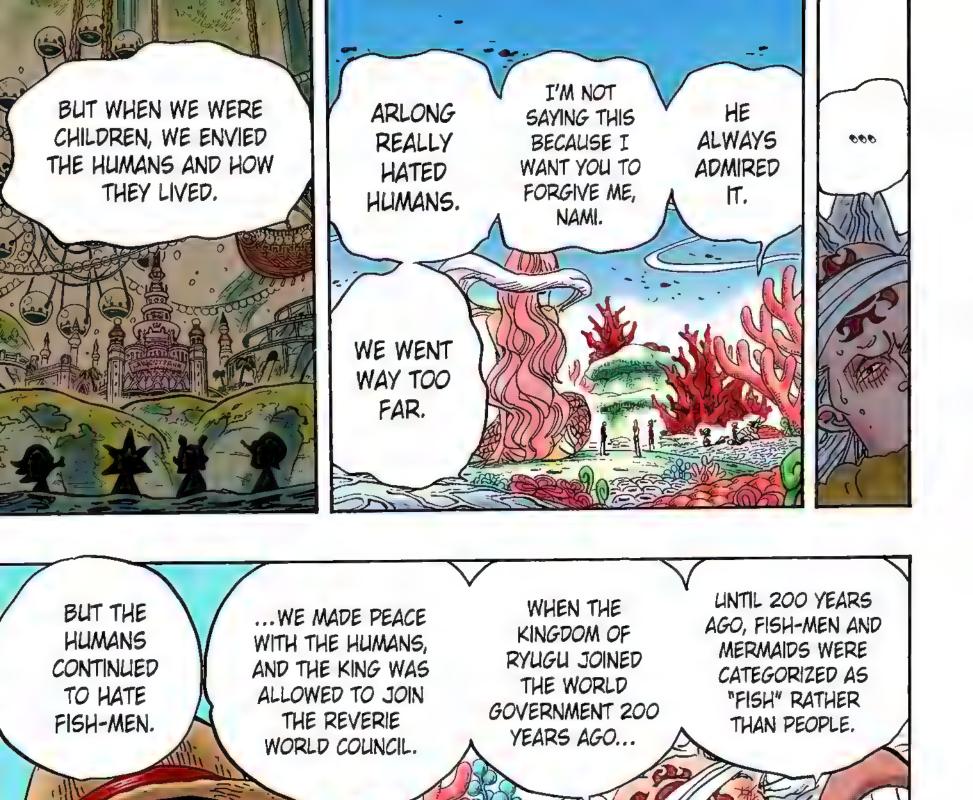


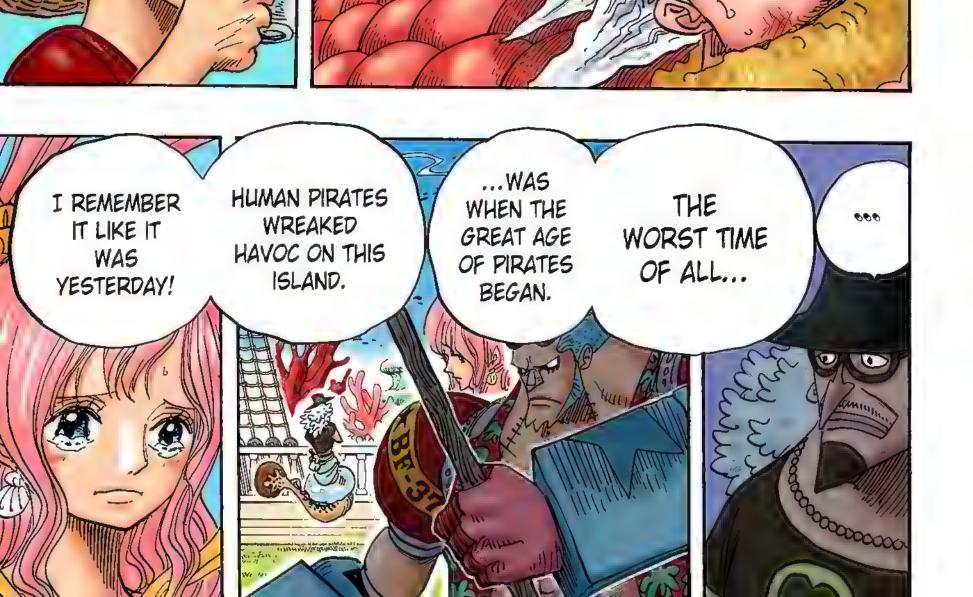
























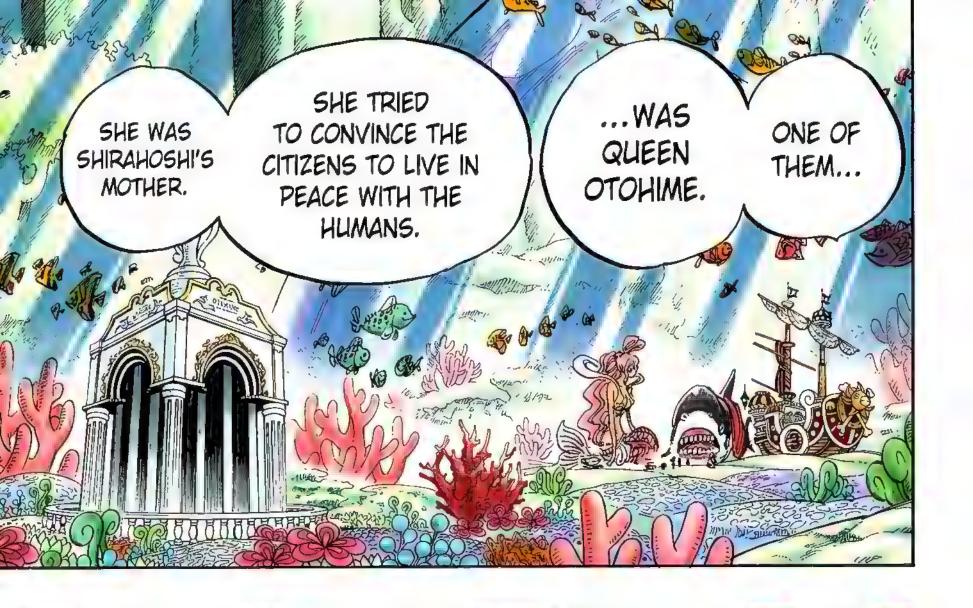
ON FISH-MAN ISLAND, TWO PEOPLE TRIED...

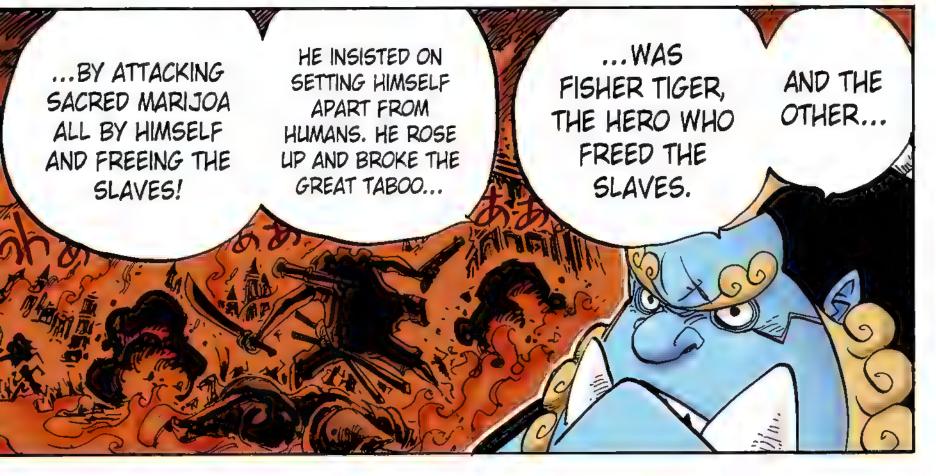


...THE ROOTS
OF THEIR
RACISM STILL
RUN DEEP.

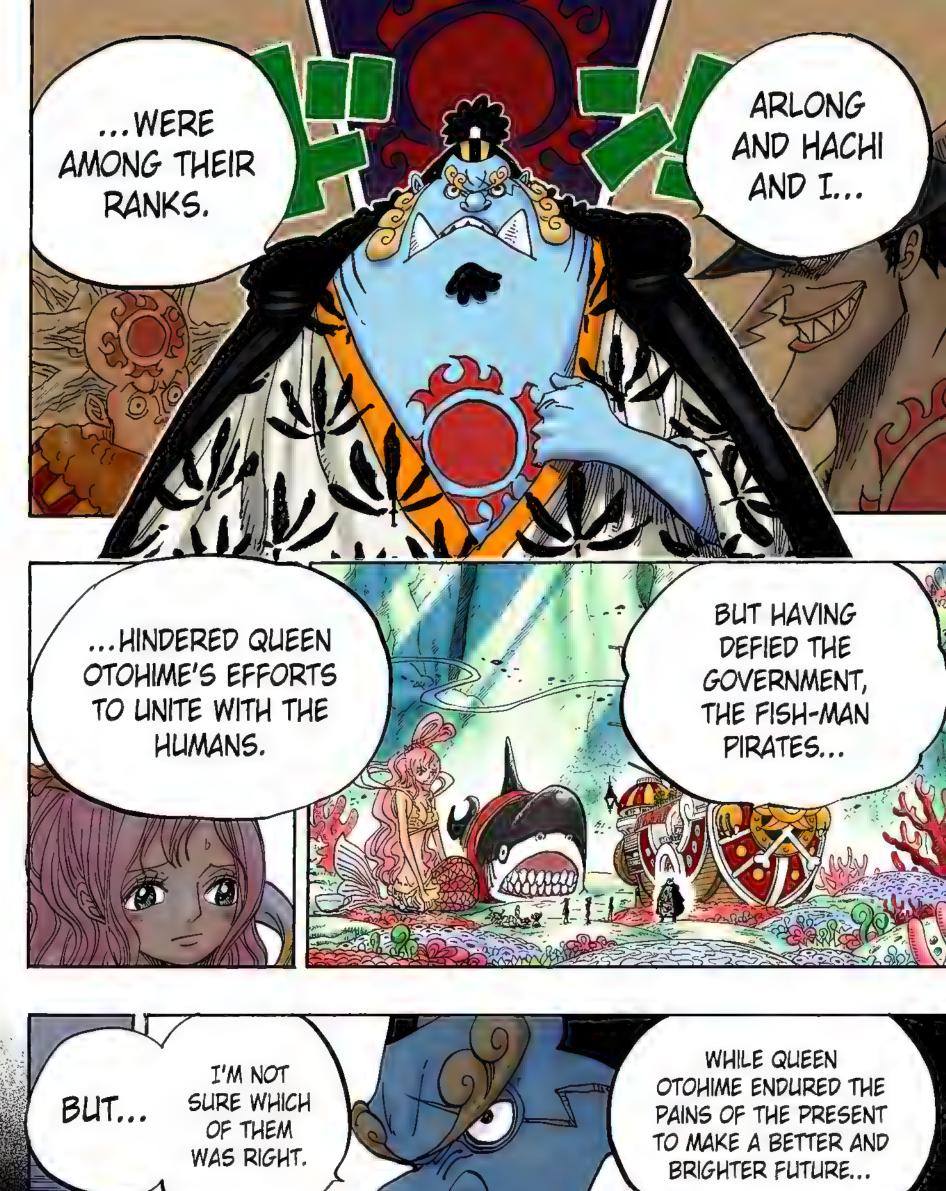
THE CORE OF
THE GOVERNMENT
DECIDED TO JOIN
HANDS WITH THE
FISH-MEN. BUT UNDER
THE SURFACE...



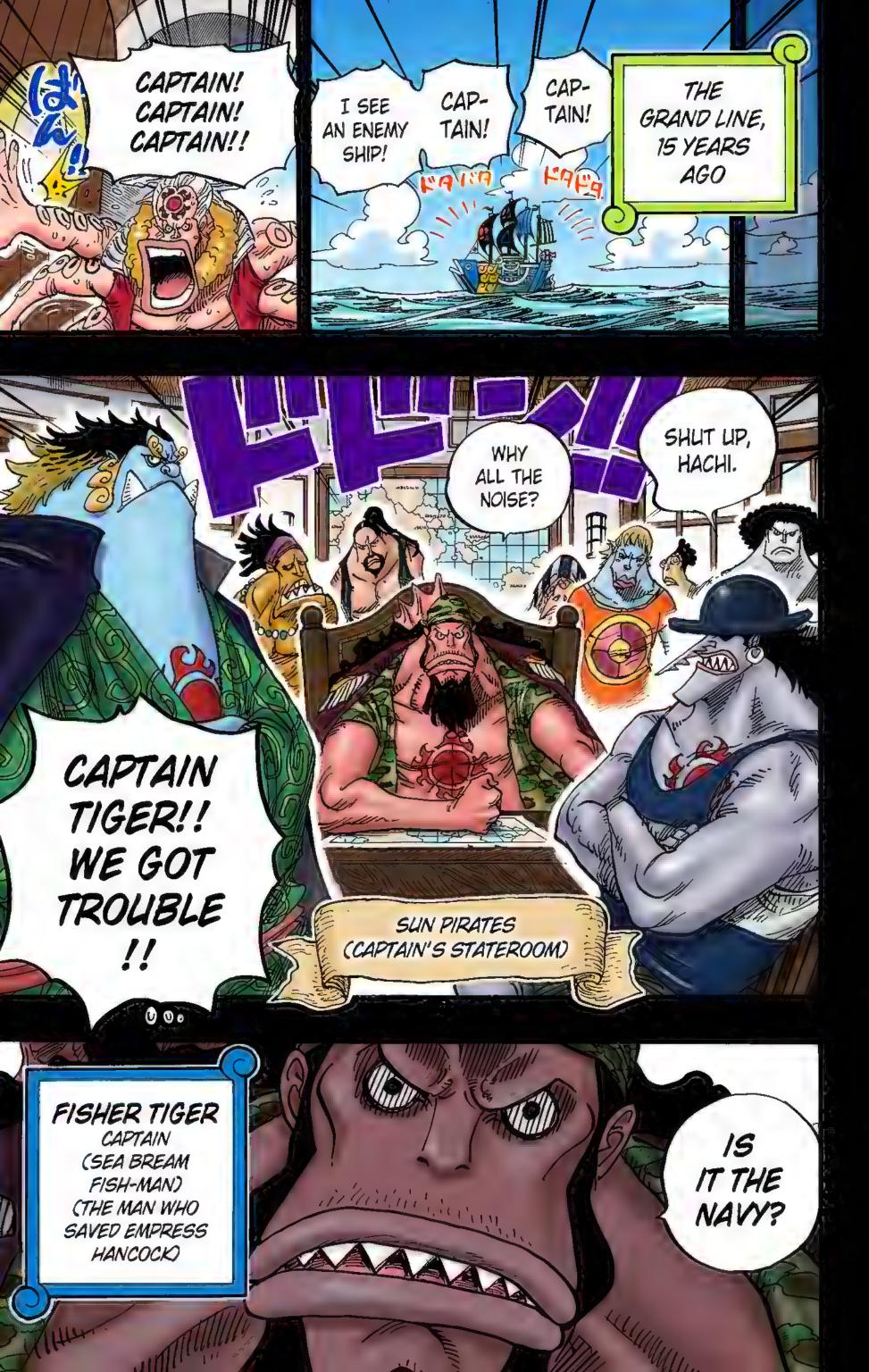














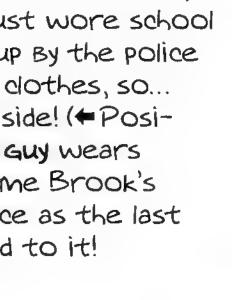
Q: Odacchi!! Good morning. Can I ask a question? The people running in this picture, are they Hancock and company from the opposite angle? If you answer my question, I'll give you my autograph!♡ --Gonge the Barber

A: I don't want your autograph! But I can only say that was a marvelous deduction! I'm impressed by how hard you look at everything! You're exactly right. The only thing I have to add is that I don't need your autograph.

V63, Ch.620 Q: Sensei, we've got a problem! Apparently you and I are the only ones in the whole world wearing women's underwear on our heads now. --Mashu

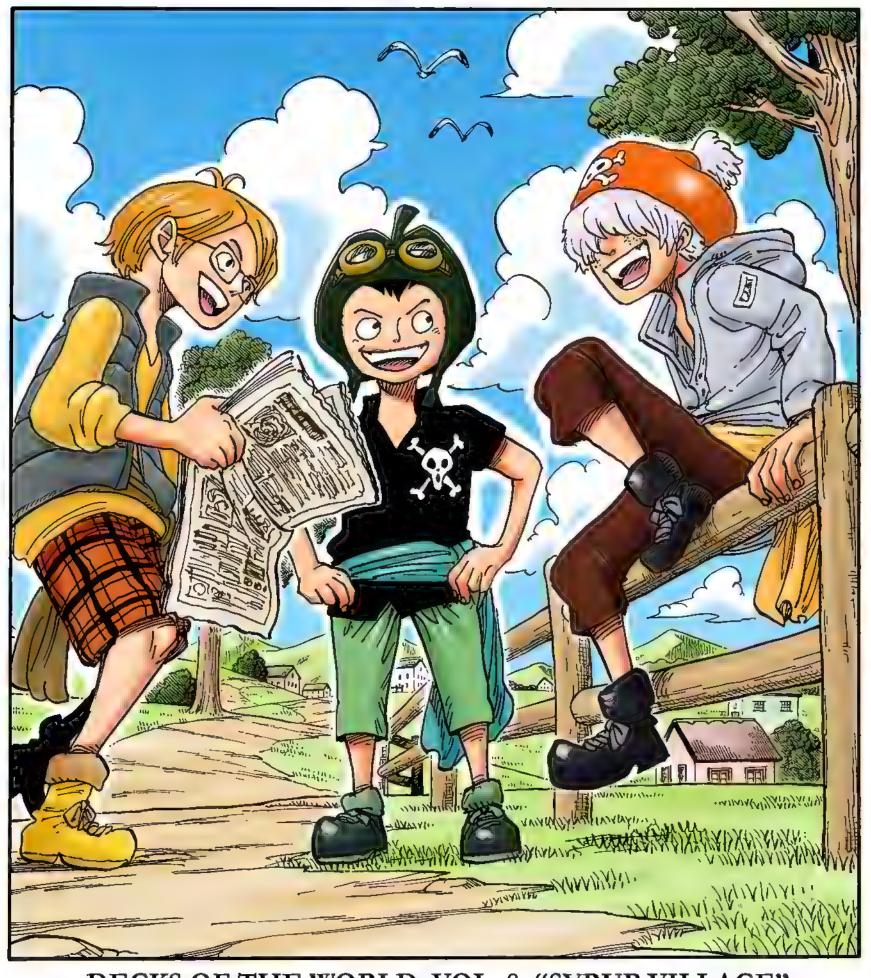
A: What?! 3 Yo-yo-you've got to be kidding! You're only kidding, right? Huh? Come to think of it, when I was in middle school, everyone just wore school hats. Come to think of it, I get picked up by the police a lot, but only because I'm not wearing clothes, so... Oh well. I've got to look on the Bright side! ( Positive thinking!) But I'm pretty sure that guy wears underwear on his head. In the next volume Brook's voice actor, Cho, will make his appearance as the last of the voice actors SBS! Look forward to it!







## Chapter 621: OTOHIME AND TIGER



DECKS OF THE WORLD, VOL. 8: "SYRUP VILLAGE"

















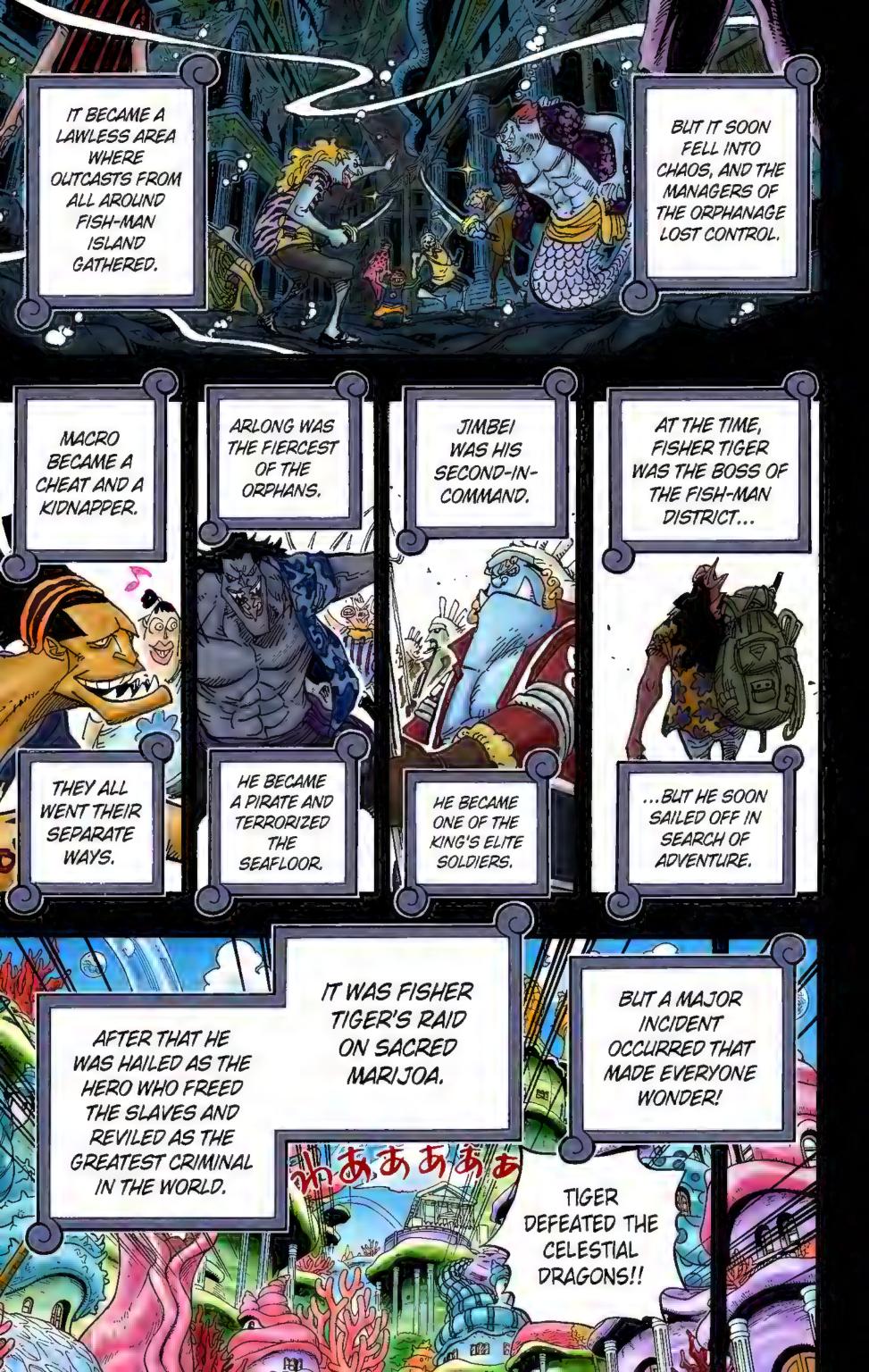












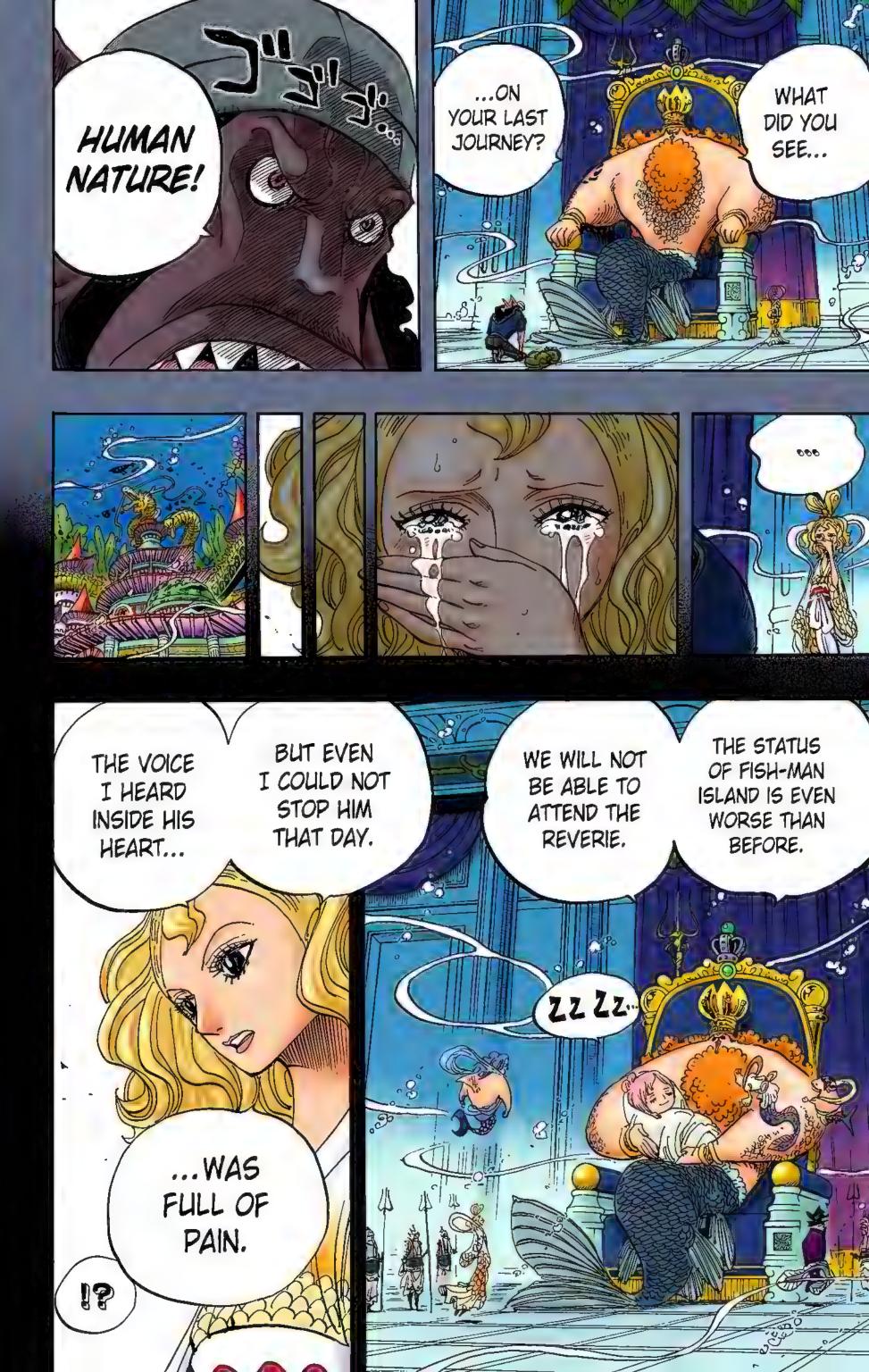


Chapter 622:

## THE SUN PIRATES



















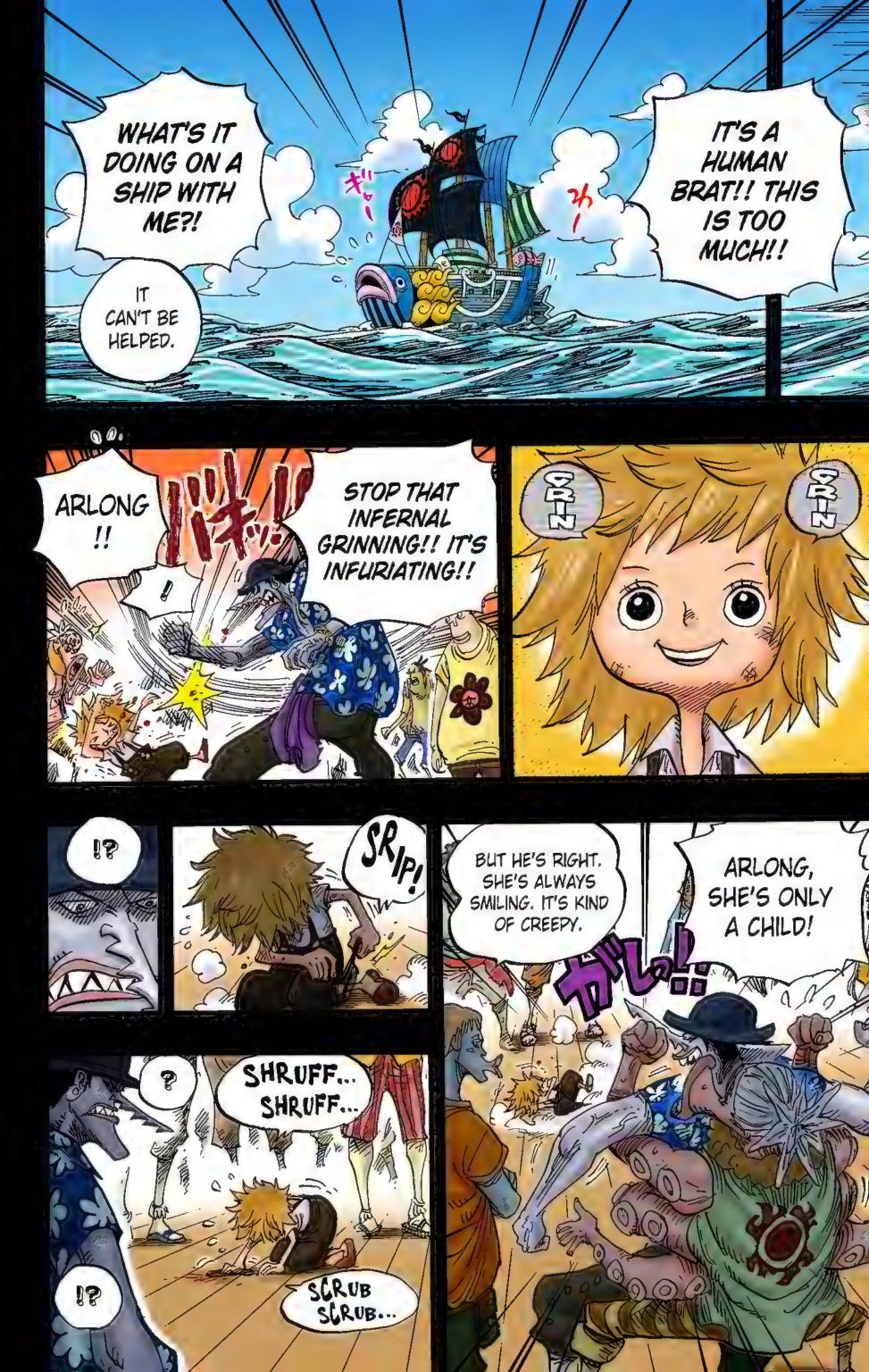


























切り絵の竜宮城!! すごいぜ14歳!! 大賞もってけー!!



落島ですか? ぽっかぽか~。



見ろ、 このおれ様の勇姿!!!



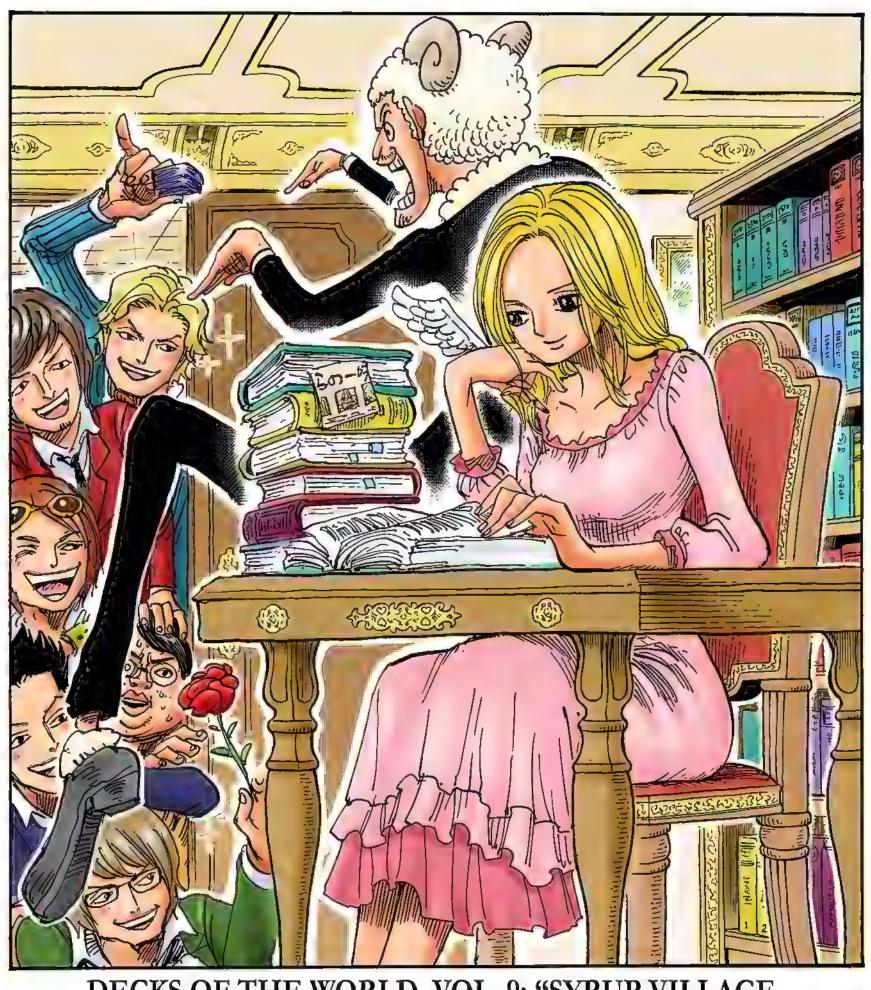
ナミ!! お前…けしからん!!

しき し ぞうてい **色紙贈呈!!** へ へ へ (神奈川県

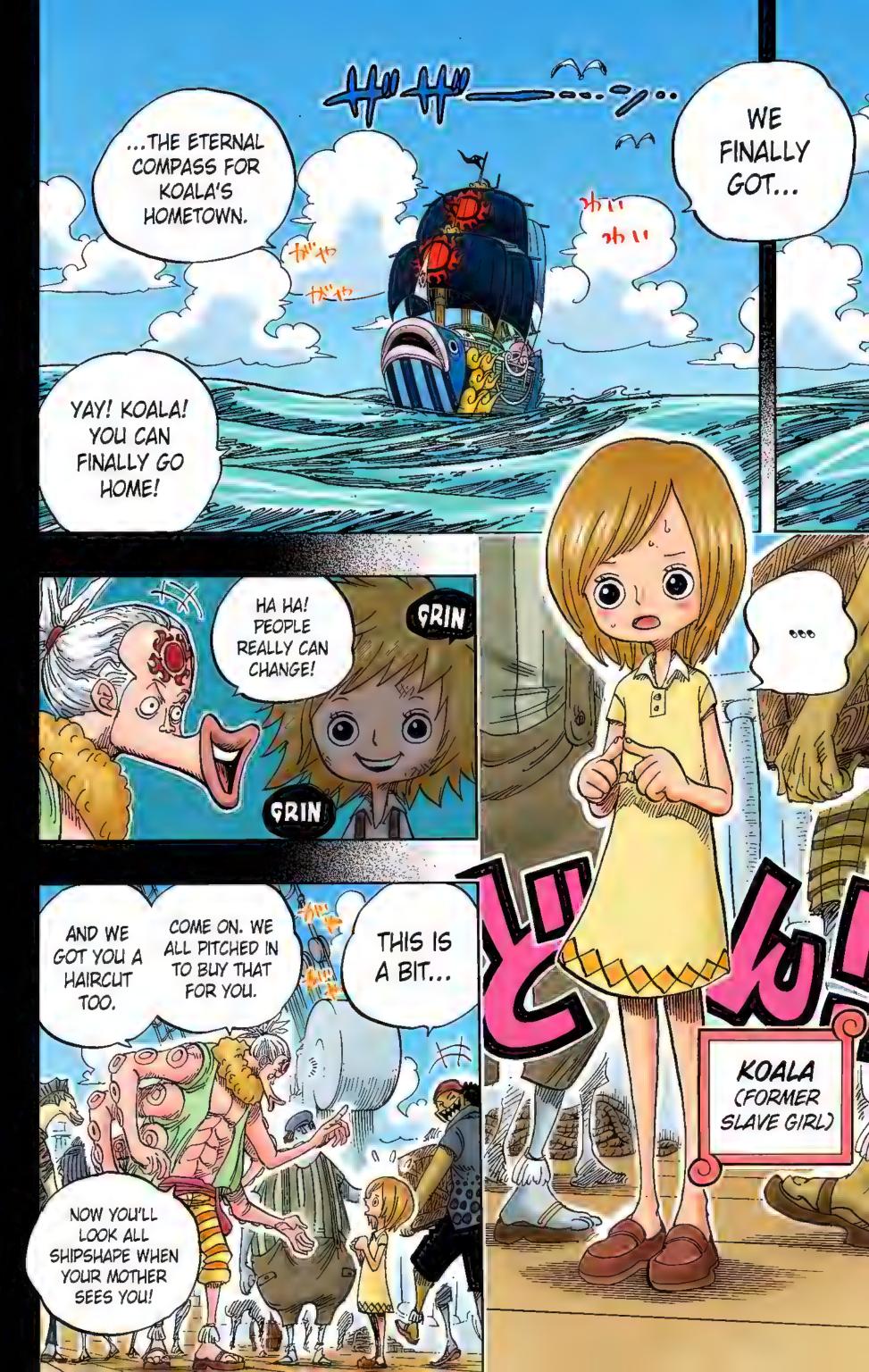
宗川県 近響子さん)



## Chapter 623: FISHER TIGER THE PIRATE

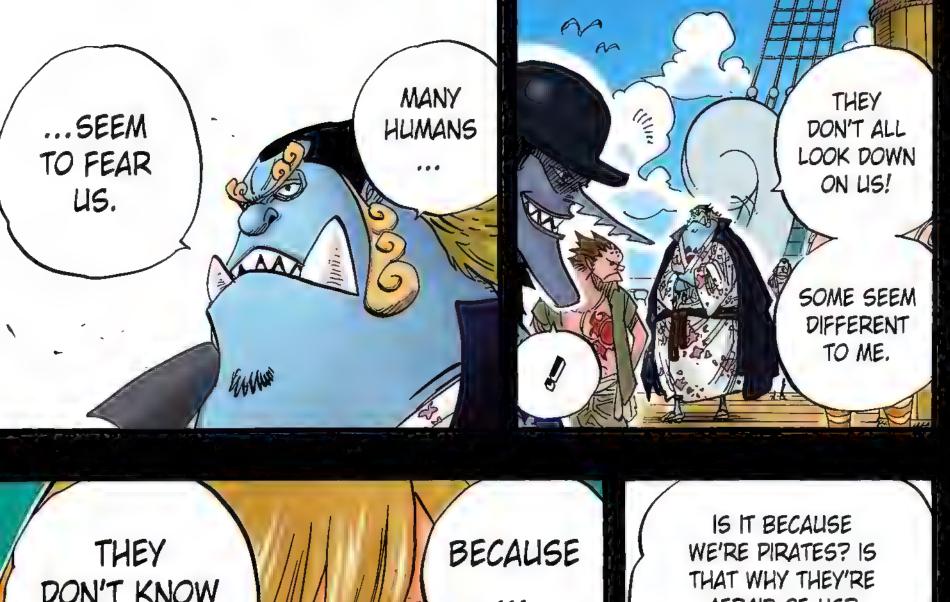


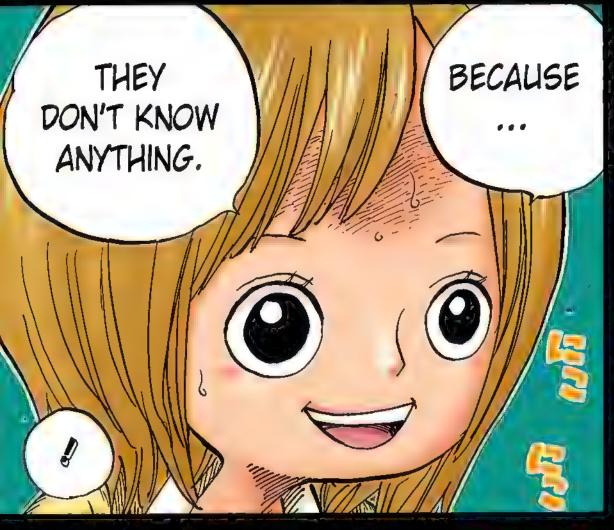
DECKS OF THE WORLD, VOL. 9: "SYRUP VILLAGE, KAYA THE MEDICAL STUDENT"



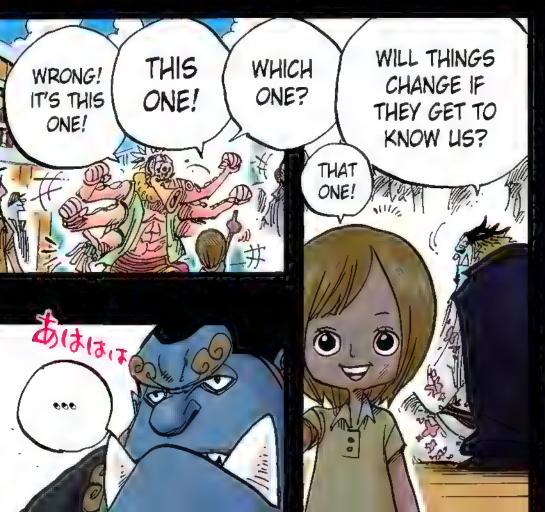




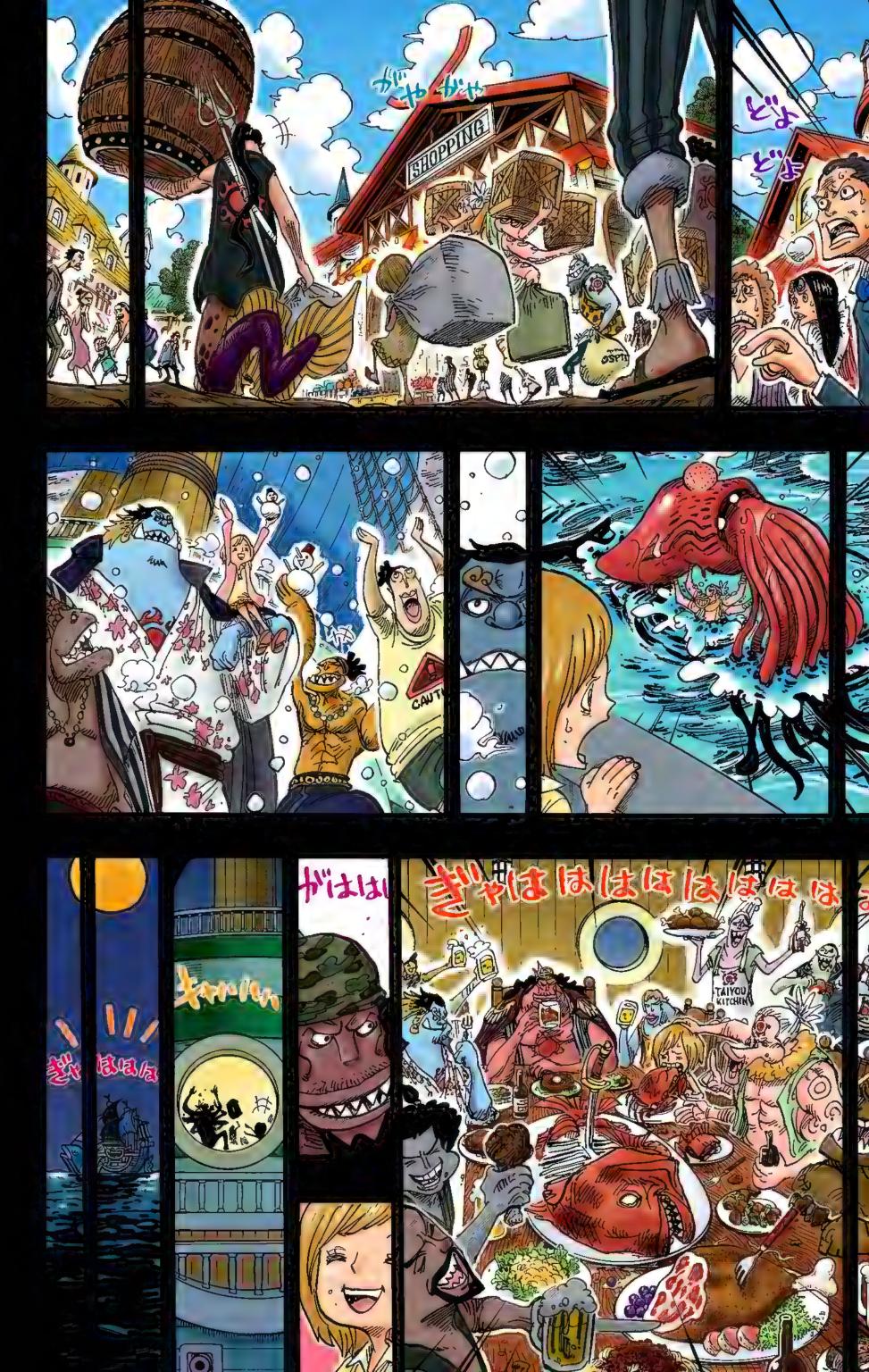






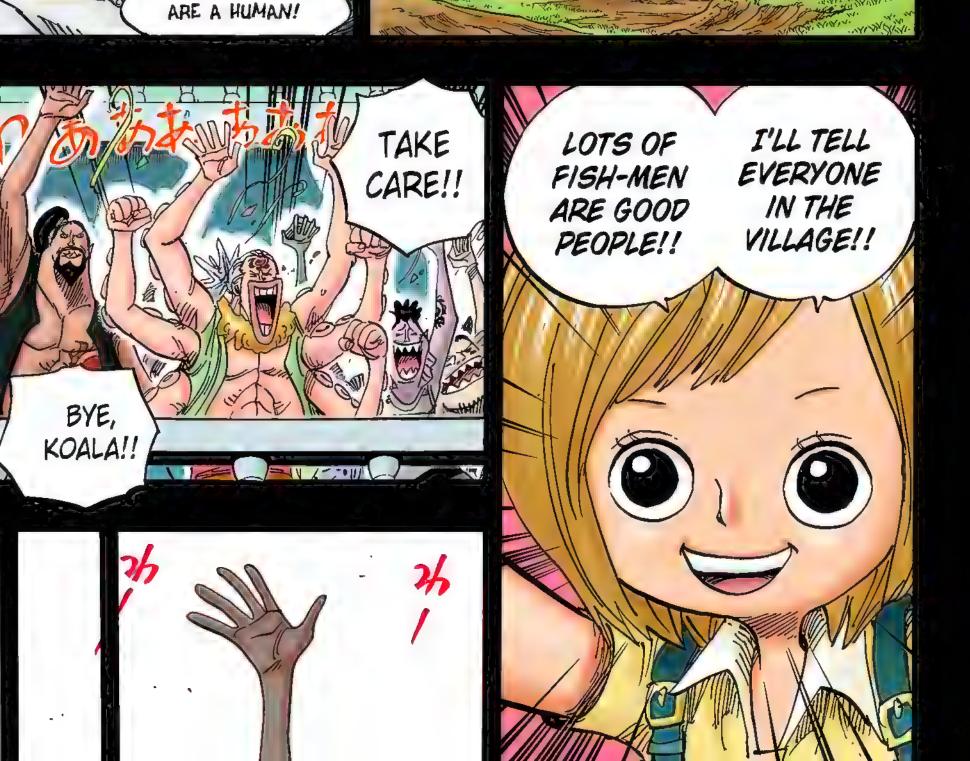








YOU'RE A GOOD KID, EVEN IF YOU





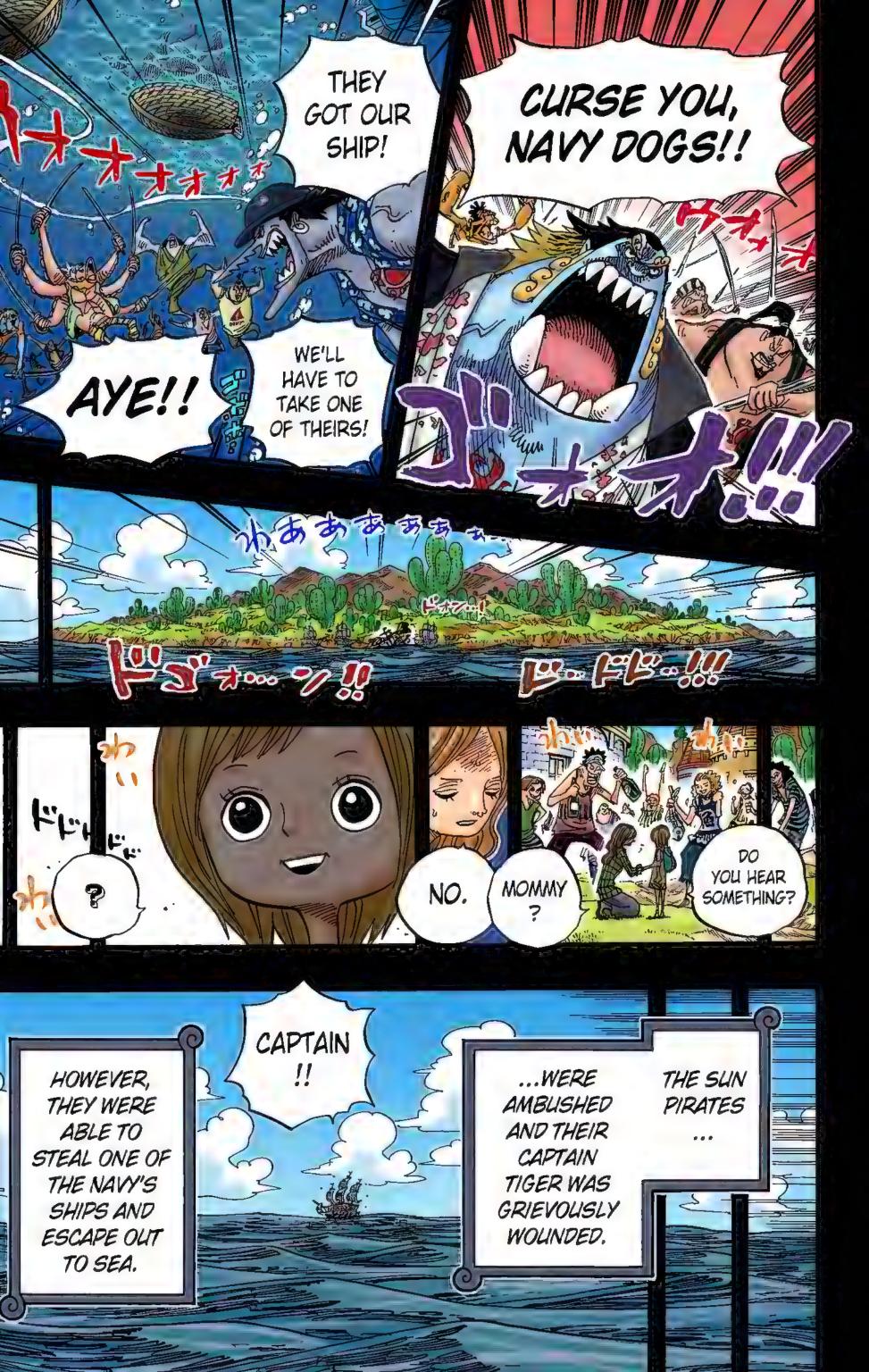




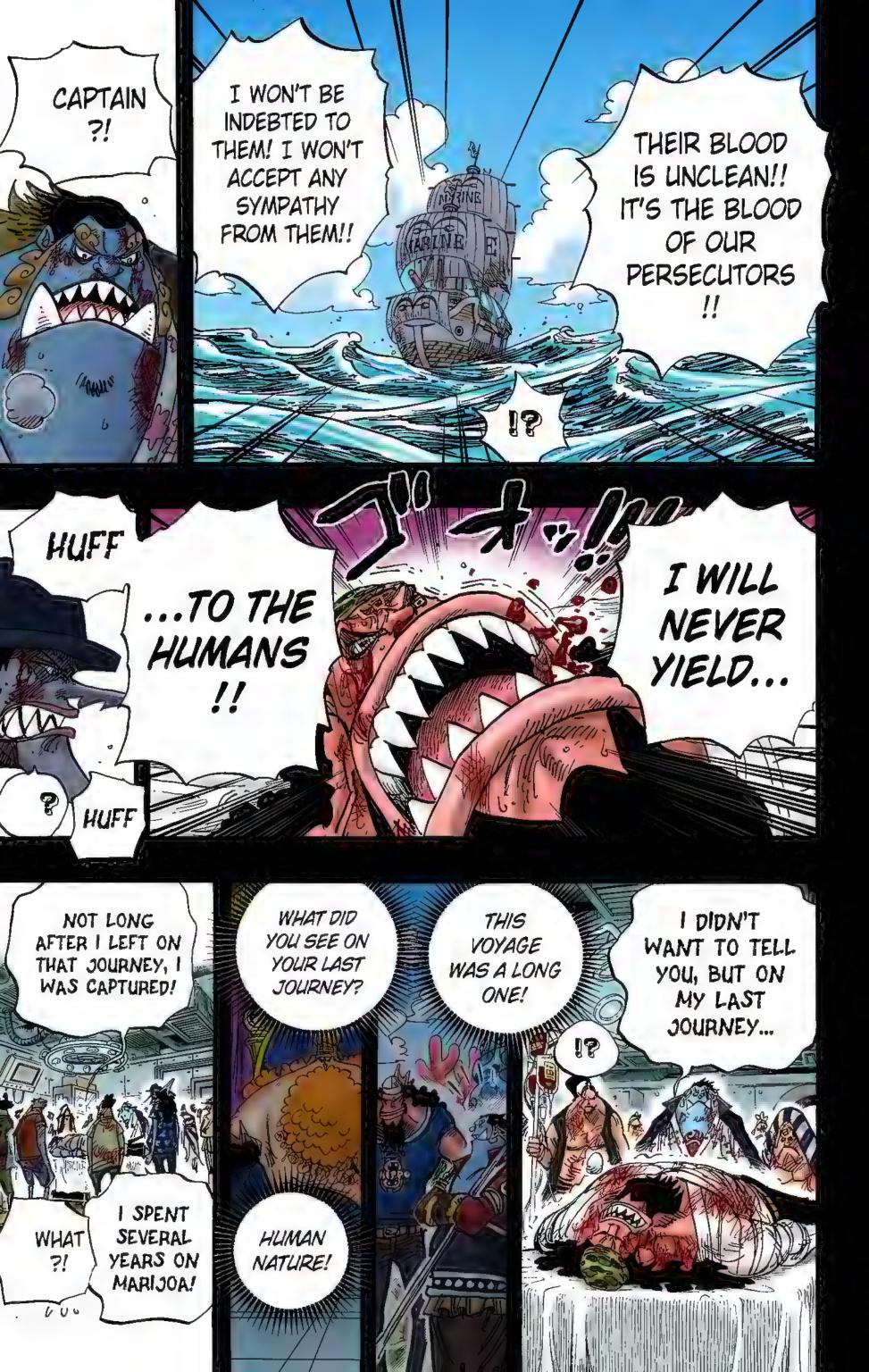




























(大阪府)湾崎藍さん)

い~い雰囲気。秋の風景。



**造ち**企がる。



三人いれば、無敵なのさ!!

オトヒメとタイガー!!



カッコイイな! チョッパーワン!!



世界の全てを見た男。



折れない旗!

(奈良県

藤本孝久

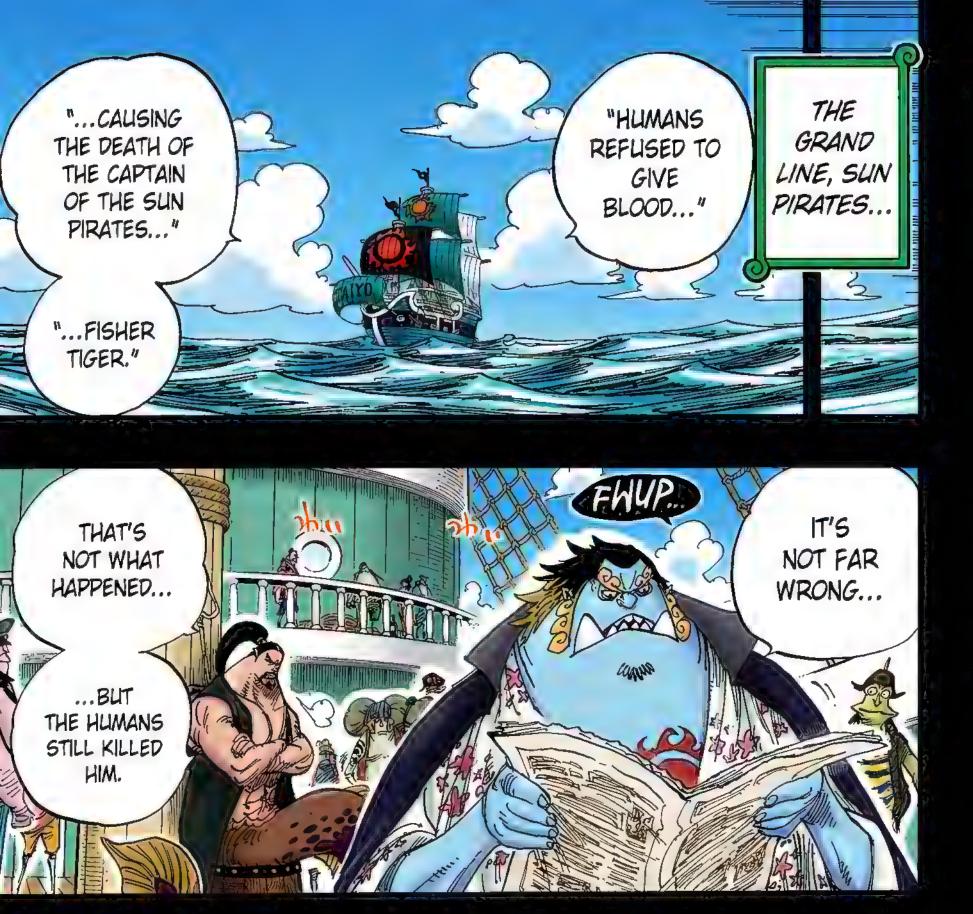
(さん)

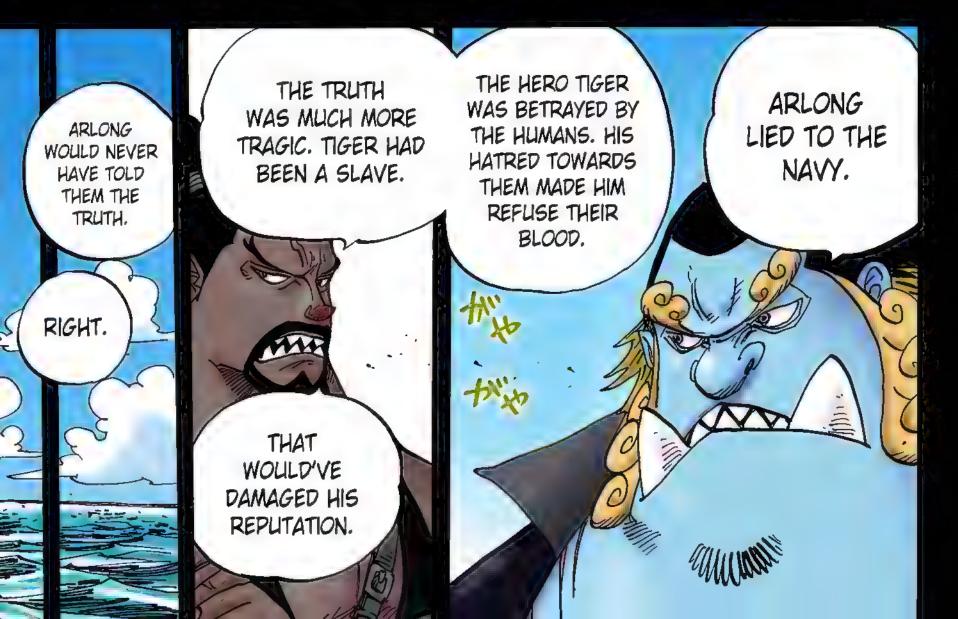
## Chapter 624: QUEEN OTOHIME



DECKS OF THE WORLD, VOL. 10: "COCO VILLAGE— THE SHIP OF BROTHERS YOSAKU & JOHNNY"













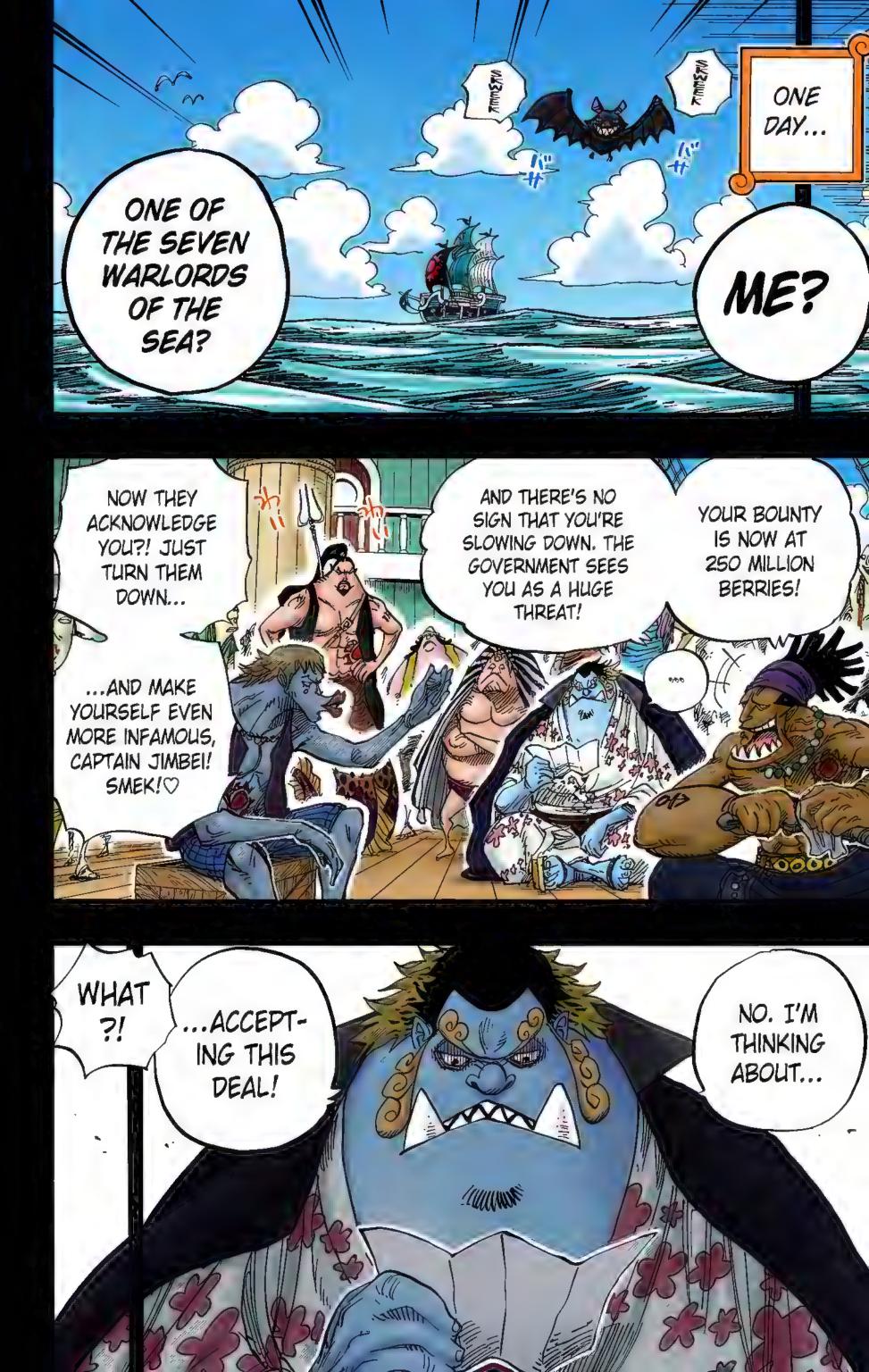












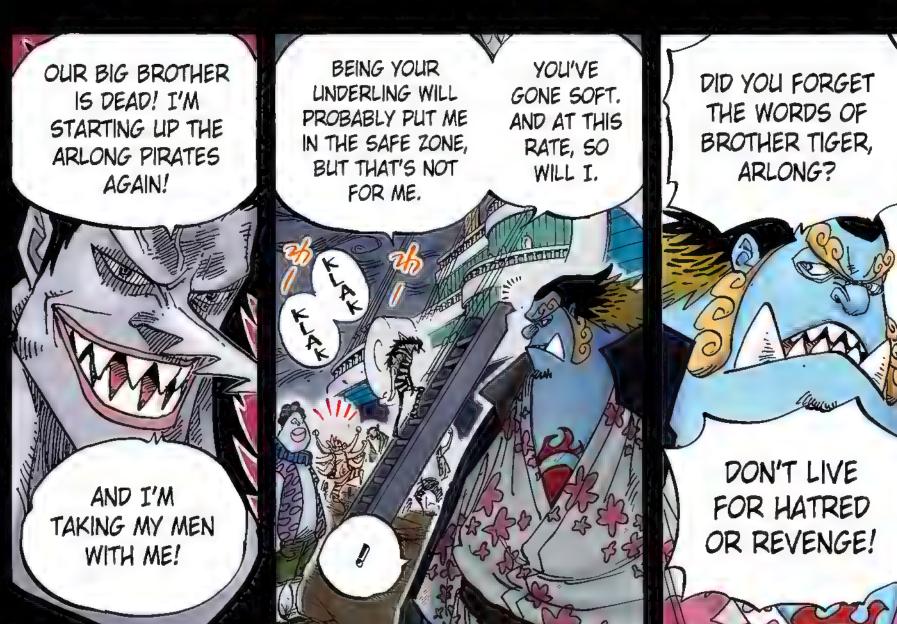




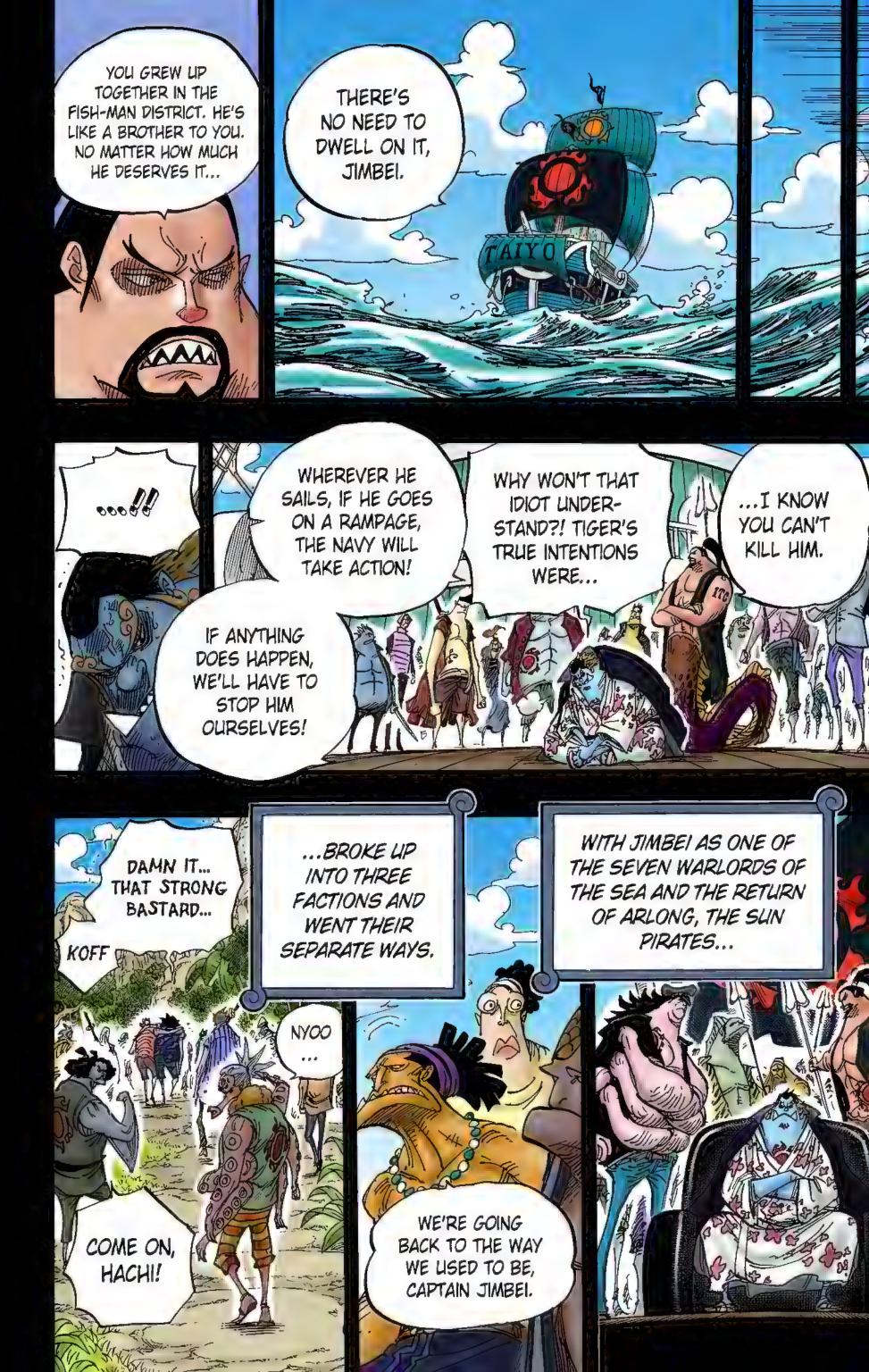
RIGHT NOW.















D.SUKES



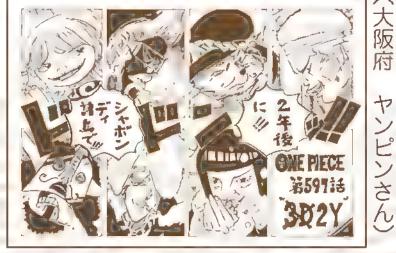
いい~スマイル海賊団っ!!



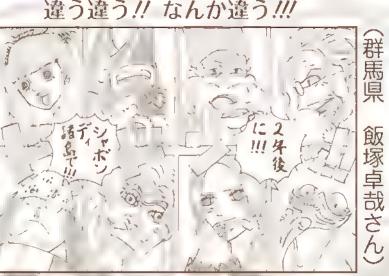
**魚人島を見据える男** ジンベエ。



リュウグウ王国、愛の一族。



違う違う!! なんか違う!!!



お前らが集まんのかい!!



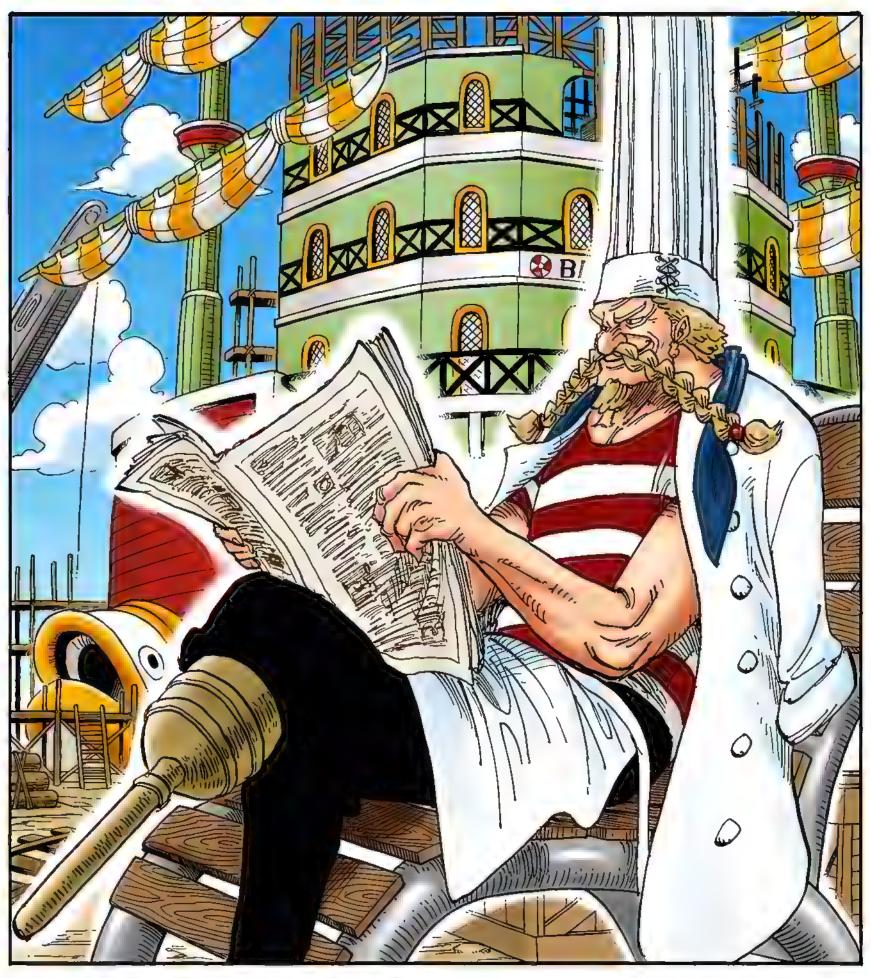
謎多き七武海、ドフラミンゴ!!



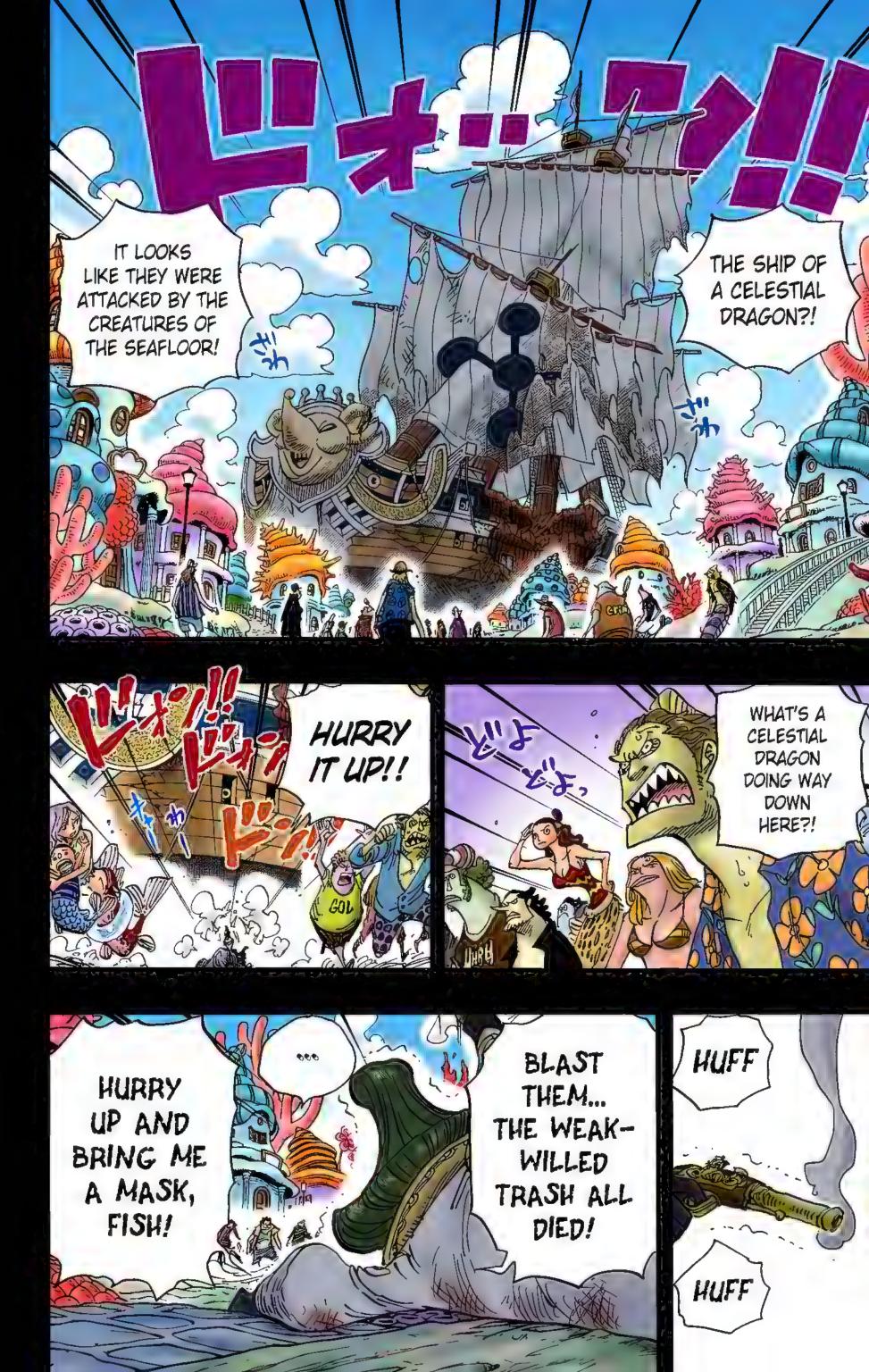
だけど、誰にも想われてない サンジ菪。

、埼玉県 田原美咲さん)

## Chapter 625: UNINHERITED WILL

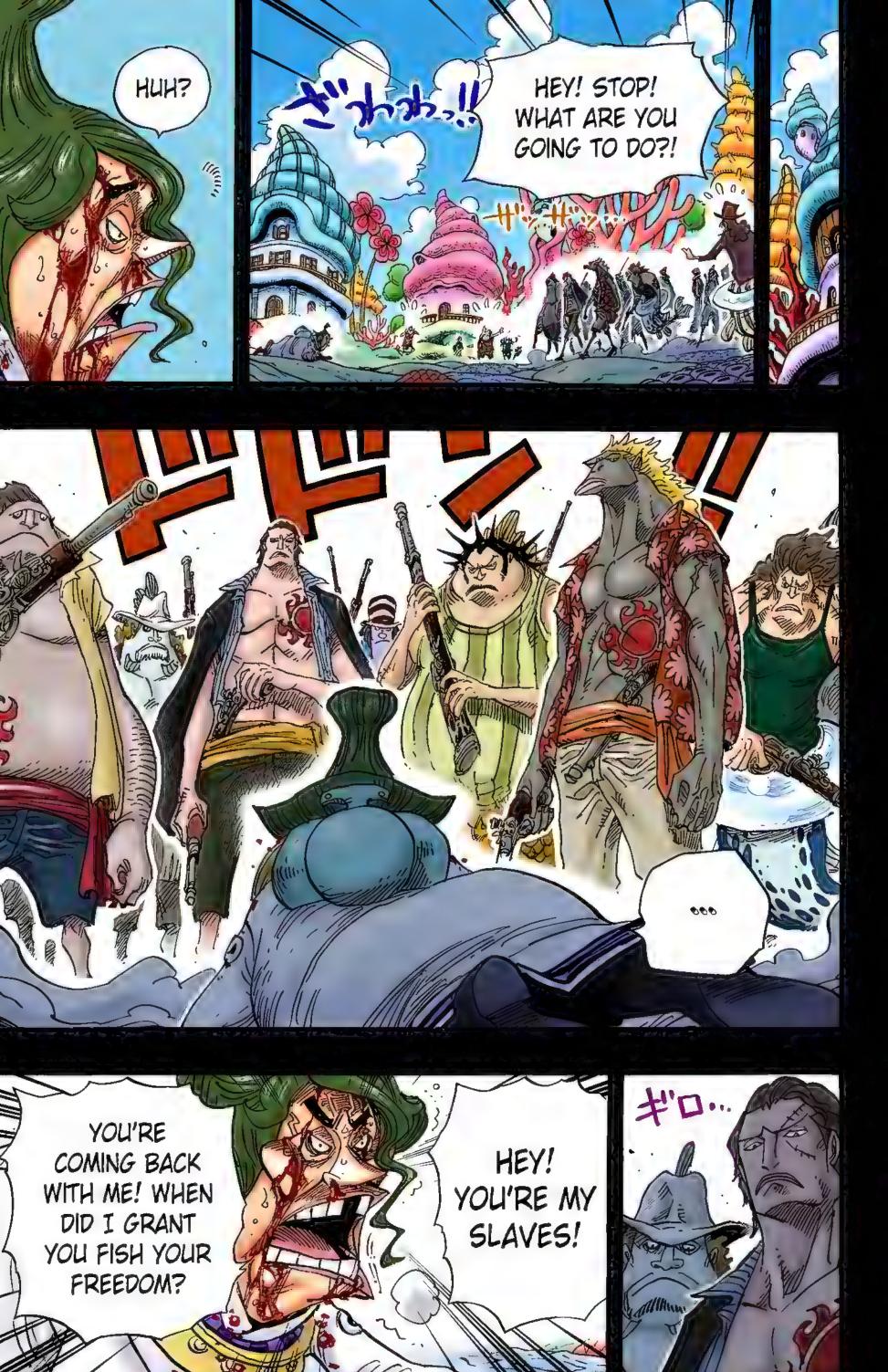


DECKS OF THE WORLD, VOL. 11: "BARATIE REMODELING"







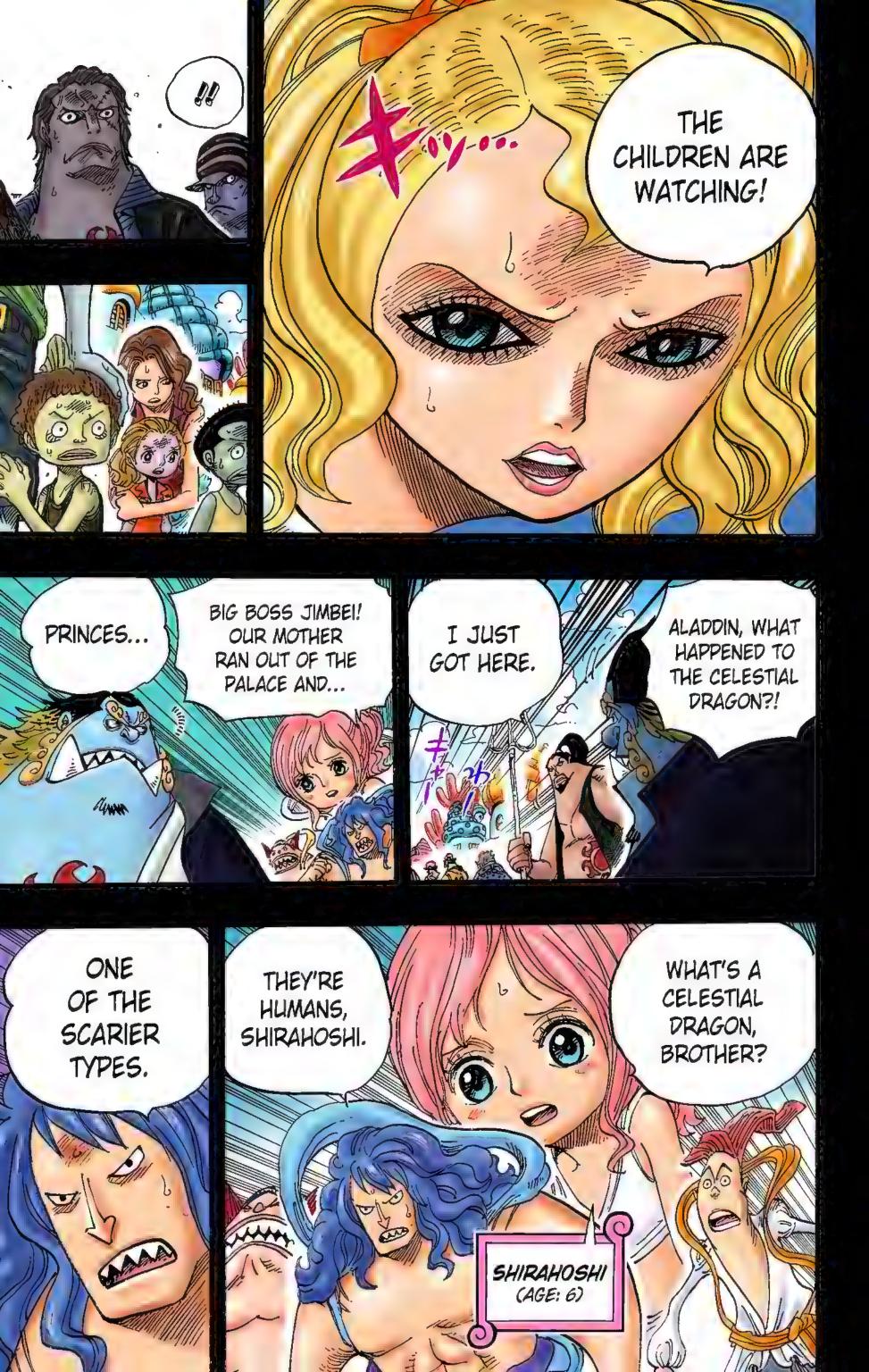




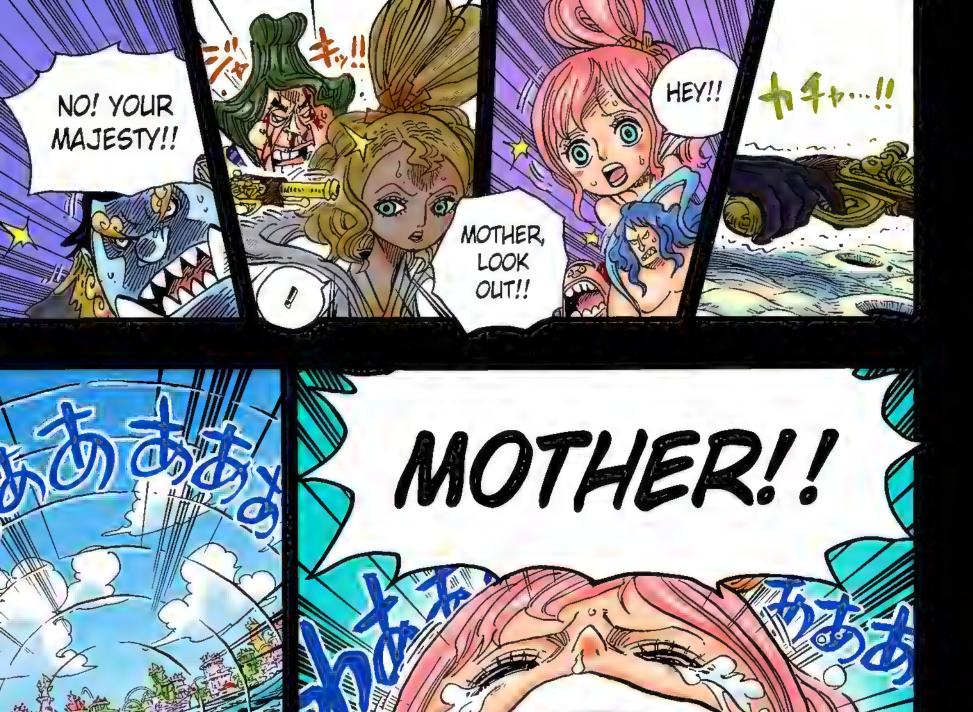


































THAT LEGEND
WAS WHAT
LURED THE FIRST
VANDER DECKEN
DOWN TO THE
SEAFLOOR!



LONG AGO
AMERMAID
PRINCESS HAD
THE UNCANNY
ABILITY TO
CONTROL
NEPTUNIANS





HMM! THAT'S THE





THAT!

ENDANGER

THE ENTIRE

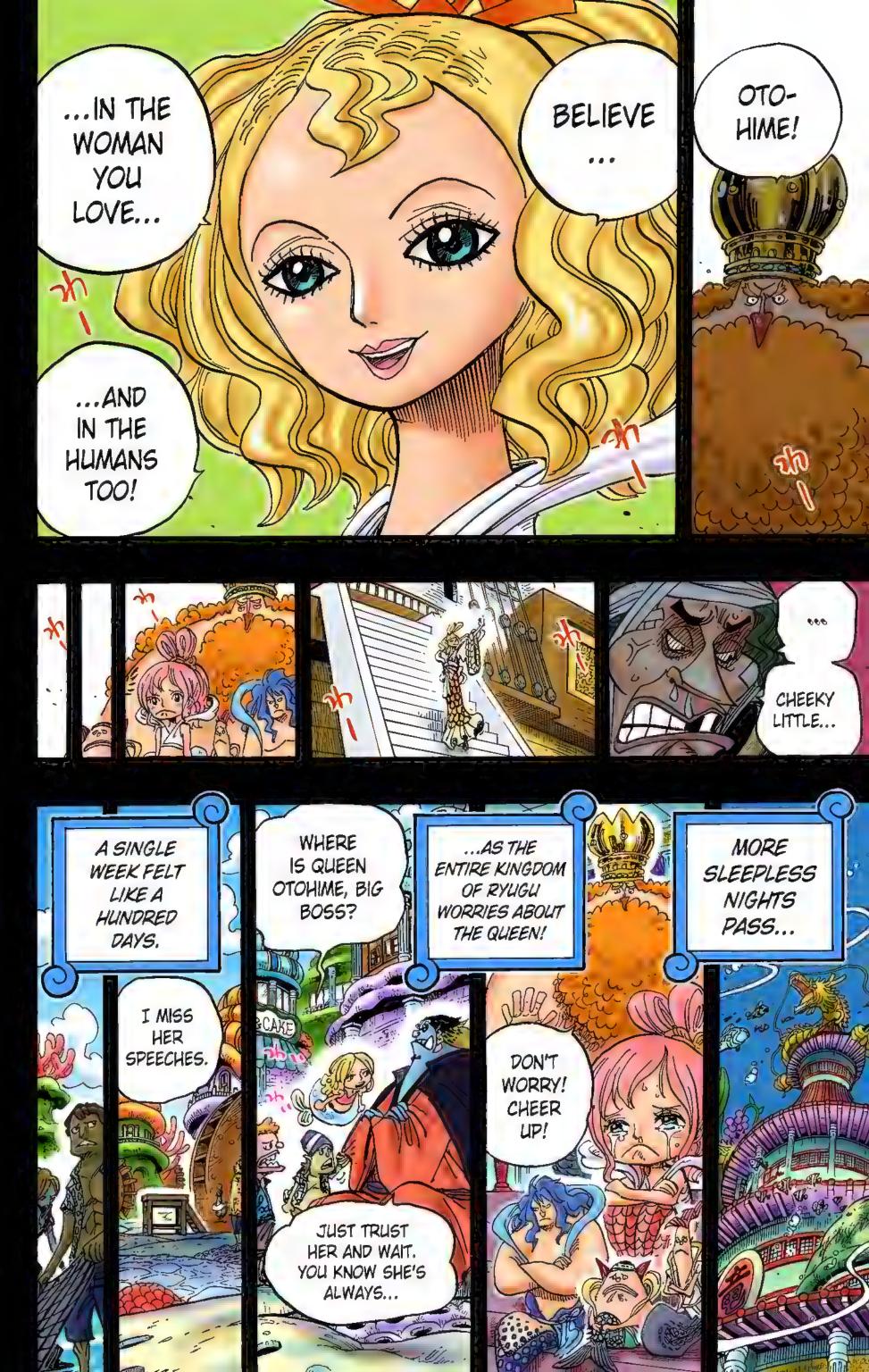
ISLAND.

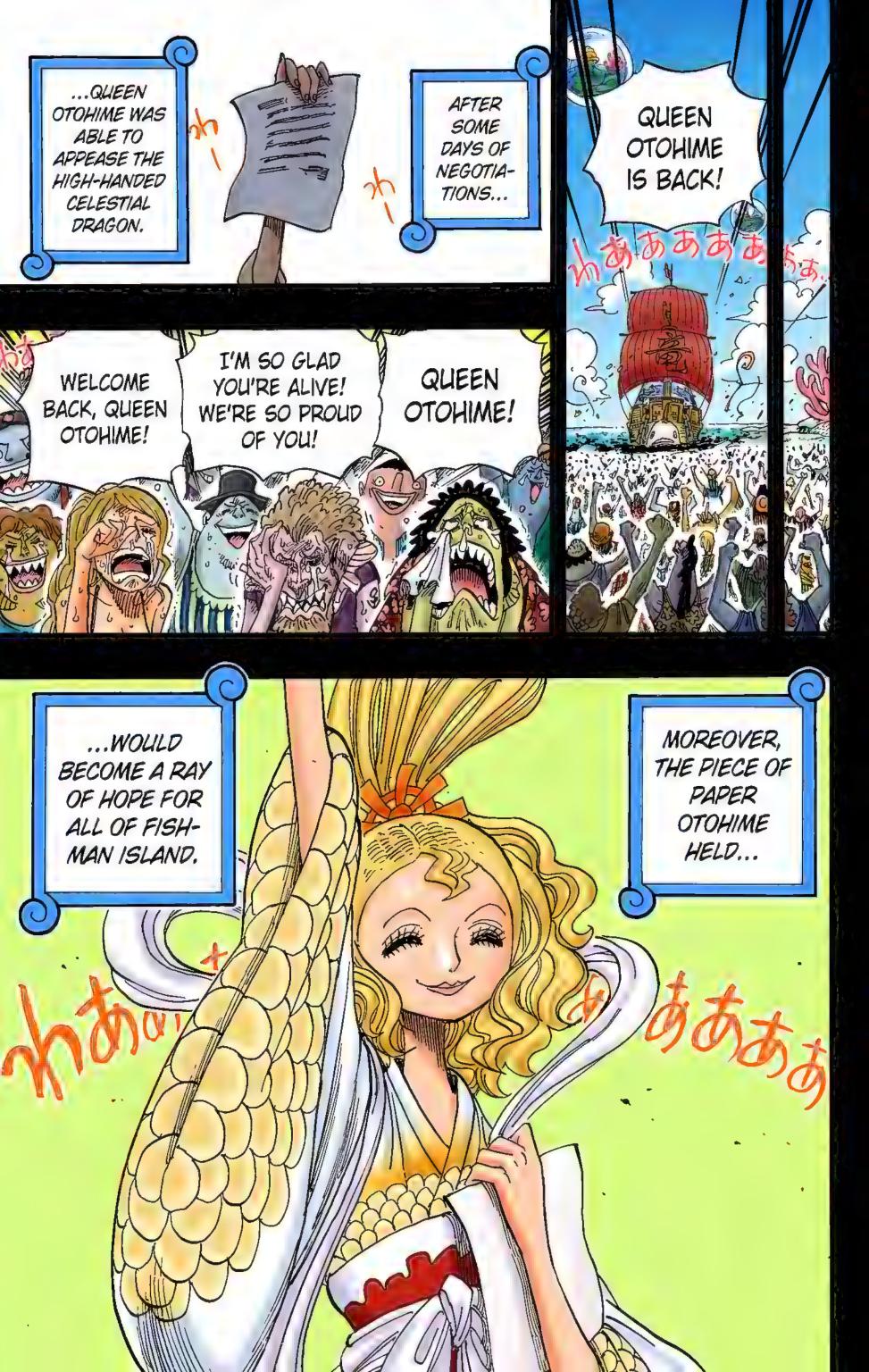
CAN'T

LET HIM

GO.









オトヒメとしらほし。夢で逢えた。



、静岡県 愛実さん)



(神奈川県 麦わらのフジィ海賊団さん)



うほー!! 楽しそう! 新生麦わらの一味!!



バカ発見!! バカが森にいるぞ**〜**!!!

SBSに載ってるぞ!! 応募要項は116Pの に募要項は116Pの

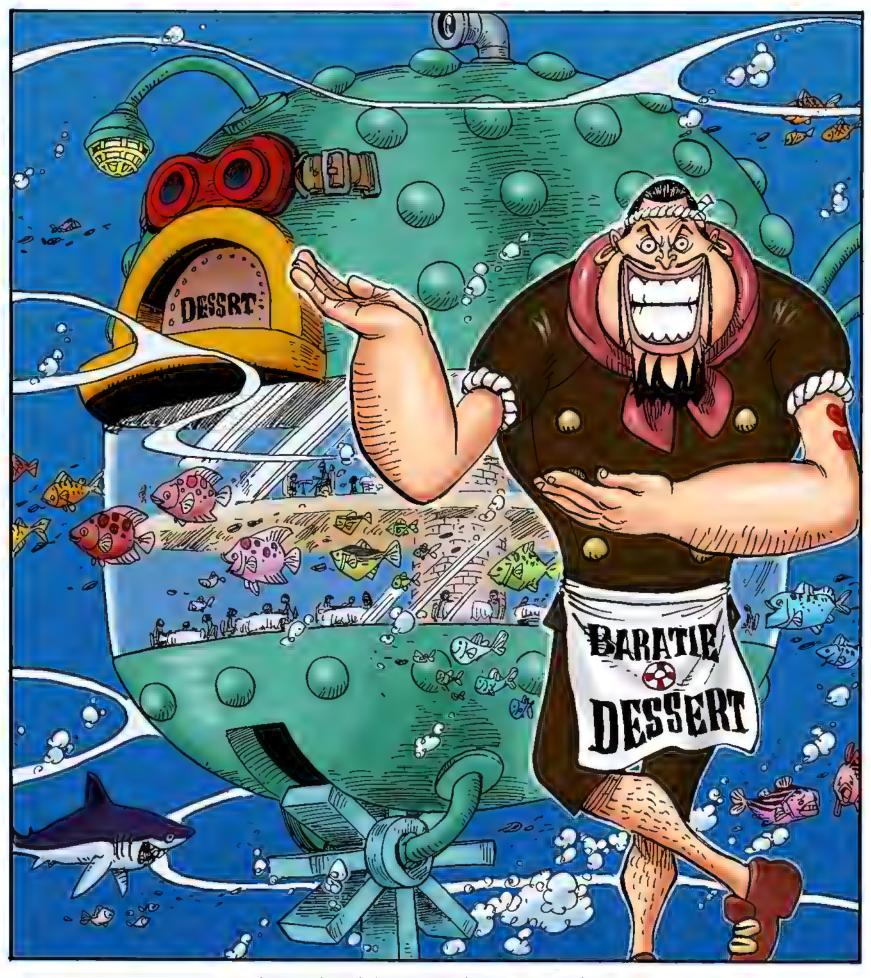


巨漢の一味。黒ひげ海賊団っ!!!

信募されました文以、イフスト等は、一定順直保管されたあと廃棄されまり保存しておきたい場合は、あらかじめコピーをとってからご従草くだ さいまた、掲載時に名前や存所等を見るしたい場合は、その管を切立してくださいご伝がいたださました文面の著作権は、最美術に帰属します

小林正道さん)

## Chapter 626: NEPTUNE BROTHERS

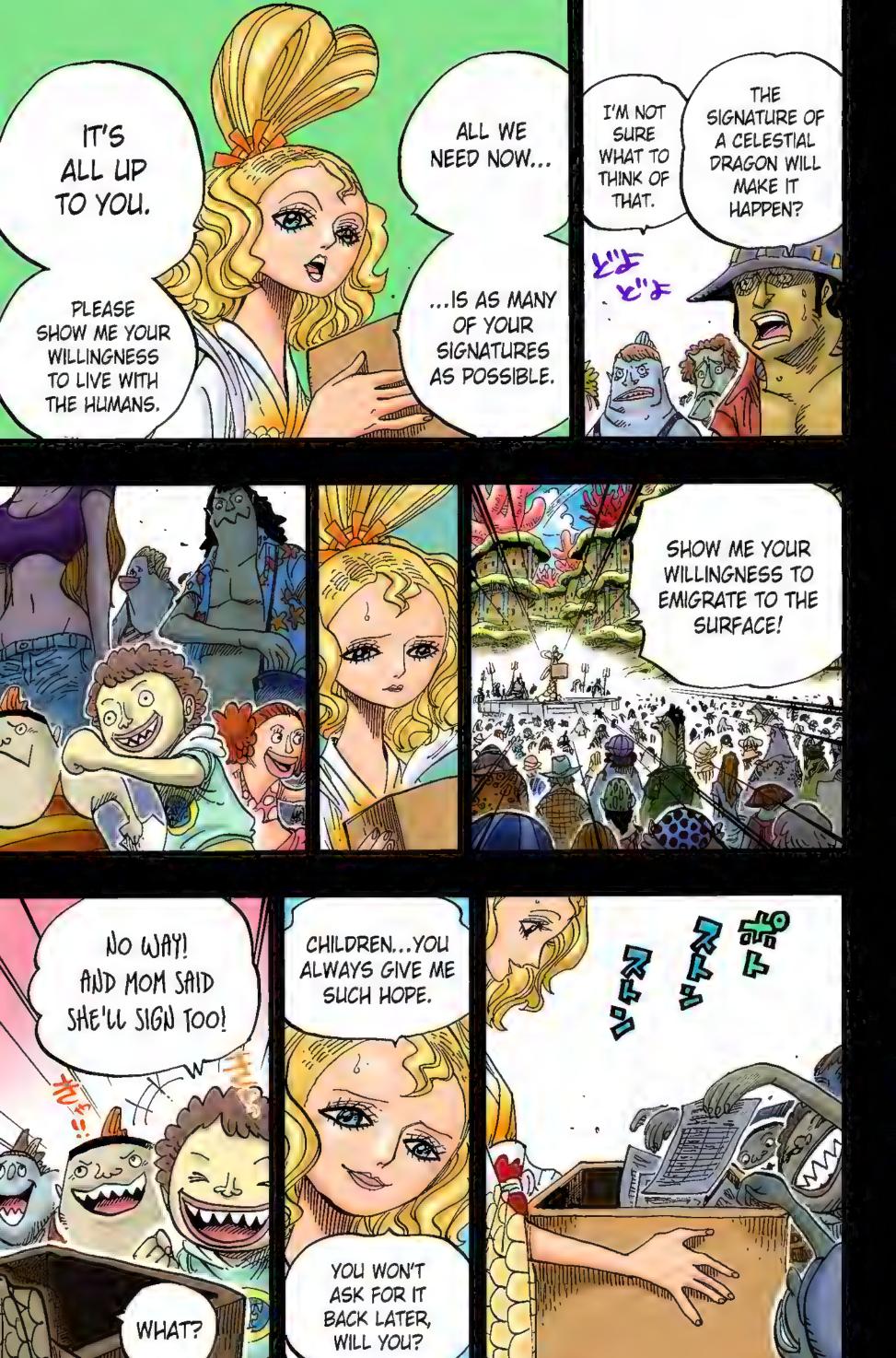


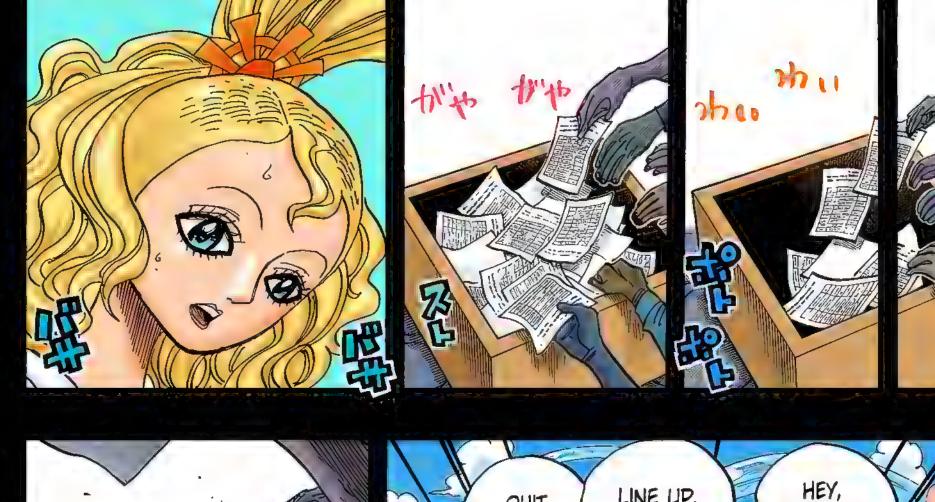
DECKS OF THE WORLD, VOL. 12: "BARATIE—JOINT DESSERT SHIP: SISTER MONKFISH"











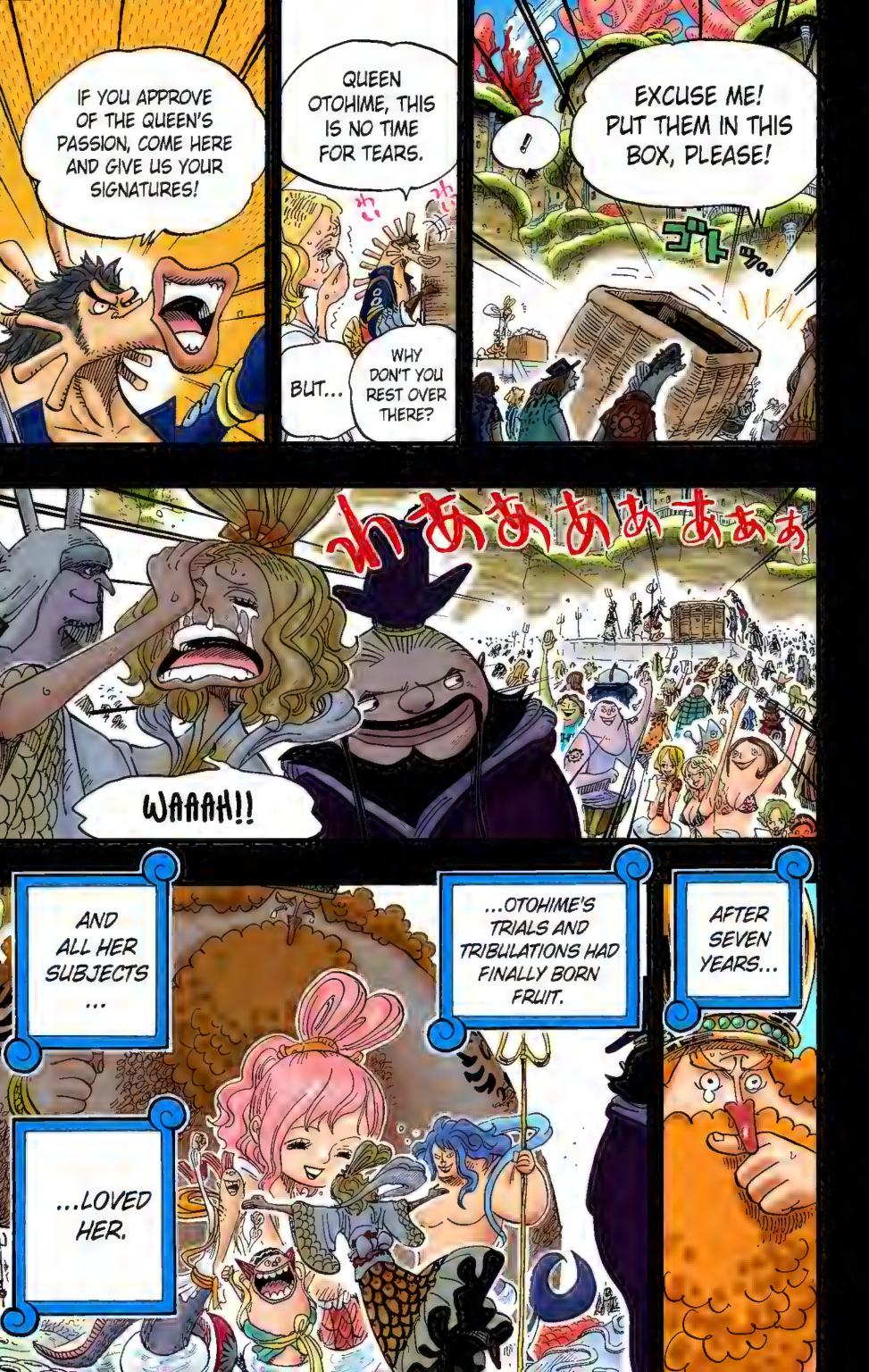




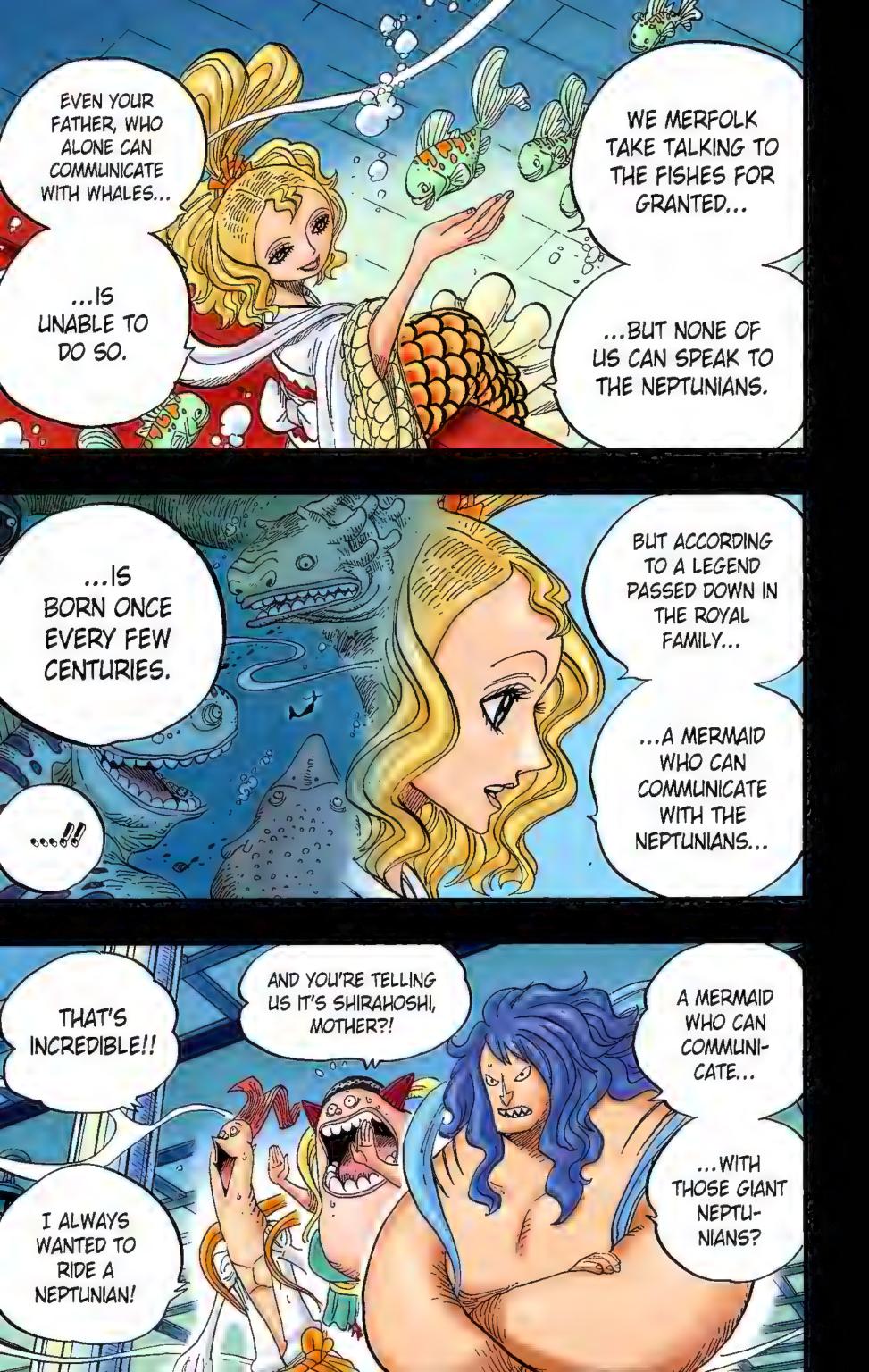




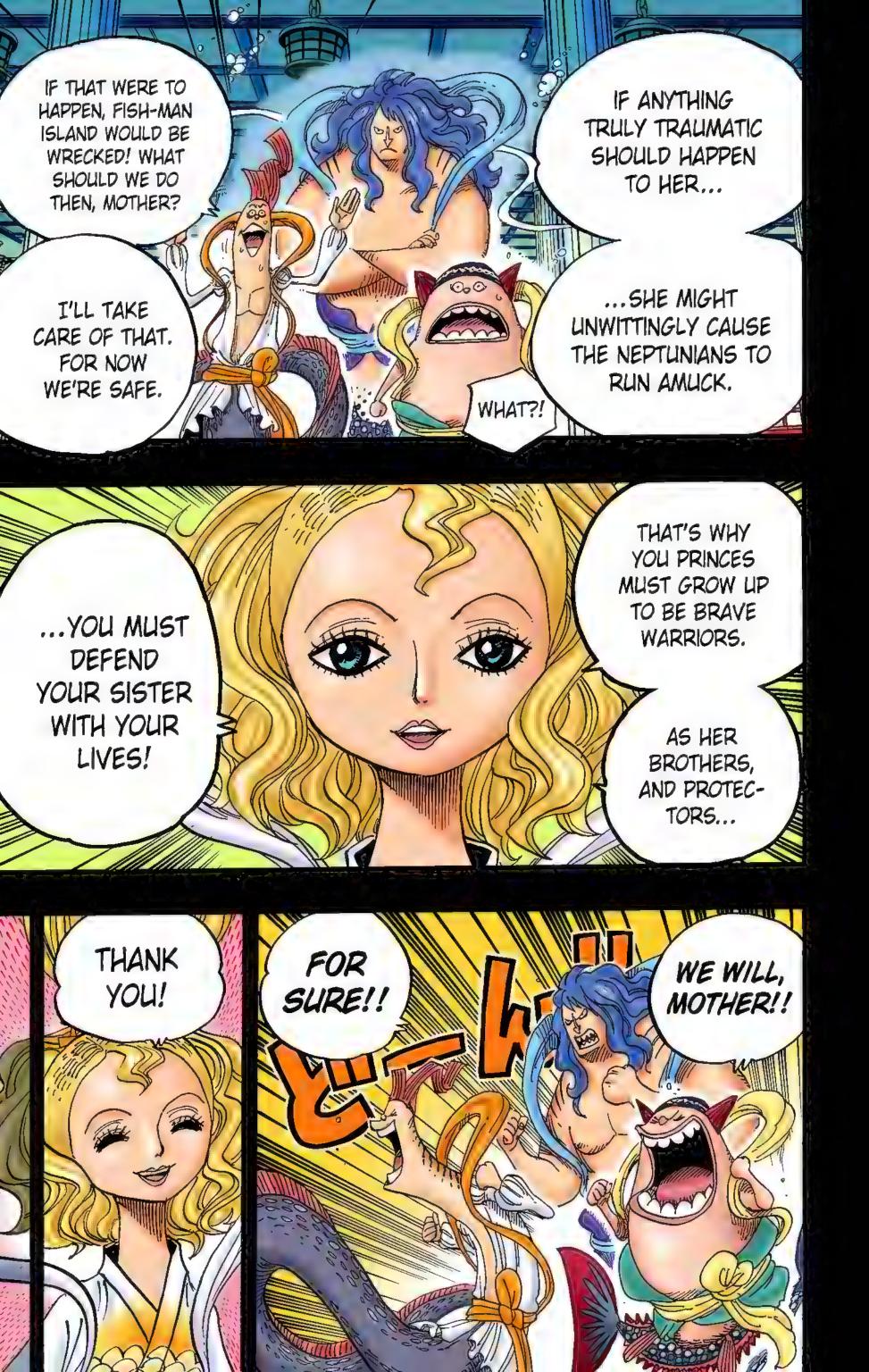


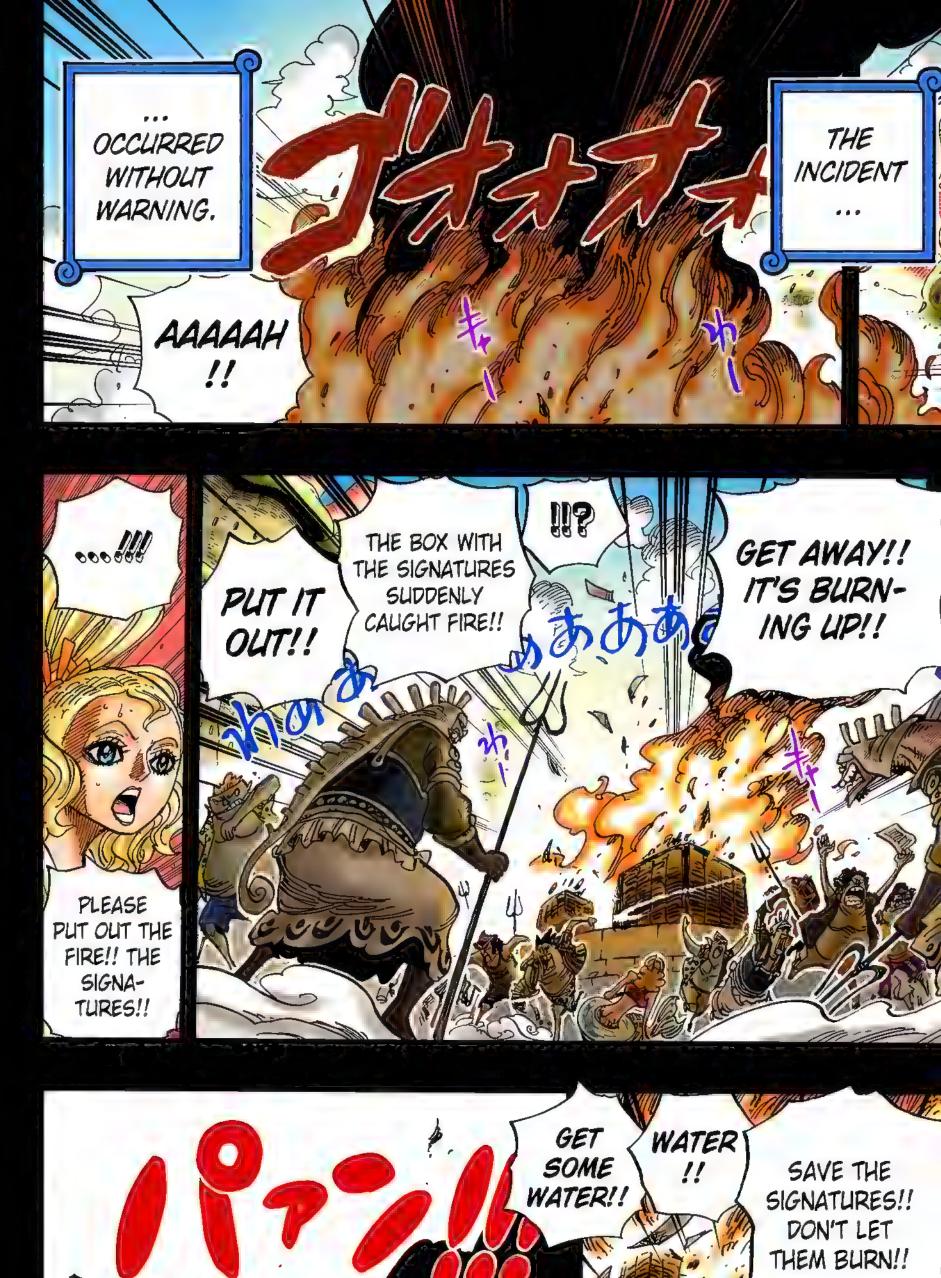




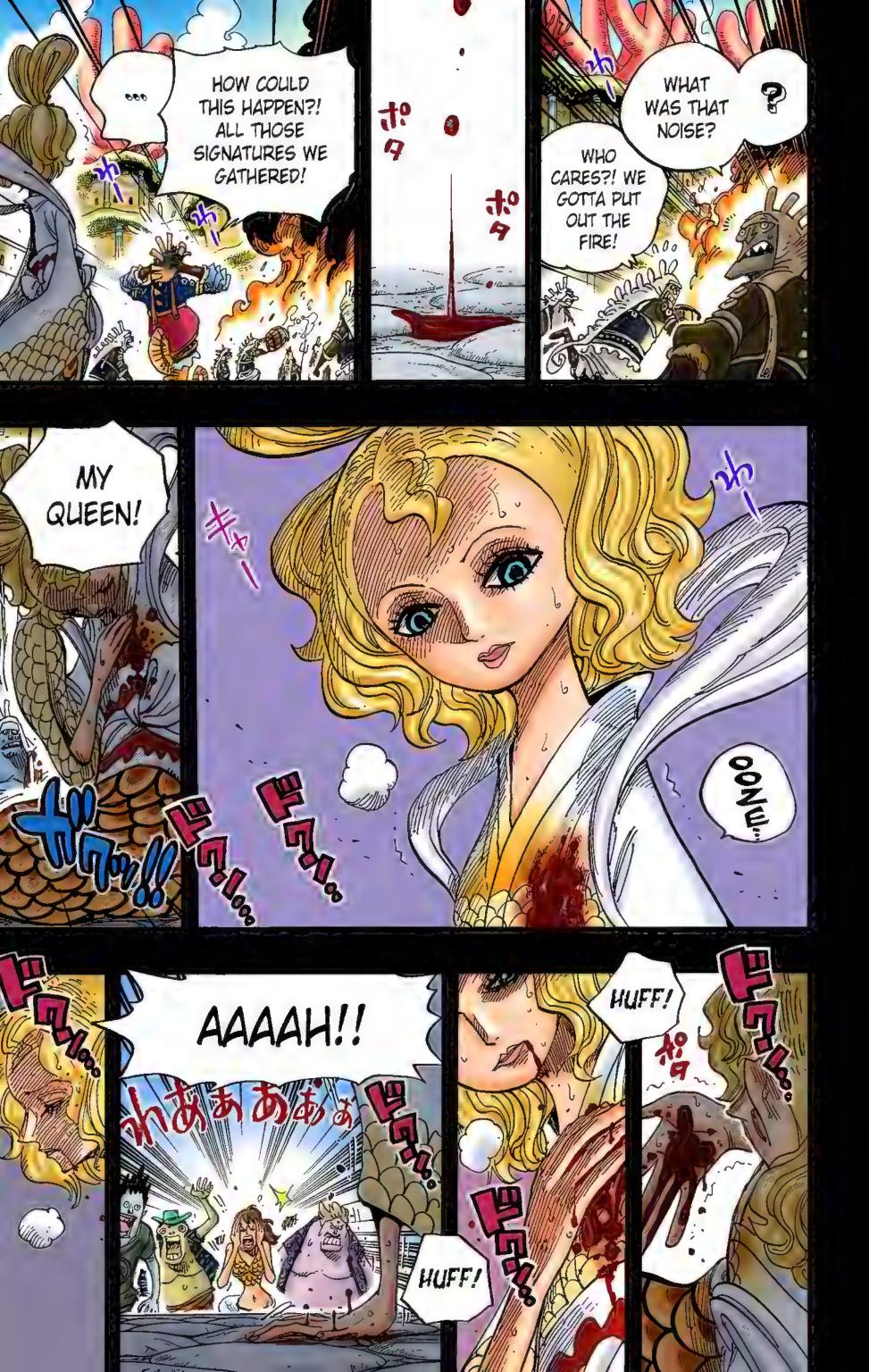




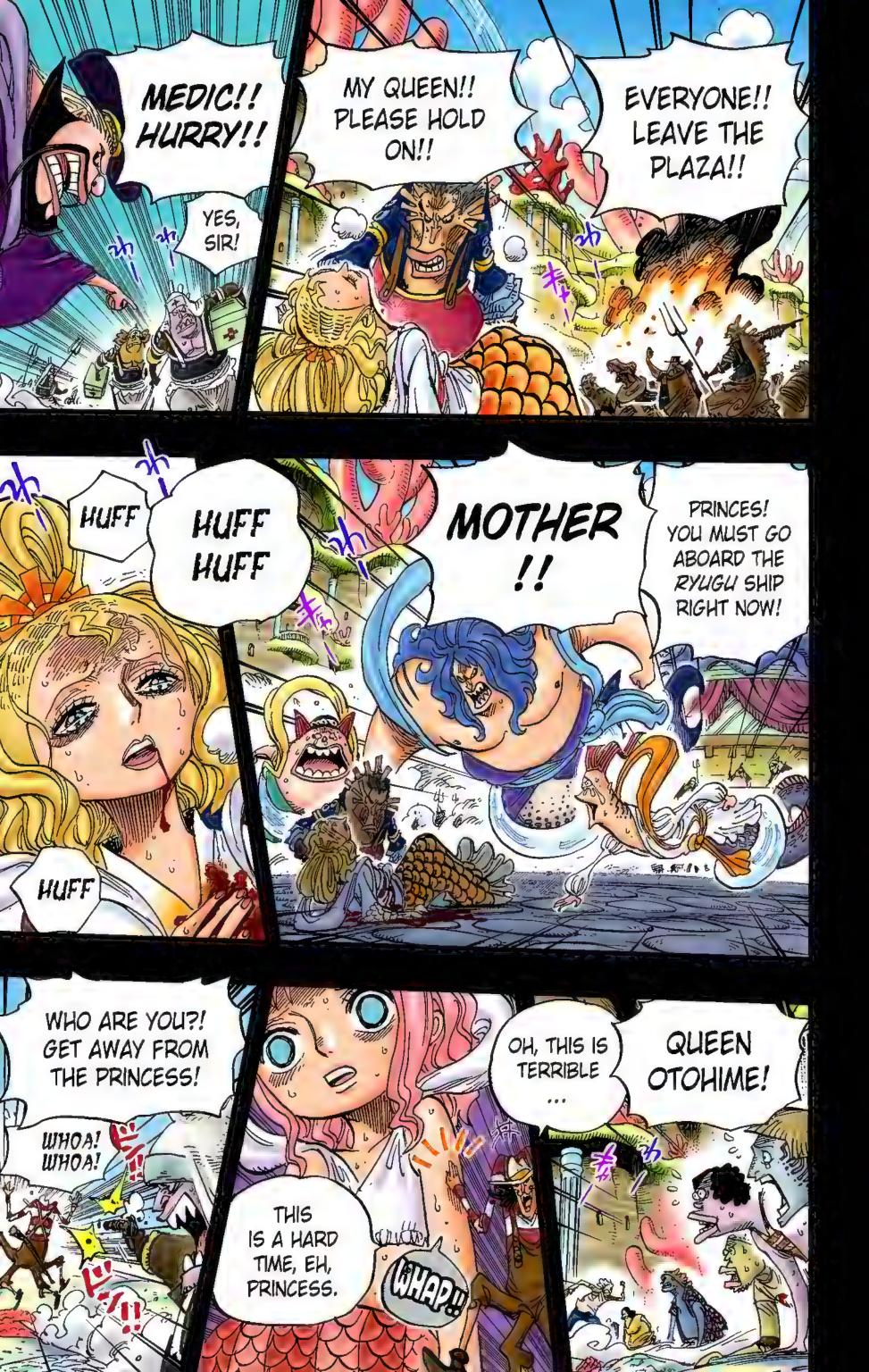


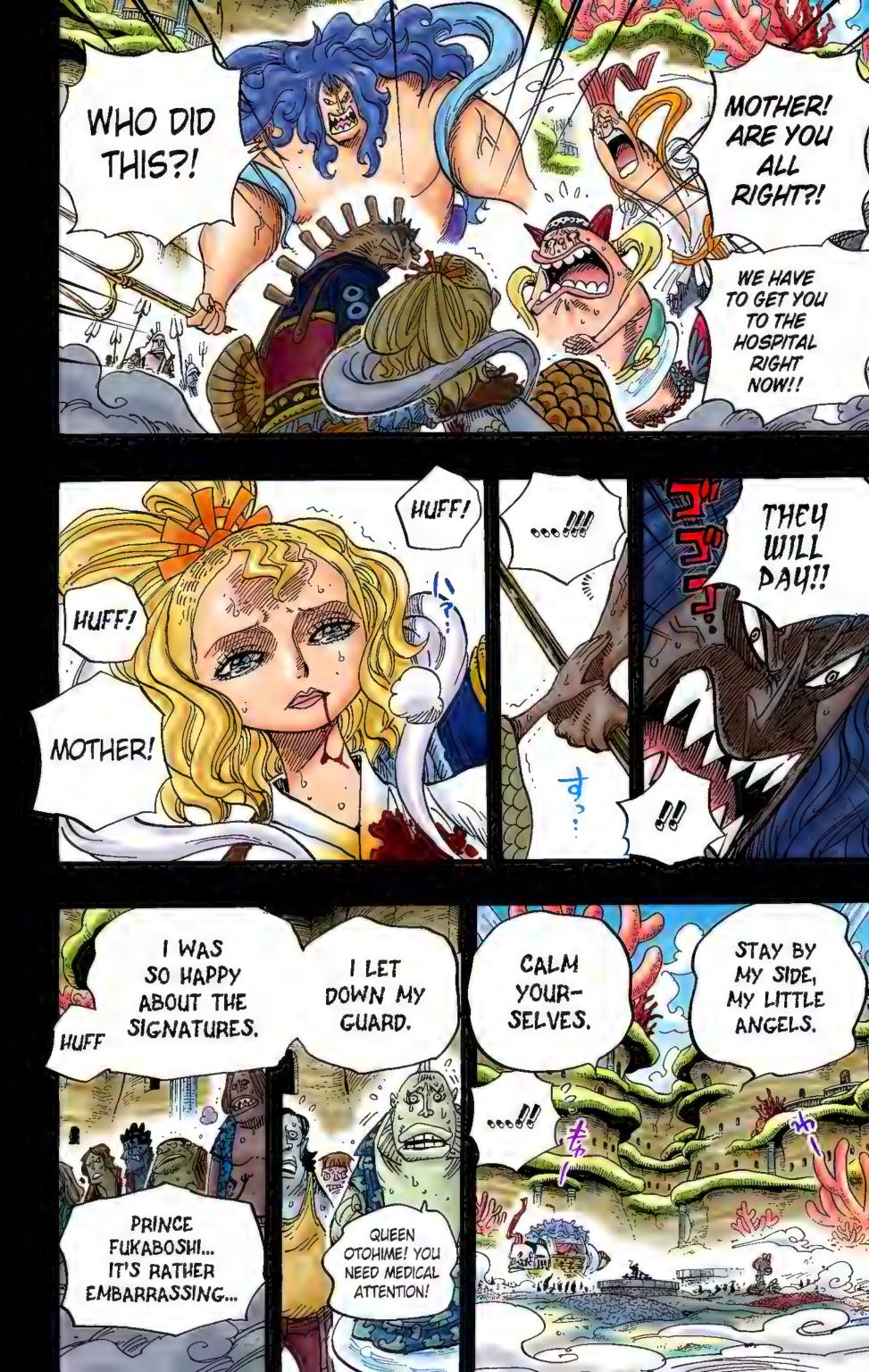


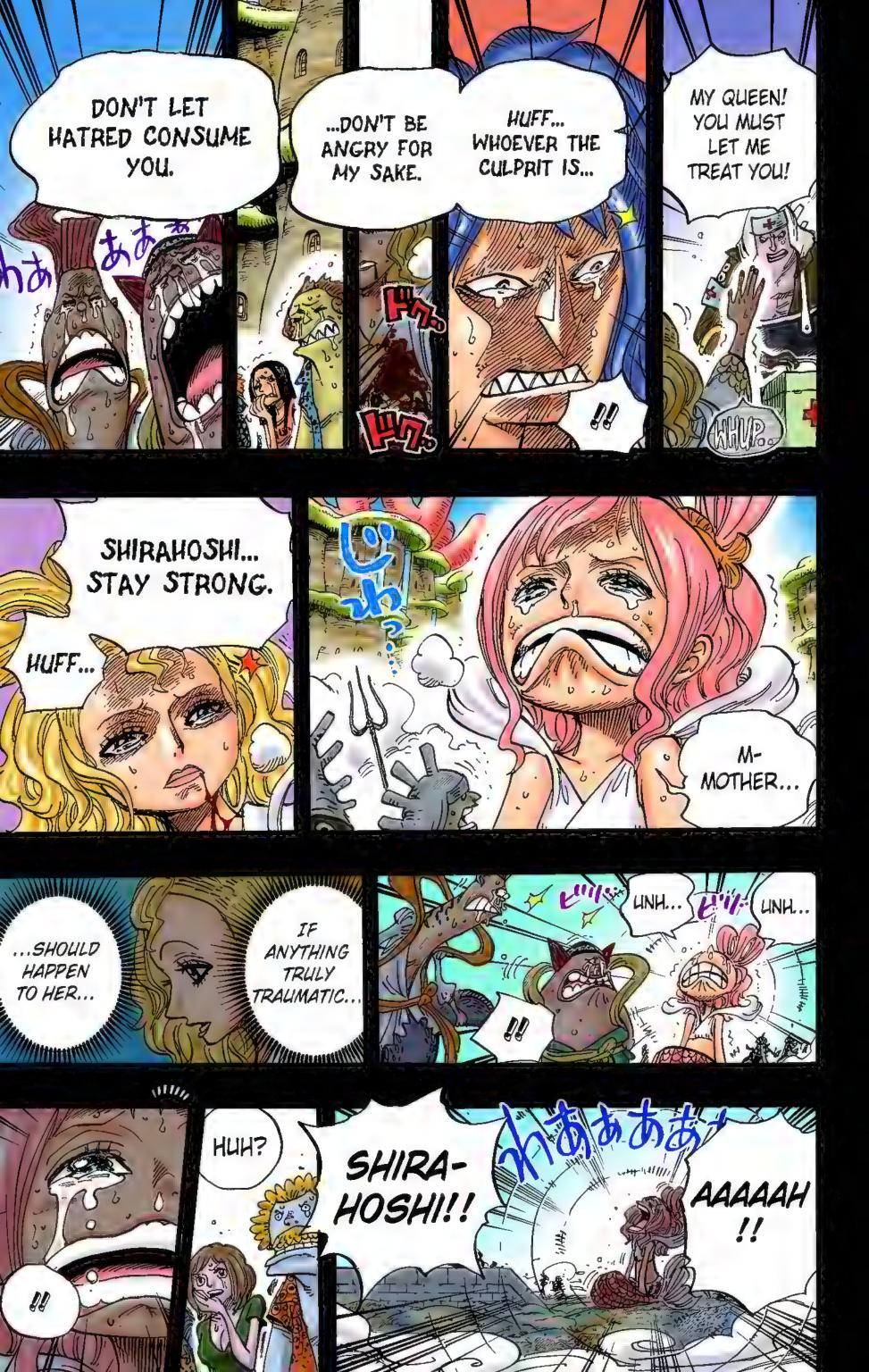




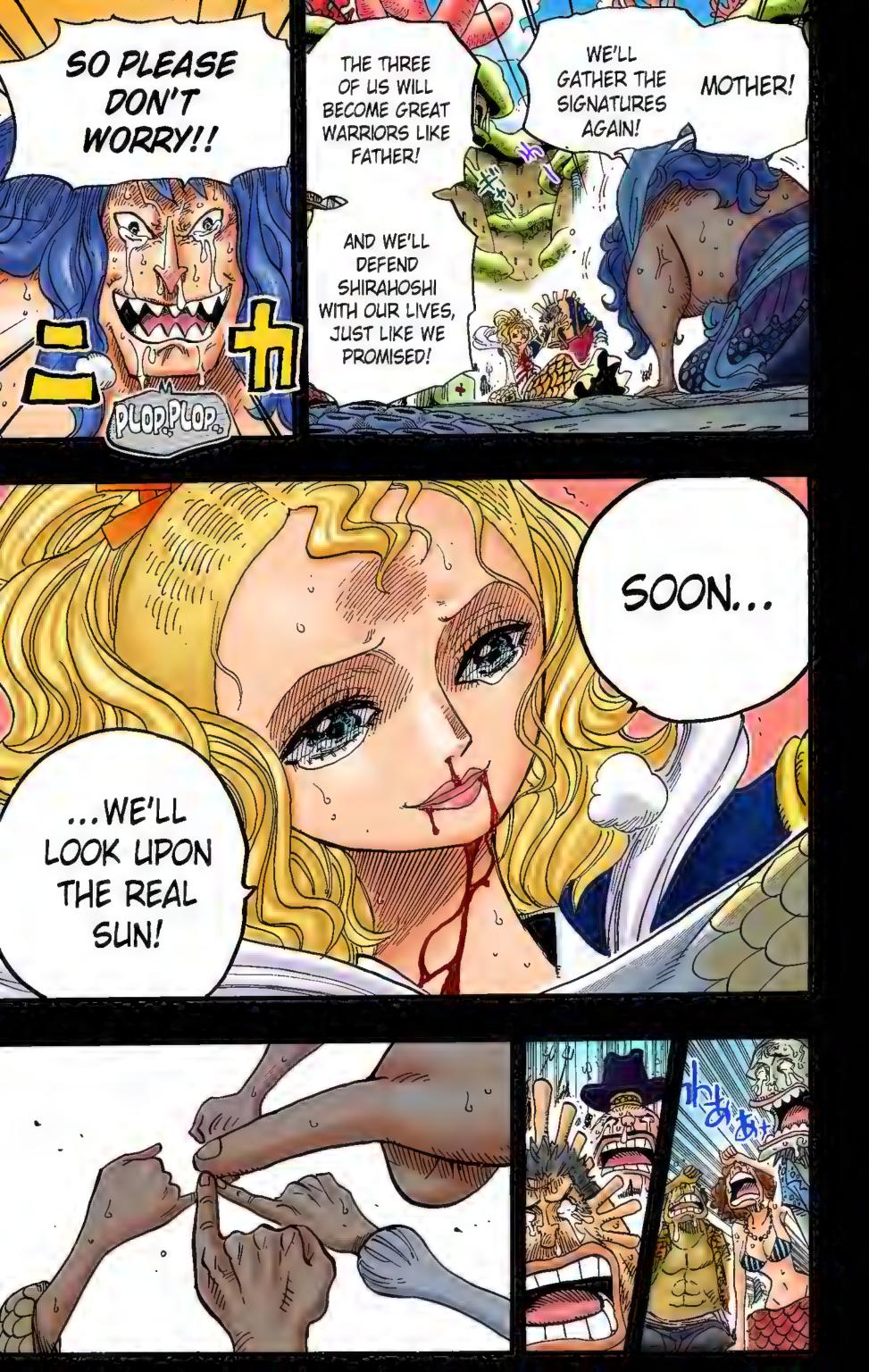














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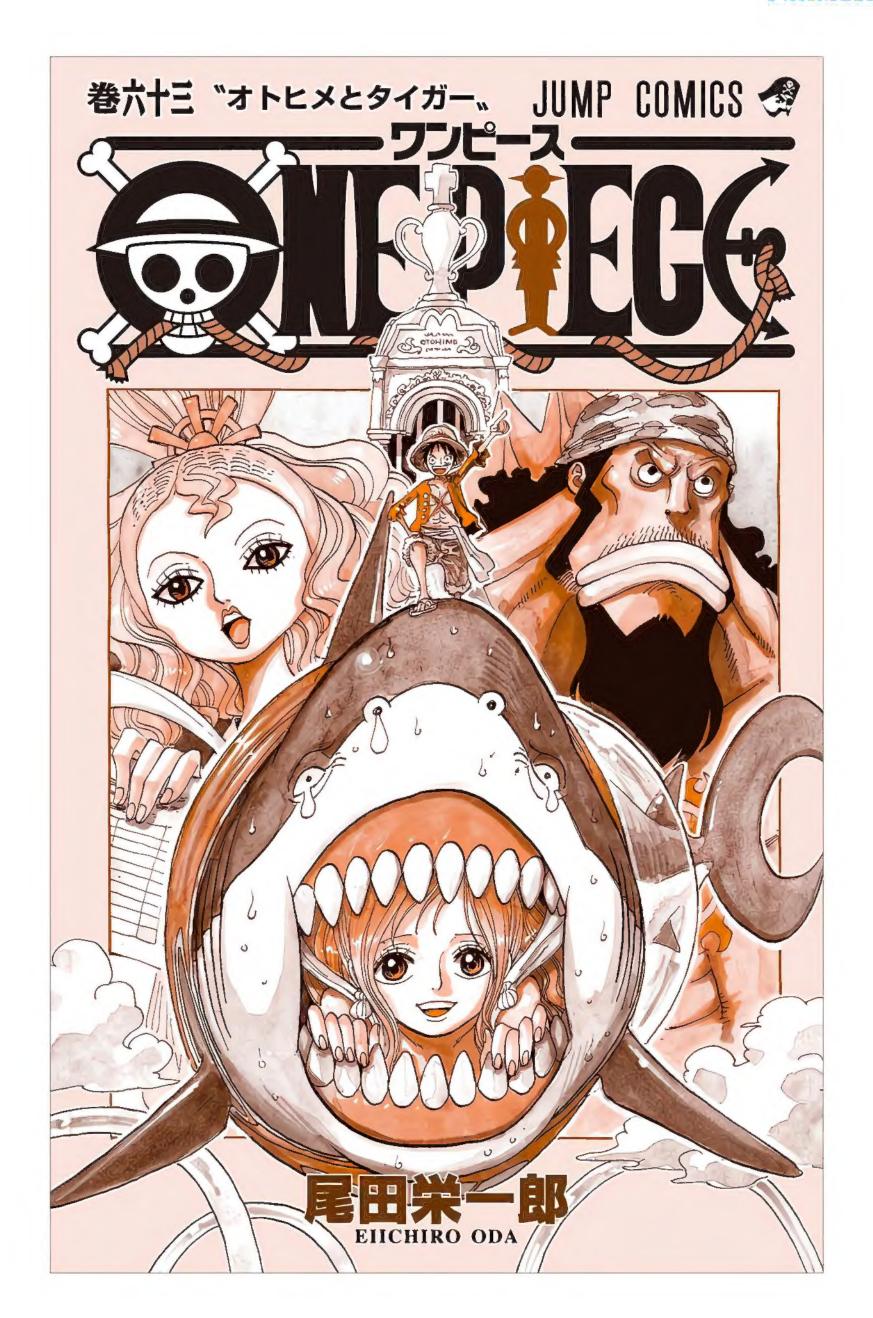


田栄 郎



郎郎

背表紙・カバー折り返し



本体・表紙





本体・裏表紙